

2015 PRODUCT GUIDE



Since Spyderco® produced its first revolutionary folding knife nearly 35 years ago both our product line and our community of customers have grown tremendously. The unique characteristics that define our knives have earned us a loyal following among people of all walks of life and have allowed us the opportunity to serve a very broad spectrum of the knife market.



Although some of our knives are designed for very specific purposes, the vast majority of our products are equally at home in the hands of an accountant, an outdoorsman, or a U.S. Navy SEAL. Through our close relationships with those who use our products we also know that, like our knives, our customers are not one-dimensional. Your cutting needs may vary greatly from day to day, so we're committed to offering you a wide range of tools to meet all those needs.



That commitment is the driving theme of Spyderco's 2015 catalog—our largest and most comprehensive product guide to date. We have combined the best features of our award-winning master catalog and our tactically-oriented OpFocus® catalog to create a single resource that addresses the needs and interests of all our customers.

Regardless of your personal perspective or individual tastes, we are confident that you will find a lot to look at in these pages. We are also prepared to back these pages with our best-in-class sales support and customer service to guarantee you get the best products for your specific needs.



While there is no ultimate one-size-fits-all knife, we remain committed to a one-company-serves-all promise.

Respectfully,
The Spyderco Crew

The Model Number represents the "base" version of a knife.

MODEL #

MODEL NAME	CLOSED LENGTH in mm	OVERALL LENGTH in mm	BLADE LENGTH in mm	EDGE LENGTH in mm	BLADE THICKNESS in mm	STEEL	WEIGHT ounces grams	GRIND	PLAIN SPYDER COMBINATION	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C10BK	4.98 126	8.78 223	3.80 97	3.40 86	0.118 3.0	VG-10	3.7 105	SABER	C10PBK C10SBK C10PSBK	NONE TICN	BACK LOCK BACK LOCK	FRN FRN	AMBI AMBI	4-POSITION 4-POSITION	JAPAN
ENDURA 4 LIGHTWEIGHT BLACK BLADE	4.98 126	8.78 223	3.80 97	3.40 86	0.118 3.0	VG-10	3.7 105	SABER	C10PSBK						

The SKUs shown here represent the exact product codes for specific knives based on their available edge configurations.

PLAIN SPYDER COMBINATION

EDGE OPTIONS

PLAIN SPYDER COMBINATION</p



OpFocus®

Spyderco has always been a trusted provider of products to military and law enforcement professionals, first responders, and other tactically-oriented end users. We regularly work with both units and individuals to recommend or even develop products that meet specific operational needs. If you have a specialized tactical need, we are ready to offer an OpFocus perspective of our products to help you meet it.

OPFOCUS PROFESSIONAL PURCHASE PROGRAM

Spyderco greatly appreciates the service and sacrifice of our nation's duty-bound personnel and we believe very strongly in supporting them in every way possible. To ensure that they can equip themselves with the best knives and accessories available, we established the OpFocus Professional Purchase Program. This program allows active-duty military and law enforcement personnel and qualified first responders to purchase Spyderco products directly from us at a substantial discount.

Duty-bound personnel interested in applying for membership in the OpFocus program may contact Spyderco to confirm your qualification for the program and provide appropriate application documents.

GOVERNMENT AND GSA PURCHASING INFORMATION

Spyderco provides special sales support and discounted pricing to state and federal government agencies. We also hold a contract with the U.S. General Services Administration (GSA Contract #FSS-GS-07F-9342S) and our full product line is available through the GSA purchasing system. Qualified purchasers please contact Spyderco to request a quote or receive more information.

NSN INFORMATION

Several Spyderco products have been assigned NSNs (some are NATO assigned). Please refer to www.spyderco.com/opfocus for the most current NSN information.

For information on any of these programs contact:

opfocus@spyderco.com

www.spyderco.com/opfocus

303-279-8383

800-525-7770



POLICE MODEL

POLICE MODEL™

The Police Model was developed in the early 1980's in response to requests from law enforcement officers who wanted a slim, easy-to-carry folder capable of serious cutting performance. The result was the Police Model—one of the most enduring and iconic folding knives ever produced.

The classic version of the Police Model features a satin-finished stainless steel handle with chamfered edges for maximum comfort during use. Its hollow-ground VG-10 stainless steel blade has a dramatic swedge for acute point geometry and is available with a PlainEdge™, SpyderEdge™, or CombinationEdge™ blade. A sturdy back lock mechanism locks the blade securely open, and together with a four-position hourglass clip makes carry and operation of the knife completely ambidextrous.

POLICE™ 3

The Police 3 combines all the defining features of the original Police Model with the enhanced grip of textured black G-10 handle scales and the edge geometry of a full-flat-ground PlainEdge VG-10 blade. The handle's full-length stainless steel liners ensure superior strength and a secure foundation for a four-position pocket clip that supports tip-up or tip-down carry. This feature, the back lock mechanism, and the blade's Trademark Round Hole™ make carry and operation of the Police 3 completely ambidextrous and ideal for support-side carry.

C07GP3

The Police 3 with textured G-10 scales and a flat-ground blade

POLICE

Spyderco

VG-10

C07PS

The classic Police Model with stainless steel handles

AVAILABLE EDGES										
C07S	POLICE		S		POLICE		S		POLICE	
C07S	PlainEdge™	VG-10								
C07PS	SpyderEdge™	VG-10								
C07P	CombinationEdge™	VG-10								



MODEL #	MODEL NAME	CLOSED LENGTH in	CLOSED LENGTH mm	OVERALL LENGTH in	OVERALL LENGTH mm	BLADE LENGTH in	BLADE LENGTH mm	EDGE LENGTH in	EDGE LENGTH mm	BLADE THICKNESS in	BLADE THICKNESS mm	STEEL	WEIGHT ounces	WEIGHT grams	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C07	POLICE MODEL	5.32	135	9.47	241	4.15	105	3.76	96	0.118	3.0	VG-10	5.8	164	HOLLOW	C07P	NONE	BACK LOCK	STAINLESS	AMBI	4-POSITION	JAPAN
C07G3	POLICE 3 G-10	5.56	141	9.91	252	4.35	110	3.95	100	0.118	3.0	VG-10	4.9	139	FULL-FLAT	C07GP3	NONE	BACK LOCK	STAINLESS G-10	AMBI	4-POSITION	JAPAN

ENDURA 4

ENDURA™ 4

Twenty-five years ago, the original Spyderco Endura blazed a trail as the first lightweight clip-carry folder. Today it remains one of our most popular models and continues to set the standard for all other knives of its breed. Now in its fourth generation, it has also inspired a broad range of variations to meet virtually every user's needs and preferences.

Endura 4 Lightweights are distinguished by their skeletonized stainless steel liners and injection-molded fiberglass-reinforced-nylon (FRN) handles. They are available in a full spectrum of colors and a choice of blade grinds, edge configurations, and premium blade steels. Specialized versions of the Endura 4 Lightweight include one with an Emerson Opening Feature that automatically deploys the blade as the knife is drawn and a blunted, red-handled Endura 4 trainer for practicing personal-defense skills.

The Endura 4 is also available with a stainless steel handle that offers greater strength and heft, as well as an ideal canvas for engraving. Like all fourth-generation Enduras, steel-handled versions feature a four-position clip, a high-strength back lock mechanism, completely ambidextrous carry and operation, and a David Boye Dent in the lock release for extra security.

ENDURA 4 LIGHTWEIGHT

The latest evolution of the original lightweight model, the Endura 4 Lightweight's FRN handle is supported by skeletonized stainless steel liners and features molded Bi-Directional Texturing™ for a secure grip. Its saber-ground blade combines strength and cutting performance and is available in all three edge configurations.



C10PSBK

Endura 4 Lightweight Black Blade

The black-bladed Endura 4 lightweight features a non-reflective titanium carbonitride (TiCN) coating.

ENDURA 4

C10PGW

Endura 4 Lightweight with Emerson Opener

An Emerson Opener is a small integral hook on the spine of a knife's blade that catches on the edge of the pocket as the knife is drawn. As the knife clears the pocket, the hook pivots the blade into the open position. Spyderco is proud to license this feature from its inventor, Ernest Emerson, and offer it on select models like the Endura 4.



C10TR

Endura 4 Trainer

The Endura 4 trainer has a purpose-designed blunted blade for safe, realistic personal-defense training. Mechanically identical to its live-blade counterparts, it is also an excellent tool for teaching novice knife enthusiasts proper knife handling skills.

C10PSFG

Endura 4 Lightweight Foliage Green

Designed to blend naturally with most colors and camouflage motifs, the foliage green-handled Endura 4 features a saber-ground blade with a combination edge.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C10BK	ENDURA 4 LIGHTWEIGHT BLACK	4.98	126	8.78	223	3.80	97	3.40	86	0.118	3.0	VG-10	3.7	105	SABER	C10PBK
C10BSBK	ENDURA 4 LIGHTWEIGHT BLACK BLADE	4.98	126	8.78	223	3.80	97	3.40	86	0.118	3.0	VG-10	3.7	105	SABER	C10PSBK

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C10TR	ENDURA 4 LIGHTWEIGHT TRAINER	4.98	126	8.53	217	3.55	N/A	0.118	3.0	AUS-6	3.7	105	BLUNTED SABER	C10PGW		
C10GW	ENDURA 4 LIGHTWEIGHT EMERSON OPENER	4.98	126	8.78	223	3.80	97	3.46	88	0.118	3.0	VG-10	3.7	105	SABER	C10PSFG
C10FG	ENDURA 4 LIGHTWEIGHT FOLIAGE GREEN	4.98	126	8.70	223	3.80	97	3.40	86	0.118	3.0	VG-10	3.8	108	SABER	JAPAN

ENDURA 4



C10FPGN
Endura 4 Full-Flat Ground with Colored Handle
Full-flat-ground Enduras offer low-friction edge geometry and a spectrum of handle colors to suit every taste (blue, green, brown, gray, purple, orange, and black).



C10PGRE

Endura 4 Lightweight ZDP-189
The ZDP-189 Endura 4 features a full-flat-ground blade made from ultra-high-carbon ZDP-189 steel.



ENDURA 4



C10S
C10PS
C10P
Endura 4 Stainless
The stainless-handled Endura 4 offers impressive heft and strength. It also provides a handsome canvas for aftermarket engraving or embellishment.

NEW!

C10TID

Endura 4 Titanium Damascus

This elite version of the Endura has a flat-ground blade with a VG-10 stainless steel core flanked on each side by 15-layer Damascus. It is paired with a high-tech titanium handle and four-position hourglass clip.



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN						
C10F	ENDURA 4 LIGHTWEIGHT FLAT GROUND	4.98	126	8.78	223	3.80	97	3.44	87	0.118	3.0	VG-10	FRN	AMBI	4-POSITION	JAPAN						
C10GRE	ENDURA 4 LIGHTWEIGHT ZDP-189	4.98	126	8.78	223	3.80	97	3.46	88	0.118	3.0	ZDP-189	3.3	94	FULL-FLAT	C10PGRE	NONE	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN										
C10	ENDURA 4 STAINLESS	4.92	125	8.77	223	3.85	98	3.42	87	0.118	3.0	VG-10	5.7	162	HOLLOW	C10S	C10	PLAIN	SPYDER	COMBINATION	NONE	BACK LOCK	STAINLESS	AMBI	4-POSITION	JAPAN
C10TID	ENDURA 4 TITANIUM DAMASCUS	4.92	125	8.75	222	3.83	97	3.45	87	0.118	3.0	VG-10/DAMASCUS	4.3	122	FULL-FLAT	C10TID	C10	PLAIN	SPYDER	COMBINATION	NONE	BACK LOCK	TITANIUM	AMBI	4-POSITION	JAPAN

DELICA™ 4

DELICA™ 4

The Delica 4 distills all the same outstanding qualities that define the Endura 4 into a more compact, easier-to-carry package. Like its bigger brother, it is also available with a full range of handle materials, blade grinds, and edge options. The Delica 4 Lightweight family offers a choice of flat and saber-ground blades, PlainEdge, SpyderEdge, and CombinationEdge blades, and multiple handle colors. It also includes a version with the Emerson Opening Feature for rapid deployment and a blunted training model. All Delica 4 lightweights feature skeletonized stainless steel liners for strength and textured handles molded from tough fiberglass-reinforced nylon.

For additional strength and heft and an "old-school" traditional feel, the Delica 4 is also available with a satin-finished stainless steel handle, a hollow-ground blade, and a choice of edge configurations. Like its lightweight counterparts, the stainless Delica 4 features a high-strength back lock mechanism and a four-position hourglass pocket clip for fully ambidextrous carry and operation.

C11PSBK



Delica 4 Lightweight

The Delica 4 Lightweight is the latest expression of this best-selling model. It features a saber-ground blade for strength and is available in all three edge configurations. Its molded fiberglass-reinforced-nylon handle has Bi-Directional Texturing™ for a secure grip, skeletonized stainless steel liners for strength, and a four-position hourglass clip that supports all possible carry options.



C11PGYW

Delica 4 Lightweight with Emerson Opener

The Emerson Opener is a small hook integral to the spine of the blade that automatically opens a knife as it is drawn from the pocket. This version of the Delica 4 uses a fully licensed Emerson Opener to guarantee positive, high-speed deployment in the most demanding circumstances.

DELICA 4

C11TR

Delica 4 Trainer

Mechanically identical to its sharpened brethren, the Delica 4 Trainer has a blunted edge and tip for safe training with a partner. It is also an excellent tool for teaching novice knife fans safe knife operation and handling.



C11PSFG

Delica 4 Lightweight Foliage Green
Foliage green is a base color of many military camouflage patterns and a neutral, low-profile complement to most other colors. The foliage green Delica 4 combines all the qualities of the lightweight Delica platform with a versatile CombinationEdge blade.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN										
C11BK	DELICA 4 LIGHTWEIGHT BLACK	4.25	108	7.15	182	2.90	74	2.56	65	0.098	2.5	VG-10	2.6	74	SABER	C11PBK	C11SBK	PLAIN	SPIDER	COMBINATION	NONE	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN
C11BBK	DELICA 4 LIGHTWEIGHT BLACK BLADE	4.25	108	7.15	182	2.90	74	2.56	65	0.098	2.5	VG-10	2.6	74	SABER	C11PSBK	C11PSBK	PLAIN	SPIDER	COMBINATION	TICN	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN										
C11GW	DELICA 4 LIGHTWEIGHT EMERSON OPENER	4.25	108	7.15	182	2.90	74	2.56	65	0.098	2.5	VG-10	2.6	74	SABER	C11PGW	C11PGW	PLAIN	SPIDER	COMBINATION	NONE	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN
C11FG	DELICA 4 LIGHTWEIGHT FOLIAGE GREEN	4.25	108	7.15	182	2.90	74	2.56	65	0.098	2.5	VG-10	2.6	74	SABER	C11PSFG	C11PSFG	PLAIN	SPIDER	COMBINATION	NONE	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN
C11TR	DELICA 4 LIGHTWEIGHT TRAINER	4.25	108	7.00	178	2.75	70	N/A	N/A	0.098	2.5	AUS-6	2.6	74	BLUNTED	C11TR	C11TR	PLAIN	SPIDER	COMBINATION	NONE	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN

DELICA 4



Delica 4 Lightweight Full-Flat Ground with Colored Handle

Add color to your cutting chores with a rainbow of lightweight Delicas featuring high-performance full-flat-ground blades. Available handle colors include blue, green, brown, gray, purple, orange, and black.

AVAILABLE COLORS						
C11FPBK	C11FPBL	C11FPBN	C11FPGY	C11FPPR	C11FPGN	

DELICA 4



Delica 4 Titanium Damascus

This premium version of the Delica 4 blends the classic beauty of a Damascus-clad blade with the high-tech elegance of solid titanium handle scales. The flat-ground blade has a VG-10 stainless steel core flanked on each side by 15-layer Damascus. Its breathtaking pattern stands in contrast to the bead-blasted matte finish of the titanium handle and four-position hourglass clip.

CLIP

Delica 4 Stainless

The perfect canvas for engraving and aftermarket customization, the Delica 4 with stainless steel handle is an ideal choice for those who prefer the heft of a heavier knife. It features hollow-ground blade bevels and is available with a choice of three edge configurations.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C11F	DELICA 4 LIGHTWEIGHT FLAT GROUND	4.25	108	7.15	182	2.90	74	2.56	.098	PLAIN	SPYDER	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN
C11GRE	DELICA 4 LIGHTWEIGHT ZDP-189	4.25	108	7.15	182	2.90	74	2.56	.098	FULL-FLAT	C11PGRE	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C11	DELICA 4 STAINLESS	4.20	107	7.15	182	2.95	75	2.56	.098	PLAIN	SPYDER	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN
C11TID	DELICA 4 TITANIUM DAMASCUS	4.20	107	7.10	180	2.90	74	2.56	.098	FULL-FLAT	C11TIPD	BACK LOCK	TITANIUM	AMBI	4-POSITION	JAPAN

CIVILIAN

CIVILIAN™

The Civilian is a purpose-designed personal-protection tool originally intended for use by undercover narcotics officers operating without firearms. Its defining feature is its Reverse "S" SpyderEdge blade, which provides fearsome cutting performance even when wielded with gross motor skills and minimal training.

Its highly capable blade is supported by a handle constructed with a single stainless steel liner, textured black G-10 scales, and a high-strength back lock mechanism. A two-position clip supports discreet tip-up or tip-down carry on the right side. One of the most unique production knives ever made, the Civilian comes complete with a zippered storage pouch.



Matriarch 2

Matriarch™ 2

The Spyderco Matriarch was inspired by a request from our South African distributor for a more economical version of the Civilian that could serve as a personal-protection tool for women. That concept ultimately evolved into the Matriarch 2, which integrates the Civilian's aggressive blade shape and Reverse "S" edge profile with the lightweight handle construction of the popular Endura 4. Its SpyderEdge VG-10 stainless steel blade offers extreme cutting performance while its sturdy back lock mechanism, four-position clip, and Trademark Round Hole ensure fully ambidextrous carry, high-speed deployment, and operation.

Matriarch 2

Matriarch 2 With Emerson Opener

An Emerson Opener is an integral hook on the back of the blade that snags the corner of your pocket as the knife is drawn, automatically opening the blade as the knife clears the pocket. The invention of custom knifemaker Ernest Emerson, it is a natural complement to the Matriarch 2 and ensures quick, positive deployment of its Reverse "S" blade.

Matriarch 2 With Emerson Opener Black Blade

Quite possibly the ultimate expression of the Matriarch 2 concept, this dynamic new knife combines lightweight construction, an aggressive fully serrated Reverse "S" blade, a high-speed Emerson Opener, and a stealthy black titanium carbonitride (TiCN) coating into a state-of-the-art personal-defense tool.



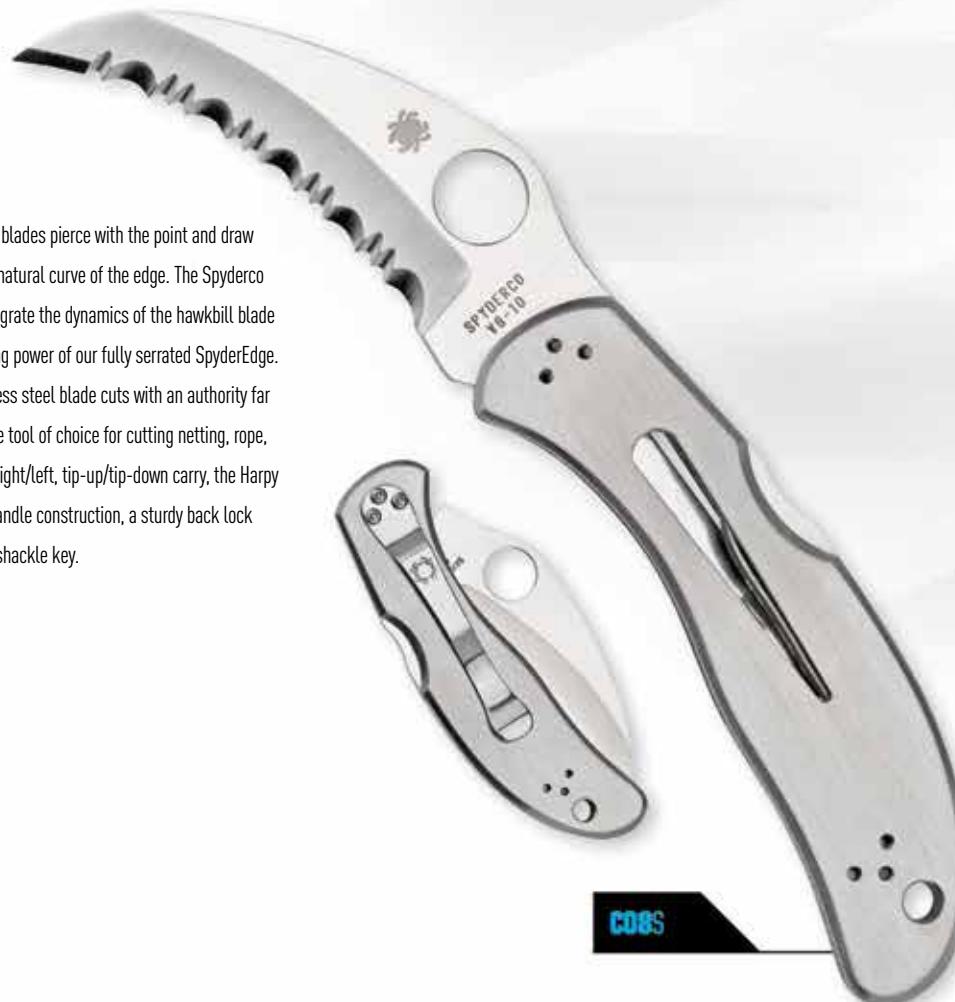
MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C12G	CIVILIAN	5.20	132	9.29	236	4.09	VG-10	0.118	PLAIN	C12GS	BACK LOCK	G-10	RIGHT	TIP-UP/TIP-DOWN	JAPAN	
C12BK2	Matriarch 2 LIGHTWEIGHT BLACK	4.98	126	8.55	217	3.57	91	0.118	VG-10	C12SBK2	NONE	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C12BK2W	Matriarch 2 LIGHTWEIGHT EMERSON OPENER	4.98	126	8.55	217	3.57	91	0.118	HOLLOW	C12SBK2W	NONE	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN
C12BBK2W	Matriarch 2 LIGHTWEIGHT EMERSON OPENER BLACK BLADE	4.98	126	8.55	217	3.57	91	0.118	HOLLOW	C12SBK2W	TiCN	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN

HARPY

HARPY™

Like an animal's claw, hawkbill blades pierce with the point and draw the material being cut into the natural curve of the edge. The Spyderco Harpy was the first knife to integrate the dynamics of the hawkbill blade profile with the voracious cutting power of our fully serrated SpyderEdge. Its hollow-ground VG-10 stainless steel blade cuts with an authority far beyond its size and makes it the tool of choice for cutting netting, rope, cord, and webbing. Capable of right/left, tip-up/tip-down carry, the Harpy features solid stainless steel handle construction, a sturdy back lock mechanism, and a drying vent/shackle key.



CRICKET

CRICKET™ STAINLESS STEEL

The stainless steel Cricket is a deceptively capable combination of small size and serious cutting performance. Inspired by the natural perfection of a water-worn river rock, its oval handle provides a palm-filling grip, as well as an ideal foundation for the Reeve Integral Lock (R.I.L.) that locks its blade securely in the open position. Its sinuous Reverse "S" edge profile maximizes the blade's cutting power while providing an exceptionally fine tip for detail work. Compact and unobtrusive, the Cricket can be clipped almost anywhere by virtue of its stainless steel pocket clip, which also makes it an elegantly functional money clip when carried in the pocket.

CRICKET BLUE NISHIJIN GLASS FIBER

Created in Japan more than 1,200 years ago, Nishijin is a traditional method of textile weaving known for its meticulous, colorful detail. This intricate art form is also the inspiration of the remarkable glass fiber handle scale on the Nishijin Cricket. An amazing blend of traditional style and state-of-the-art durability, the deep blue Nishijin is the perfect complement to the timeless Cricket design.

CRICKET TATTOO STAINLESS

Spyderco's popular "tattoo" knives feature stainless steel handles embellished with artistic color-filled etchings. This painstaking process gives these knives a unique custom look and transforms them into distinctive, yet highly functional works of art. The Cricket Tattoo's handle features an image of a cricket and multicolored strands of tall grass.



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN								
		in	mm	in	mm	in	mm	in	mm	SPYDER	COMBINATION													
C08	HARPY	3.88	99	6.63	168	2.75	70	2.42	61	0.118	3.0	VG-10	3.8	108	HOLLOW	PLAIN	SPYDER	COMBINATION	None	Back Lock	Stainless	Ambi	4-Position	Japan

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN								
		in	mm	in	mm	in	mm	in	mm	SPYDER	COMBINATION													
C29	CRICKET STAINLESS	2.78	71	4.66	118	1.88	48	1.60	41	0.079	2.0	VG-10	1.8	48	HOLLOW	PLAIN	SPYDER	COMBINATION	None	R.I.L.	Stainless	Right	TIP-DOWN	Japan
C29GFB	CRICKET BLUE NISHIJIN GLASS FIBER	2.75	70	4.65	118	1.90	48	1.63	41	0.079	2.0	VG-10	1.7	48	HOLLOW	PLAIN	SPYDER	COMBINATION	None	R.I.L.	Glass Fiber/Stainless	Right	TIP-DOWN	Japan
C29T	CRICKET TATTOO STAINLESS	2.78	71	4.66	118	1.88	48	1.60	41	0.079	2.0	VG-10	1.8	51	HOLLOW	PLAIN	SPYDER	COMBINATION	None	R.I.L.	Stainless	Right	TIP-DOWN	Japan

NATIVE 5

NATIVE® 5

The Native is an extremely practical, multifunctional cutting tool that showcases the quality and affordability of Spyderco's US-made products. The latest evolution of this signature model, the Native 5 combines the time-tested size, shape, and ergonomics of the classic Native with a number of significant design and engineering refinements, including a highly refined back lock mechanism that represents the pinnacle of strength, precision, and ease of operation. Its blade is full-flat ground from nitrogen-hardened CPM S35VN steel—a high-performance particle metallurgy steel acclaimed for its extreme toughness and edge retention. Other improvements include full-length skeletonized stainless steel liners, textured black G-10 scales, and a four-position pocket clip for completely ambidextrous carry and operation.

NATIVE 5 LIGHTWEIGHT

The new Native 5 Lightweight combines the state-of-the-art engineering enhancements of the Native 5 design with the weight-reduction, durability, and economy of an injection-molded fiberglass-reinforced-nylon (FRN) handle. Measurably superior to its time-tested predecessor, the Native 4, the Native 5's linerless handle construction features Bi-Directional Texturing for an improved grip and threaded inserts to anchor a four-position clip for ambidextrous tip-up or tip-down carry. Its full-flat-ground CPM S35VN blade has a pronounced index-finger choil that, together with strategically placed jimping (textured grooves), provides precise control during all cutting tasks. The Native 5 Lightweight is currently available only with a PlainEdge blade.

NATIVE 5 FLUTED TITANIUM

The Fluted Titanium Native 5 elevates the Native 5 theme to a level of functional artistry with the addition of meticulously machined solid titanium handle scales. Incredibly strong yet lightweight, the scales are fluted with a stunningly beautiful sunburst pattern that also provides a subtle texture for enhanced grip security.



MILITARY MODEL

MILITARY™ MODEL

Designed with the needs of forward-deployed service personnel in mind, the Military Model exemplifies Spyderco's motto of "Reliable High Performance™." Its premium CPM S30V stainless steel blade features a modified clip-point profile and a full-flat grind for an exceptional balance of strength and cutting performance. Available with both satin finished and non-reflective black DLC (Diamond-Like Carbon) coated blades, the Military also features a 14mm Trademark Round Hole that ensures positive one-handed opening—even while wearing gloves.

The tremendous popularity of the original Military Model has inspired an entire family of variations with different handle options. In its classic form, the Military boasts a sturdy LinerLock mechanism nested into tough black or digital camouflage G-10 handle scales. For extreme reliability, the titanium-handled Military features a Reeve Integral Lock (R.I.L.) with a long-wearing hardened steel insert. And, for the ultimate synthesis of strength and style, the fluted titanium Military combines the R.I.L. mechanism, solid titanium scales, and a breathtaking CNC-machined fluted texture.

All versions of the Military feature open-handled construction for reliability and easy maintenance and include contoured stainless steel pocket clips positioned for right-side, tip-down carry.



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C41GP5	NATIVE 5 G-10	4.00	102	6.95	177	2.95	75	2.42	.61	0.125	3.2	CPM S35VN	6.1	4-POSITION	USA	
C41PBK5	NATIVE 5 LIGHTWEIGHT BLACK	4.00	102	6.95	177	2.95	75	2.42	.61	0.125	3.2	CPM S35VN	2.5	4-POSITION	USA	
C41TIP5	NATIVE 5 FLUTED TITANIUM	4.00	102	6.95	177	2.95	75	2.41	.61	0.125	3.2	CPM S35VN	4.2	4-POSITION	USA	

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C36TI	MILITARY MODEL TITANIUM	5.52	140	9.52	242	4.00	102	3.65	.93	0.145	3.7	CPM S30V	6.1	4-POSITION	USA	
C36TIP	MILITARY MODEL FLUTED TITANIUM	5.52	140	9.52	242	4.00	102	3.65	.93	0.145	3.7	CPM S30V	5.1	4-POSITION	USA	

MILITARY MODEL



C36GPE

The classic Military with G-10 scales, LinerLock, and satin-finished blade

C36GPBK

Black-bladed Military has a non-reflective, DLC-coated blade

MILITARY MODEL



C36GCMO

Military with digital camouflage-patterned G-10 scales and satin-finished blade

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN						
C36G	MILITARY MODEL G-10	5.52	140	9.52	242	4.00	102	3.65	93	0.145	3.7	CPM S30V	4.5	128	FULL-FLAT	C36GPE	None	Linerlock	G-10	Right	Tip-Down	USA
C36GBK	MILITARY MODEL G-10 BLACK BLADE	5.52	140	9.52	242	4.00	102	3.65	93	0.145	3.7	CPM S30V	4.5	128	FULL-FLAT	C36GPBK	DLC	Linerlock	G-10	Right	Tip-Down	USA

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN						
C36GCMO	MILITARY MODEL G-10 CAMO	5.52	140	9.52	242	4.00	102	3.65	93	0.145	3.7	CPM S30V	4.5	128	FULL-FLAT	C36GCMO	None	Linerlock	G-10	Right	Tip-Down	USA
C36GCMOBK	MILITARY G-10 CAMO BLACK BLADE	5.52	140	9.52	242	4.00	102	3.65	93	0.145	3.7	CPM S30V	4.5	128	FULL-FLAT	C36GCMOBK	DLC	Linerlock	G-10	Right	Tip-Down	USA

PARA MILITARY 2

22



PARA MILITARY™ 2

One of the most popular folding knife designs ever created, the Para Military 2 condenses the exceptional performance and reliability of the Military Model into a more compact, pocket-friendly format. Its premium CPM S30V blade is available with a satin finish or a non-reflective black DLC coating and includes a 14mm Trademark Round Hole for swift, dependable one-handed opening. The blade is supported by a high-strength Compression Lock™ that locks it securely open when in use, yet allows it to be closed one handed without placing your fingers in the path of the edge. Its ergonomic handle is built on a framework of nested stainless steel liners and textured black or digital camouflage G-10 scales. A four-position clip supports left or right-hand, tip-up or tip-down carry and ensures immediate accessibility regardless of your carry preference.

PARA MILITARY 2

23



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C81G2	PARA MILITARY 2 G-10	4.82	122	8.24	209	3.42	87	3.04	77	0.145	3.7	CPM S30V	3.9	111	FULL-FLAT	C81GP2
C81GBK2	PARA MILITARY 2 G-10 BLACK BLADE	4.82	122	8.24	209	3.42	87	3.04	77	0.145	3.7	CPM S30V	3.9	111	FULL-FLAT	C81GPBK2

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C81GCM02	PARA MILITARY 2 G-10 CAMO	4.82	122	8.24	209	3.42	87	3.04	77	0.145	3.7	CPM S30V	3.9	111	FULL-FLAT	C81GCM02
C81GCM0BK2	PARA MILITARY 2 G-10 CAMO BLACK BLADE	4.82	122	8.24	209	3.42	87	3.04	77	0.145	3.7	CPM S30V	3.9	111	FULL-FLAT	C81GCM0BK2

MANIX™ 2

MANIX™ 2

The Manix 2 is a dependable, full-service folding knife that showcases Spyderco's Made-in-USA quality and patented Ball Bearing Lock™. One of our strongest lock mechanisms, it consists of a hardened steel ball bearing encased in a polymer cage. When the knife is opened, a spring plunger drives the ball bearing forward onto a ramp on the blade, wedging it securely open. Pulling back on the cage releases the lock and allows the blade to pivot smoothly closed. Both opening and closing are easily performed with either hand and without ever placing your fingers near the blade's edge.

The tremendous popularity of the Manix 2 platform has inspired a number of variations designed to highlight specific aspects of the design. Whether it's ultra-lightweight translucent handles or the enhanced reach and cutting power of the super-sized Manix™ 2 XL, experienced knife users will find a Manix 2 to meet their personal needs and performance requirements.

MANIX 2/ MANIX 2 BLACK BLADE

The G-10-handled Manix 2 is built for strength and performance. The business end features a CPM S30V blade with a full-flat grind for optimal edge geometry. Its ergonomic handle combines full stainless steel liners, strategically placed jimping, and textured G-10 scales for exceptional comfort and grip security. The standard version features a tumble-finished blade and liners and a choice of a PlainEdge or CombinationEdge blade; however, for operational environments, a non-reflective all-black version with a Diamond-Like Carbon (DLC) blade coating and plain cutting edge is also available.



MANIX 2

LIGHTWEIGHT TRANSLUCENT BLUE

Winner of Blade Magazine's Most Innovative American Design award, the Manix 2 lightweight features a revolutionary handle molded from translucent blue FRCP (fiberglass reinforced co-polymer). This material is incredibly tough and lightweight and allows this full-sized knife to weigh in at less than three ounces. The Ball Bearing Lock mechanism is supported by a precision-machined steel insert in the handle and the CTSTM BD1 blade features a full-flat grind for superior cutting performance. Fully ambidextrous, this knife also sports a reversible wire clip that supports left or right-side tip-up carry.

MANIX 2 LIGHTWEIGHT BLACK

If you're looking for the proven performance and weight-saving qualities of the Manix 2 Lightweight but prefer basic black, this award-winning knife is also available with a black injection-molded FRCP handle.

MANIX 2 LIGHTWEIGHT CPM S110V

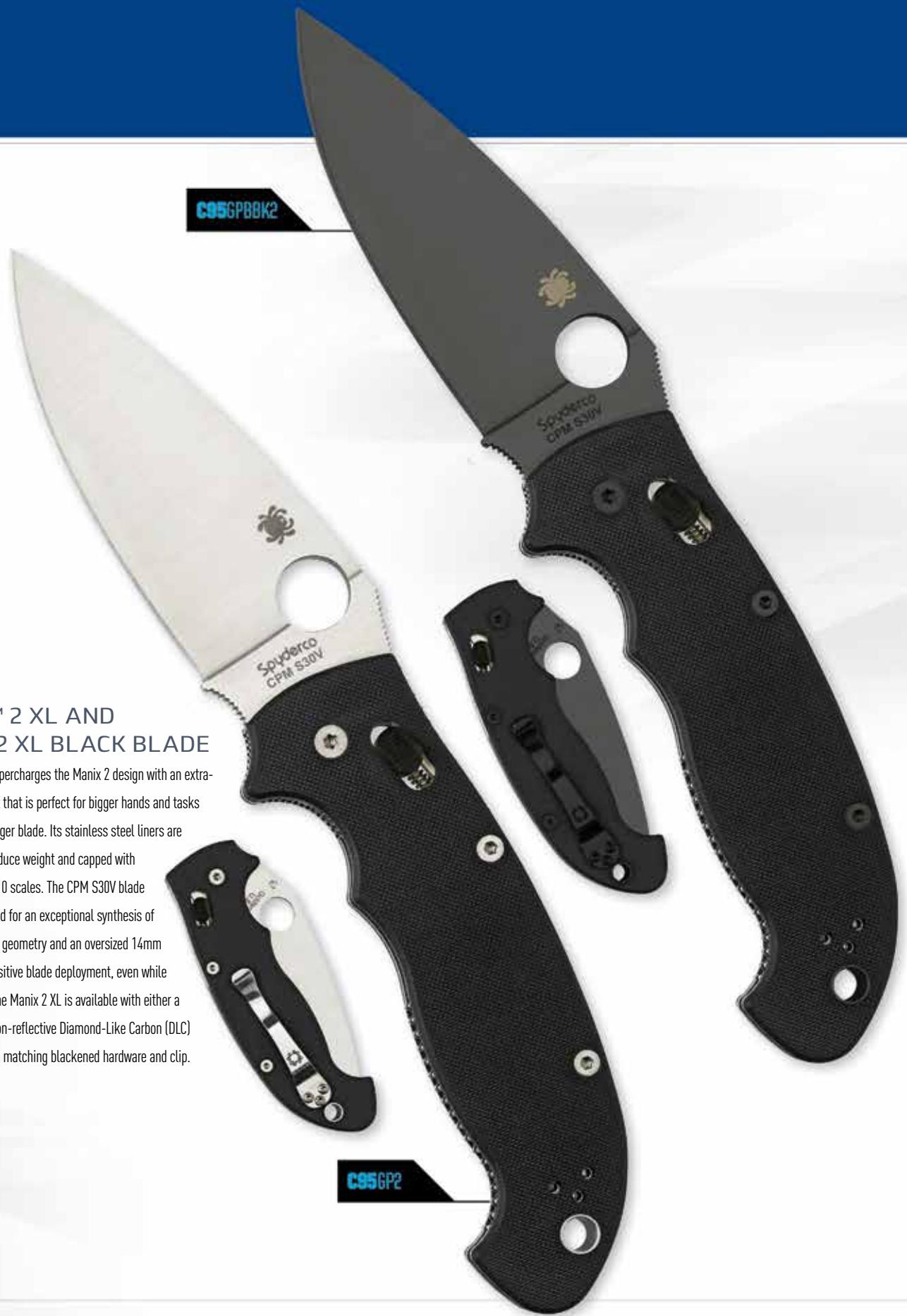
Crucible's CPM S110V is a state-of-the-art powdered metallurgy steel that contains high amounts of vanadium and niobium—alloys that give it exceptional wear resistance and higher corrosion resistance than many other stainless steels. This remarkable version of the Manix 2 Lightweight combines the ultra-high-performance qualities of a CPM S110V blade with a distinctive dark blue injection-molded FRCP handle.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN	
C101G2	MANIX 2 G-10	4.66	118	8.03	204	3.37	86	2.92	74	0.125	CPM S30V	PLAIN	G-10	AMBI	TIP-UP	USA	
C101GBBK2	MANIX 2 G-10 BLACK BLADE	4.66	118	8.03	204	3.37	86	2.92	74	0.125	CPM S30V	DLC	BALL BEARING	G-10	AMBI	TIP-UP	USA

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C101BL2	MANIX 2 LIGHTWEIGHT TRANSLUCENT BLUE	4.66	118	8.03	204	3.37	86	2.88	73	0.125	3.2	CTSTM BD1	FULL-FLAT	C101BL2	FRCP	AMBI
C101BK2	MANIX 2 LIGHTWEIGHT BLACK	4.66	118	8.03	204	3.37	86	2.88	73	0.125	3.2	CTSTM BD1	FULL-FLAT	C101BK2	FRCP	AMBI
C101DBL2	MANIX 2 LIGHTWEIGHT DARK BLUE CPM S110V	4.66	118	8.03	204	3.37	86	2.88	73	0.125	3.2	CPM S110V	FULL-FLAT	C101DBL2	FRCP	AMBI

MANIX™ 2 XL

MANIX™ 2 XL AND MANIX 2 XL BLACK BLADE
 The Manix 2 XL supercharges the Manix 2 design with an extra-large-sized format that is perfect for bigger hands and tasks that demand a longer blade. Its stainless steel liners are skeletonized to reduce weight and capped with textured black G-10 scales. The CPM S30V blade has a full-flat grind for an exceptional synthesis of strength and edge geometry and an oversized 14mm Round Hole for positive blade deployment, even while wearing gloves. The Manix 2 XL is available with either a satin finish or a non-reflective Diamond-Like Carbon (DLC) blade coating with matching blackened hardware and clip.



STRETCH

STRETCH™ LIGHTWEIGHT ZDP-189

The Stretch is a highly evolved folding knife that traces its roots back to the classic Spyderco Hunter™ and Pro-Venator™ models. Ideal for game preparation and other demanding cutting tasks, its ZDP-189 blade has an extremely high carbon content for exceptional cutting performance and edge retention. The injection-molded FRN handle is supported by skeletonized stainless steel liners and features Bi-Directional Texturing, a wide profile, and an ergonomic shape that brackets the hand for an incredibly secure grip. A four-position clothing clip accommodates all carry preferences and makes operation of this extraordinary knife completely ambidextrous.

STRETCH 2 G-10 ZDP-189

Despite the many advantages of our lightweight knives, some users prefer the greater heft and strength of a more robust handle construction. The new Stretch 2 delivers this in style by expressing this proven design with full skeletonized stainless steel liners, a stainless steel backspacer, textured brown G-10 scales, and a lined lanyard hole. Like its lightweight counterpart, it also features an ultra-high-carbon ZDP-189 blade, a stout back lock mechanism with a Boye Dent, and a versatile four-position hourglass clip.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C95G2	MANIX 2 XL G-10	5.09	129	8.94	227	3.85	CPM S30V	3.36	85	0.125	PLAIN	SPYDER	G-10	AMBI	TIP-UP	USA
C95GBBK2	MANIX 2 XL G-10 BLACK BLADE	5.09	129	8.94	227	3.85	CPM S30V	3.36	85	0.125	DLC	BALL BEARING	G-10	AMBI	TIP-UP	USA

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C90GRE	STRETCH LIGHTWEIGHT ZDP-189	4.49	114	7.99	203	3.50	ZDP-189	3.18	81	0.118	PLAIN	SPYDER	FRN	AMBI	4-POSITION	JAPAN
C90GBNE2	STRETCH 2 ZDP-189	4.63	118	8.20	208	3.57	ZDP-189	3.11	79	0.118	FULL-FLAT	SPYDER	FRN	AMBI	4-POSITION	JAPAN

NEW!

C90GBNPE2



DRAGONFLY 2

DRAGONFLY™

The Dragonfly distills all the features of a full-sized folding knife into an amazingly compact, pocket-friendly cutting tool. Its pocket clip, Spyderco Round Hole and sturdy back lock mechanism provide convenient carry, one-handed operation and serious functionality. The refined ergonomics of the handle and textured index-finger choil provide a comfortable, secure grip with all sizes of hands and the flat-ground blade cuts with authority far beyond its size. The Dragonfly is available with several different handle choices, including stainless steel, foliage green G-10 with stainless liners, textured FRN, and even a "tattoo" version with etched, colorized artwork on stainless steel. High-performance VG-10 stainless steel is the standard blade steel for most versions, but for those seeking maximum edge retention there is also an FRN version with ultra-high-carbon ZDP-189 steel.



Our Dragonfly 2 model is also available in Salt version featuring 100% rustproof H-1 steel.

Model #	Model Name	Closed Length		Overall Length		Blade Length		Edge Length		Blade Thickness		Steel	Weight	Grind	Edge Options			Coating	Lock Type	Handle	R/L/Ambi	Clip	Or	
		In	mm	In	mm	In	mm	In	mm	Ounces	Grams				Plain	Spyder	Combination							
C28BK2	DRAGONFLY 2 LIGHTWEIGHT BLACK	3.33	85	5.61	142	2.28	58	1.88	48	0.098	2.5	VG-10	1.3	.37	FULL-FLAT	C28BK2			NONE	BACK LOCK	FRN	AMBI	TIP-UP	JA
C28OR2	DRAGONFLY 2 LIGHTWEIGHT ORANGE	3.33	85	5.63	143	2.30	58	1.88	48	0.098	2.5	VG-10	1.2	.34	FULL-FLAT	C28POR2			NONE	BACK LOCK	FRN	AMBI	TIP-UP	JA
C28RG2	DRAGONFLY 2 LIGHTWEIGHT ZDP-119	3.33	85	5.61	142	2.28	58	1.88	48	0.098	2.5	ZDP-119	1.3	.37	FULL-FLAT	C28PGE2			NONE	BACK LOCK	FRN	AMBI	TIP-UP	JA

DRAGONEY



Model #	Model Name	Closed Length		Overall Length		Blade Length		Edge Length		Blade Thickness		Steel		Weight		Grind		Edge Options		Coating		Lock Type		Handle		R/L/Ambi		Clip		Origin		
		In	mm	In	mm	In	mm	In	mm	In	mm	Ounces	Grams	C28	C28S	Spyder	Combination	None	Back Lock	Stainless	Right	TIP-UP	Japan	None	Back Lock	Stainless	Right	TIP-UP	Japan	G-10	Ambi	TIP-UP
C28	DRAGONFLY STAINLESS	3.22	82	5.54	141	2.32	59	1.88	48	0.098	2.5	VG-10	2.6	74	FULL-FLAT	C28P	None	BACK LOCK	STAINLESS	RIGHT	TIP-UP	JAPAN	None	BACK LOCK	STAINLESS	RIGHT	TIP-UP	Japan	G-10	Ambi	TIP-UP	Japan
C28T	DRAGONFLY STAINLESS TATTOO	3.22	82	5.54	141	2.32	59	1.88	48	0.098	2.5	VG-10	2.6	74	FULL-FLAT	C28TP	None	BACK LOCK	STAINLESS	RIGHT	TIP-UP	JAPAN	None	BACK LOCK	STAINLESS	RIGHT	TIP-UP	Japan	G-10	Ambi	TIP-UP	Japan
C28GFC	DRAGONFLY G-10 EOLICE GREEN	3.30	84	5.68	147	2.28	58	1.89	48	0.098	2.5	VG-10	2.0	57	FULL-FLAT	C28GFC	None	BACK LOCK	STAINLESS	RIGHT	TIP-UP	JAPAN	None	BACK LOCK	STAINLESS	RIGHT	TIP-UP	Japan	G-10	Ambi	TIP-UP	Japan

LADYBUG™ 3

LADYBUG™ 3
Ladybugs mean a lot more than good luck—especially when they come from Spyderco. Our Ladybugs offer amazing cutting capability in a lock-blade folder small enough to fit on your keychain. Clipless and handled in a variety of colors of injection-molded FRN or satin-finished stainless steel, Ladybugs feature the same back lock construction as many of our full-sized knives. Their blades are available in either PlainEdge or SpyderEdge and feature our trademark Round Hole that makes opening them much easier than a traditional nail nick. They are even available with blades ground from premium ZDP-189 ultra-high-carbon steel and our exclusive 100% rustproof H-1 steel.



LFGP3
Textured FRN handle and
saber-ground VG-10 blade

LBKS3
Textured FRN handle and
saber-ground VG-10 blade

LSSS3

Classic satin-finished
stainless steel handle

AVAILABLE EDGES



LGREP3
Premium ZDP-189 blade
with full-flat grind

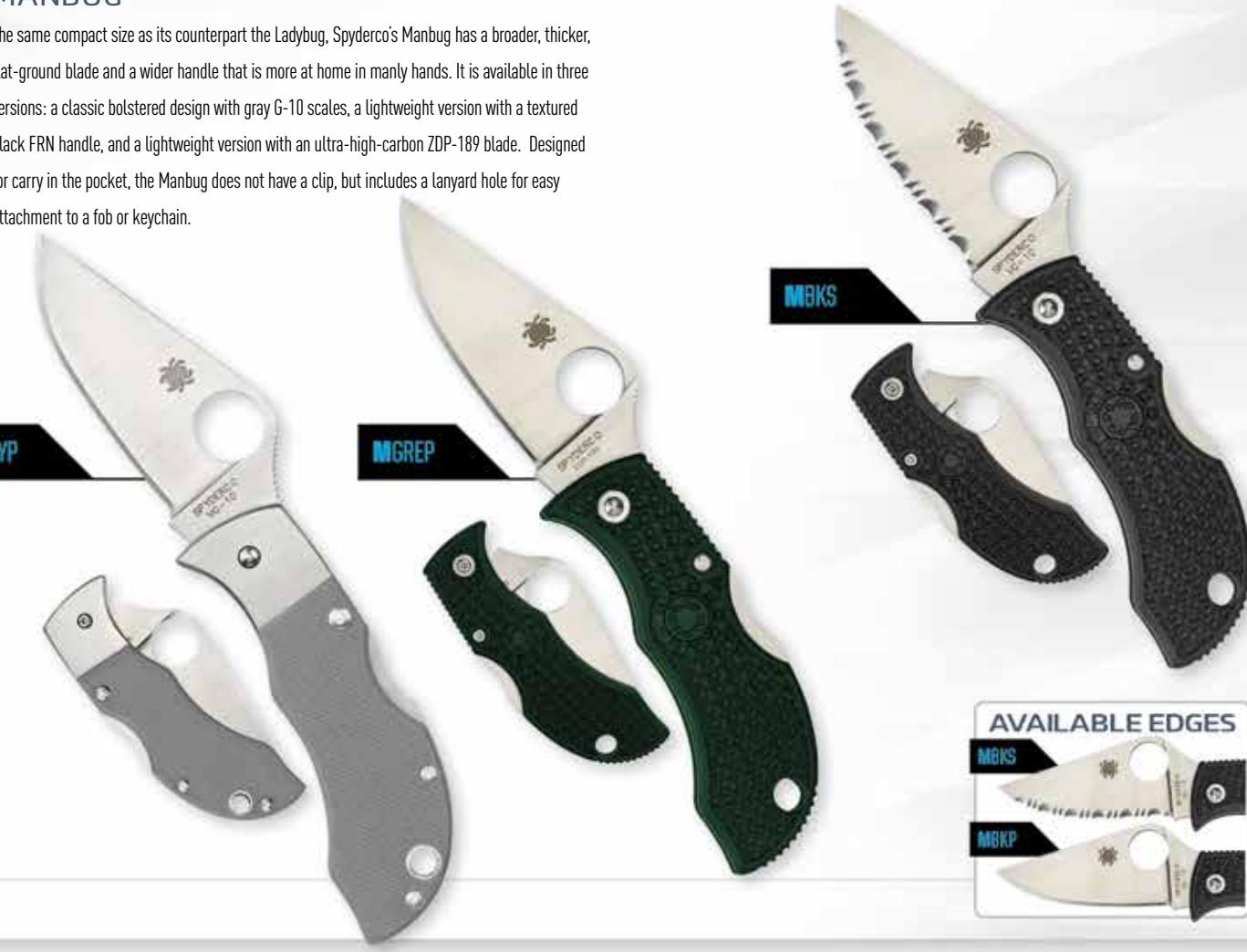


LPRP3
Textured FRN handle and
saber-ground VG-10 blade

Our Ladybug 3 model is also
available in Salt version featuring
100% rustproof H-1 steel.
Please see page 39

MANBUG

MANBUG™
The same compact size as its counterpart the Ladybug, Spyderco's Manbug has a broader, thicker, flat-ground blade and a wider handle that is more at home in manly hands. It is available in three versions: a classic bolstered design with gray G-10 scales, a lightweight version with a textured black FRN handle, and a lightweight version with an ultra-high-carbon ZDP-189 blade. Designed for carry in the pocket, the Manbug does not have a clip, but includes a lanyard hole for easy attachment to a fob or keychain.



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
		in	mm	in	mm	in	mm	ounces	grams	PLAIN	SPYDER	COMBINATION				
LBK3	LADYBUG 3 LIGHTWEIGHT BLACK	2.48	63	4.38	111	1.90	48	1.70	43	0.079	2.0	VG-10	0.7	20	HOLLOW	LBK3
LFG3	LADYBUG 3 LIGHTWEIGHT FOLIAGE GREEN	2.48	63	4.38	111	1.90	48	1.70	43	0.079	2.0	VG-10	0.7	20	HOLLOW	LFG3
LPR3	LADYBUG 3 LIGHTWEIGHT PURPLE	2.48	63	4.38	111	1.90	48	1.70	43	0.079	2.0	VG-10	0.7	20	HOLLOW	LPR3
LGRE3	LADYBUG 3 LIGHTWEIGHT ZDP-189	2.48	63	4.41	112	1.93	49	1.72	44	0.079	2.0	ZDP-189	0.6	17	FULL-FLAT	LGRE3

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
		in	mm	in	mm	in	mm	ounces	grams	PLAIN	SPYDER	COMBINATION				
LSS3	LADYBUG 3 STAINLESS	2.48	63	4.41	112	1.93	49	1.72	44	0.079	2.0	VG-10	1.3	37	HOLLOW	LSS3
LSST3	LADYBUG 3 TATTOO STAINLESS	2.48	63	4.41	112	1.93	49	1.72	44	0.079	2.0	VG-10	1.3	37	HOLLOW	LSST3
MGGY	MANBUG 6-G 10 STAINLESS	2.50	64	4.47	114	1.97	50	1.75	44	0.098	2.5	VG-10	1.6	45	FULL-FLAT	MGGY
MGRE	MANBUG LIGHTWEIGHT ZDP-189	2.50	64	4.47	114	1.97	50	1.75	44	0.098	2.5	ZDP-189	0.7	20	FULL-FLAT	MGRE
MBK	MANBUG LIGHTWEIGHT BLACK	2.50	64	4.44	113	1.94	49	1.71	43	0.098	2.5	VG-10	0.7	20	FULL-FLAT	MBK

RESCUE KNIVES



RESCUE 79MM

RESCUE™ 3 LIGHTWEIGHT

In 1991, Spyderco pioneered the concept of the first purpose-designed rescue knife by combining the safety of a sheepfoot blade profile, the cutting power of a serrated SpyderEdge, and the lightweight convenience of an FRN handle. The Rescue 3 brings that proven design up to date with an ergonomically enhanced FRN handle with Bi-Directional Texturing, skeletonized stainless steel liners, and a four-position hourglass clip that supports all possible carry positions. Its saber-ground VG-10 blade is serrated all the way to the tip for extreme cutting power and features a 14mm Spyderco hole for positive one-handed deployment with either hand. Weighing less than four ounces, the Rescue 3 is the perfect carry-anywhere tool for first responders and prepared civilians.

RESCUE™ 79MM LIGHTWEIGHT ORANGE OR BLACK

The Rescue 79mm provides the same quick deployment, extreme cutting power, and ambidextrous operation as our larger rescue knives in a smaller, more easily carried package. The official issue knife for a major U.S. federal law enforcement agency, it is perfect for inside-the-pocket carry or users with smaller hands and is available with either a black or high-visibility orange FRN handle.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C14BK3	RESCUE 3 LIGHTWEIGHT BLACK	4.72	120	8.29	211	3.57	91	3.22	0.118	3.0	VG-10	3.8	108	SABER	C14BK3	NONE
C45BK	RESCUE 79MM LIGHTWEIGHT BLACK	4.08	104	7.17	182	3.09	78	2.68	0.118	3.0	VG-10	2.3	65	SABER	C45BK	NONE
C45OR	RESCUE 79MM LIGHTWEIGHT ORANGE	4.08	104	7.17	182	3.09	78	2.68	0.118	3.0	VG-10	2.3	65	SABER	C45OR	NONE



For information on our Salt Rescue Knives made with 100%, rustproof H-1 steel, please see the C89 Atlantic Salt and C118 Saver Salt on page 44.

ASSIST™



ASSIST™

The Assist is the ultimate pocket tool for first responders and rescue personnel. Its unique blade features an oversized Trademark Round Hole and Cobra Hood™ attachment for swift, positive blade deployment, even while wearing heavy gloves. The blunt tip safely slides under seat belts, clothing, and other materials and will not puncture flotation gear, while its SpyderEdge provides extreme cutting performance that easily powers through even the toughest materials. The Assist's Bi-Directional Textured FRN handle is available in black and high-visibility orange and features a built-in survival whistle and a reversible wire pocket clip. Its finger grooves ensure a secure grip and enable the blade to "scissor cut" rope and cord much like a cigar cutter. Squeeze the Assist's closed blade and a retractable carbide glass breaker extends from the butt end of the handle to safely and efficiently break windows. For military personnel concerned about light discipline issues, the Assist is also available in an all-black version with a TiCN-coated blade and metal hardware.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
		in	mm	in	mm	in	mm	in	mm	SPYDER	COMBINATION					
C79BK	ASSIST LIGHTWEIGHT BLACK	4.87	124	8.55	217	3.68	93	3.15	80	0.118	3.0	VG-10	4.1	116	HOLLOW	
C79OR	ASSIST LIGHTWEIGHT ORANGE	4.87	124	8.55	217	3.68	93	3.15	80	0.118	3.0	VG-10	4.1	116	HOLLOW	



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
		in	mm	in	mm	in	mm	in	mm	SPYDER	COMBINATION					
C79BBK	ASSIST LIGHTWEIGHT BLACK BLADE	4.87	124	8.55	217	3.68	93	3.15	80	0.118	3.0	VG-10	4.1	116	HOLLOW	

SALT SERIES



Ordinary steels are produced by adding carbon to iron. This process changes the molecular matrix of the metal, enabling it to be altered through a variety of heat-based processes to produce hard, extremely durable things like knife blades. Unfortunately, carbon-based steels also have a significant flaw: they are vulnerable to rust.

Spyderco's Salt Series™ solves the problem of rust in knives by using advanced non-carbon-based steels like H-1® and LC 200 N. These extraordinary materials are fundamentally different from conventional steels and their unique qualities make them ideal for hard use in and around the water.

Rust occurs when the carbon in steel reacts with chloride. To avoid this, H-1 uses 0.10% nitrogen instead of carbon to give the material its steel-like qualities. Nitrogen does not react with chloride, making H-1 blades completely impervious to rust, even when submerged in salt water for extended periods of time.

H-1 is also unique because it is an austenitic steel. Traditional martensitic steels use a heat treating process to harden and temper them to be serviceable knife blades. H-1, however, "work hardens" through the mechanical processes of shaping and grinding the steel. The areas "worked" the most—like the bevels and cutting edges—become the hardest. The areas worked less remain softer and tougher. The end result is a blade with differential hardness that provides an exceptional balance of strength, flexibility and cutting performance—just like a coveted Japanese clay-tempered sword.

LC 200 N is also a nitrogen-rich alloy. Although it does contain a trace amount of carbon, it offers superior corrosion resistance and toughness, even at the high degrees of hardness required for knife blades.

To ensure unfailing reliability in even the harshest environments, all other components of Spyderco's Salt knives are also manufactured from 100% corrosion-proof materials. The perfect choice for maritime use, Salt knives are also ideal for deep concealment where corrosion due to perspiration is a concern.

Spyderco also offers several high-performance fixed-blade knives with rustproof H-1 steel blades. Please see the fixed-blade section of this catalog on page 97-99 for more information.

TUSK

TUSK™
The Tusk is both a state-of-the-art mariner's tool and a fascinating part of Spyderco's history. Its original design dates back to the early days of Spyderco and Sal Glessner's desire to produce a high-performance mariner's tool. At the time, technology was not advanced enough to support the visionary concept of the design; but now all that has changed. More than 25 years later, Sal's original concept has been completely redesigned by his son Eric Glessner to yield an extraordinary sailor's tool. The Tusk's blade is ground from LC 200 N steel—a high-nitrogen, extremely corrosion-resistant alloy—and supported by a titanium handle and Reeve Integral Lock. The 300-series stainless steel marlinspike has a round-to-square cross section to loosen knots efficiently and is supported by a high-strength Ball Bearing Lock with a ceramic ball bearing. The marlinspike and the space between it and the handle provide two functional shackle keys for managing different sizes and types of shackles. A reversible pocket clip and lanyard hole ensure secure, convenient carry and solidify the Tusk's reputation as a tool far ahead of its time.



C06TI

**DRAGONFLY™ 2 SALT
LIGHTWEIGHT**

Many knife users consider the Dragonfly the ideal balance of compact size and full-spectrum cutting performance. When rendered with an H-1 steel blade and a high-visibility yellow handle, it provides all the function of the original in a 100% rustproof package.



LYL3

**LADYBUG™ 3
LIGHTWEIGHT SALTS**
Available with your choice of a leaf-shaped or hawkbill blade, Ladybug Salts are the smallest folders in the Salt series. Despite their diminutive size, they offer impressive cutting power and are completely immune to the elements.



LYLS3HB

**LADYBUG™ 3
LIGHTWEIGHT SALTS**
Available with your choice of a leaf-shaped or hawkbill blade, Ladybug Salts are the smallest folders in the Salt series. Despite their diminutive size, they offer impressive cutting power and are completely immune to the elements.

**LADYBUG™ 3
LIGHTWEIGHT SALTS**
Available with your choice of a leaf-shaped or hawkbill blade, Ladybug Salts are the smallest folders in the Salt series. Despite their diminutive size, they offer impressive cutting power and are completely immune to the elements.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN				
C06TI	TUSK	4.17 6.41	106 163	6.55 2.24	166 57	2.38 N/A	60 N/A	2.14 0.374	54 9.5	0.118 3.0	4.2 119	LC 200 N 300-SERIES	HOLLOW MARLINSPIKE	C06TIP	PLAIN SPIDER COMBINATION	NONE R.I.L. BALL-BEARING	TITANIUM BALL BEARING	AMBI	TIP-DOWN	TAIWAN

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
LYL3	LADYBUG 3 SALT LIGHTWEIGHT YELLOW	2.48	63	4.41	112	1.93	49	0.079	2.0	H-1	0.7	20	HOLLOW	LYL3	JAPAN	
LYL3HB	LADYBUG 3 SALT LIGHTWEIGHT YELLOW HAWKBILL	2.48	63	4.36	111	1.88	48	1.63	41	H-1	0.7	20	HOLLOW	LYL3HB	JAPAN	
C28YL2	DRAGONFLY™ 2 SALT LIGHTWEIGHT YELLOW	3.33	85	5.63	143	2.30	58	1.88	48	H-1	1.3	37	HOLLOW	C28YL2	JAPAN	

SALT 1



SALT™ 1 LIGHTWEIGHT

The Salt I provides all the extraordinary qualities of H-1 steel in a convenient, multi-purpose folding knife. Based on our third-generation Delica pattern, the molded FRN handle features Volcano-Grip™ texturing for a positive grip and a reversible black-coated titanium clip for ambidextrous tip-up carry. The Salt I is available with either a plain or fully serrated SpyderEdge cutting edge and a high-visibility yellow handle.

SALT™ 1 LIGHTWEIGHT BLACK BLADE

Blackened blades greatly reduce the reflective properties of knives—an important consideration in many high-risk environments. The new black-bladed Salt 1 cloaks the blade and lock bar in a durable titanium carbonitride (TiCN) coating. Ideal for tactical applications, this low-profile tool is available with either a PlainEdge or SpyderEdge blade.



NEW!

C08SBK

C08SYL

C08SYL

C08SBK

TASMAN SALT

C106SYL

C106PK

TASMAN™ SALT LIGHTWEIGHT

Like an animal's claw, a hawkbill blade collects the object being cut and draws it into the concave edge to generate focused cutting power. This makes it the perfect tool for cutting netting, line, and other fibrous materials and the ideal blade choice for the unique Tasman Salt. Available with a black or high-visibility yellow handle, it combines the remarkable cutting dynamics of the hawkbill blade with the rustproof qualities of H-1 steel and the versatility of either a PlainEdge or SpyderEdge. A stout back lock mechanism and reversible tip-up black titanium clip support easy ambidextrous use.



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN		
C08YL	SALT 1 LIGHTWEIGHT YELLOW	3.99	101	7.02	178	3.03	77	2.65	67	0.098	2.5	H-1	2.0	57	HOLLOW	C08PYL	C08SYL	C08SBK
C08SBK	SALT 1 LIGHTWEIGHT BLACK BLADE	3.99	101	7.02	178	3.03	77	2.65	67	0.098	2.5	H-1	2.0	57	HOLLOW	C08PYL	C08SYL	C08SBK

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN		
C106YL	TASMAN SALT LIGHTWEIGHT YELLOW	4.00	102	6.90	175	2.90	74	2.50	64	0.098	2.5	H-1	2.0	57	HOLLOW	C106PYL	C106SYL	C106SBK
C106BK	TASMAN SALT LIGHTWEIGHT BLACK	4.00	102	6.90	175	2.90	74	2.50	64	0.098	2.5	H-1	2.0	57	HOLLOW	C106PK	C106SYL	C106SBK

PACIFIC SALT



PACIFIC SALT™ LIGHTWEIGHT

The Pacific Salt is an impressive synthesis of light weight, full-service cutting performance and 100% rustproof reliability. Its Trademark Round Hole, high-strength back lock mechanism, and reversible tip-up clip provide completely ambidextrous operation, while the Volcano Grip™ texture of the FRN handle ensures a secure grip in even the harshest conditions. The Pacific Salt is available with a PlainEdge or SpyderEdge blade and either a black or yellow handle.



PACIFIC SALT



NEW!

C91SPBPK

PACIFIC SALT™ LIGHTWEIGHT BLACK BLADE

The light weight, high performance, and extreme durability of the Pacific Salt make it ideal for use by military personnel—especially when its blade is subdued with a tough titanium carbonitride (TiCN) coating. The veteran of extensive military testing, the PlainEdge version of the all-black Pacific Salt is approved for U.S. Naval and Marine Corps aviation units (NSN Issued). By popular demand, it is now joined by the new black-bladed Pacific Salt with a fully serrated SpyderEdge blade.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C91BK	PACIFIC SALT LIGHTWEIGHT BLACK	4.89	124	8.69	221	3.80	97	3.39	86	0.118	3.0	H-1	FRN	AMBI	TIP-UP	JAPAN
C91YL	PACIFIC SALT LIGHTWEIGHT YELLOW	4.89	124	8.69	221	3.80	97	3.39	86	0.118	3.0	H-1	FRN	AMBI	TIP-UP	JAPAN

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C91BBK	PACIFIC SALT LIGHTWEIGHT BLACK BLADE	4.89	124	8.69	221	3.80	97	3.39	86	0.118	3.0	H-1	FRN	AMBI	TIP-UP	JAPAN

SAVER SALT

ATLANTIC SALT™ LIGHTWEIGHT

The blunt tip of a sheepfoot blade prevents accidental punctures and provides an extra measure of safety in many work environments. The Atlantic Salt integrates the sheepfoot profile with an aggressive SpyderEdge cutting edge to yield a knife that offers extreme cutting performance with complete control. The molded FRN handle is available in black or bright yellow and features a reversible black-coated titanium pocket clip for tip-up carry on either the left or right side. The perfect tool for sailors, rescue workers and first responders, the Atlantic Salt is also 100% rustproof. (C89YL - NSN Issued)

C89SYL

C89SBK

C118SYL

SAVER™ SALT LIGHTWEIGHT

If you're looking for all the extraordinary qualities of the Atlantic Salt rescue knife in a smaller, more easily carried format, you'll find them in the Saver Salt Lightweight.



ASSIST SALT

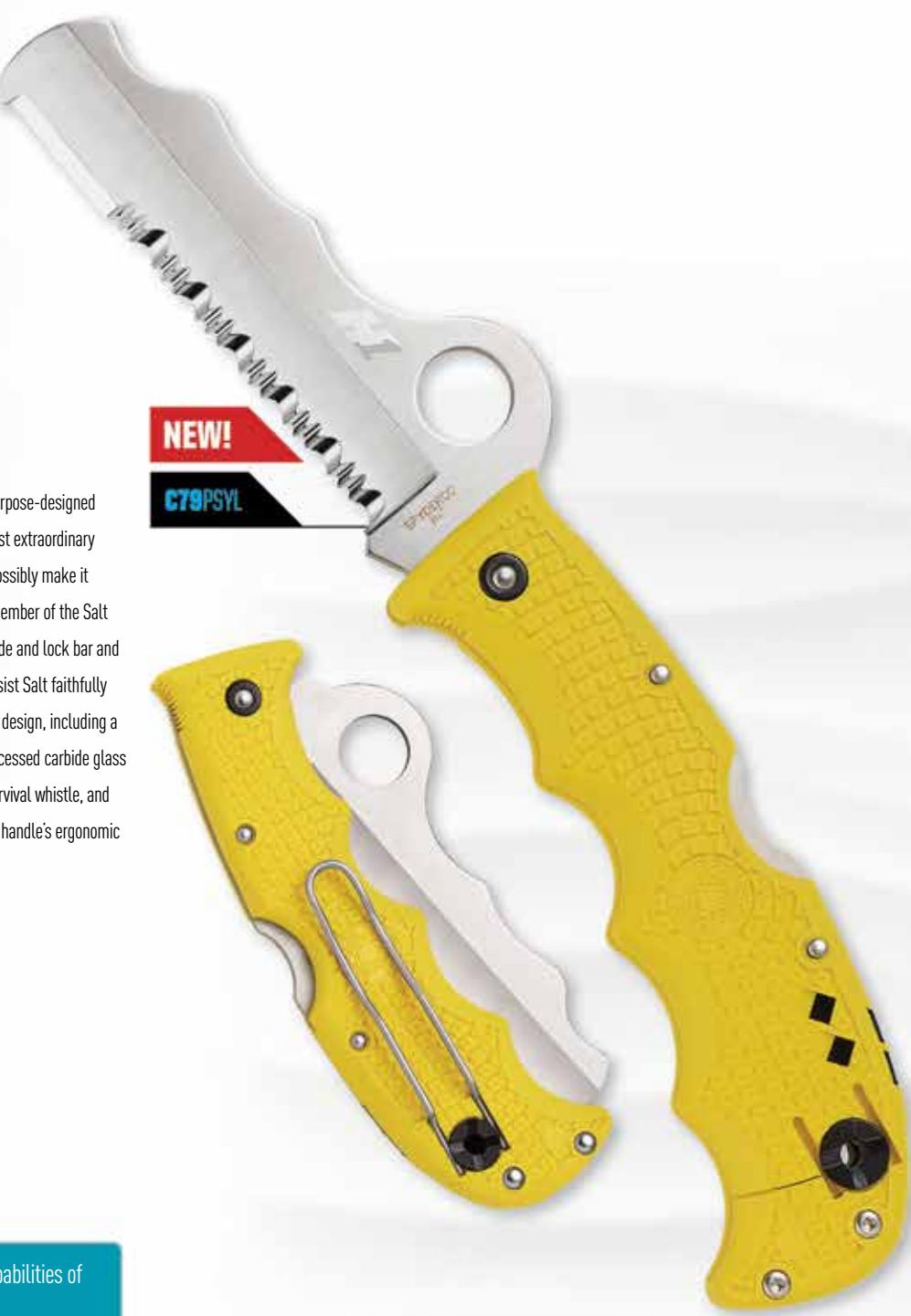
ASSIST™ SALT

The Spyderco Assist is a multi-function, purpose-designed rescue tool and indisputably one of the most extraordinary folding knives ever made. So what could possibly make it better? The answer is to make it a proud member of the Salt Series with a 100% rustproof H-1 steel blade and lock bar and a high-visibility yellow FRN handle. The Assist Salt faithfully includes the other defining features of this design, including a blunt-tipped Combination-Edge blade, a recessed carbide glass breaker, a reversible wire clip, a built-in survival whistle, and the capability to scissor cut rope using the handle's ergonomic finger grooves. Even the best gets better!

NEW!

C79PSYL

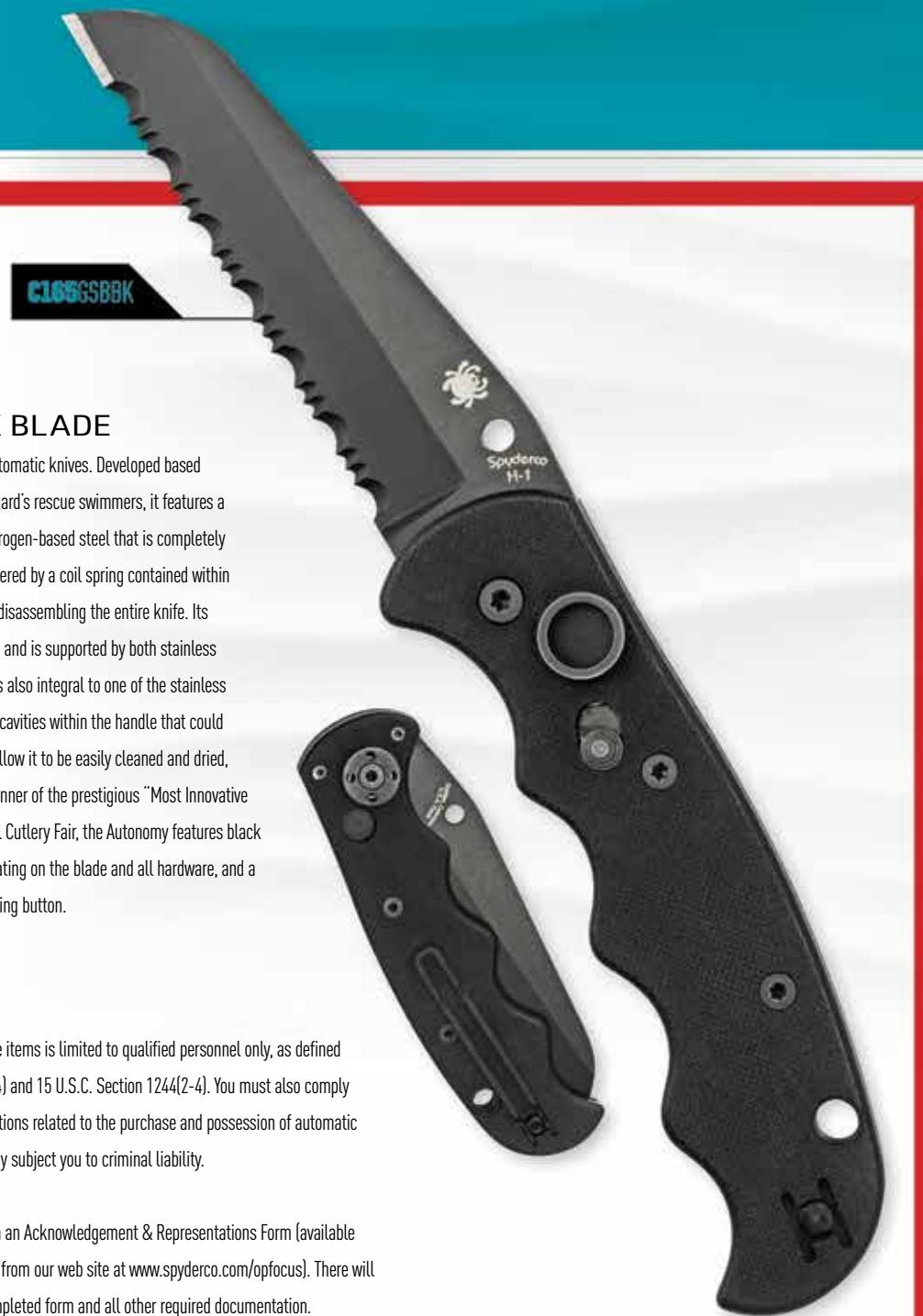
For more information on the capabilities of the Assist, see page 35.



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C89YL	ATLANTIC SALT LIGHTWEIGHT YELLOW	4.59	117	8.27	210	3.68	93	3.20	81	0.118	3.0	H-1	2.7	TIP-UP	JAPAN	
C89BK	ATLANTIC SALT LIGHTWEIGHT BLACK	4.59	117	8.27	210	3.68	93	3.20	81	0.118	3.0	H-1	2.7	TIP-UP	JAPAN	
C118YL	SAVER SALT LIGHTWEIGHT YELLOW	4.09	104	7.18	182	3.09	78	2.69	68	0.118	3.0	H-1	2.2	TIP-UP	JAPAN	

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C79YL	ASSIST SALT	4.87	124	8.55	217	3.68	93	3.15	80	0.118	3.0	H-1	3.9	TIP-UP	JAPAN	

AUTONOMY



AUTONOMY™ G-10 BLACK BLADE

The Autonomy truly defines the state of the art in modern automatic knives. Developed based on the demanding mission requirements of the U.S. Coast Guard's rescue swimmers, it features a SpyderEdge rescue-style blade ground from H-1 steel—a nitrogen-based steel that is completely immune to saltwater corrosion. Its automatic opening is powered by a coil spring contained within a removable shroud that allows spring replacement without disassembling the entire knife. Its oversized firing button allows quick indexing by tactile sense and is supported by both stainless steel liners for increased lock strength. The button's spring is also integral to one of the stainless steel liners, providing increased tension and eliminating any cavities within the handle that could retain water. This feature and the knife's open construction allow it to be easily cleaned and dried, making it the ideal tool for waterborne rescue operations. Winner of the prestigious "Most Innovative American Design" award at the Blade Show and International Cutlery Fair, the Autonomy features black G-10 scales, a non-reflective DLC (Diamond-Like Carbon) coating on the blade and all hardware, and a secondary safety to prevent unintentional operation of the firing button.

RESTRICTED ITEM

Automatic knives are federally restricted items. Sale of these items is limited to qualified personnel only, as defined in the statutory language of 18 U.S.C. Section 1716(g)(2)(1-4) and 15 U.S.C. Section 1244(2-4). You must also comply with all applicable local and state laws, statutes, and regulations related to the purchase and possession of automatic knives. Purchasing and/or possessing an automatic knife may subject you to criminal liability.

Qualified buyers are required to complete and physically sign an Acknowledgement & Representations Form (available through your Spyderco sales representative or downloadable from our web site at www.spyderco.com/opfocus). There will be absolutely NO SALES of restricted knives without this completed form and all other required documentation.

RESTRICTED ITEM WARRANTY & REPAIR GUIDELINES:

Should any RESTRICTED ITEM need to be returned to Spyderco for warranty and/or repair reasons, the item MUST be accompanied by a RESTRICTED ITEM RETURN FORM. The form must be completed and signed attesting to the fact that the person in possession of the knife is legally permitted to possess said item before any warranty work can be performed. If you are unable to provide the proper signed documentation, the knife will NOT be returned. There are NO EXCEPTIONS to this policy.

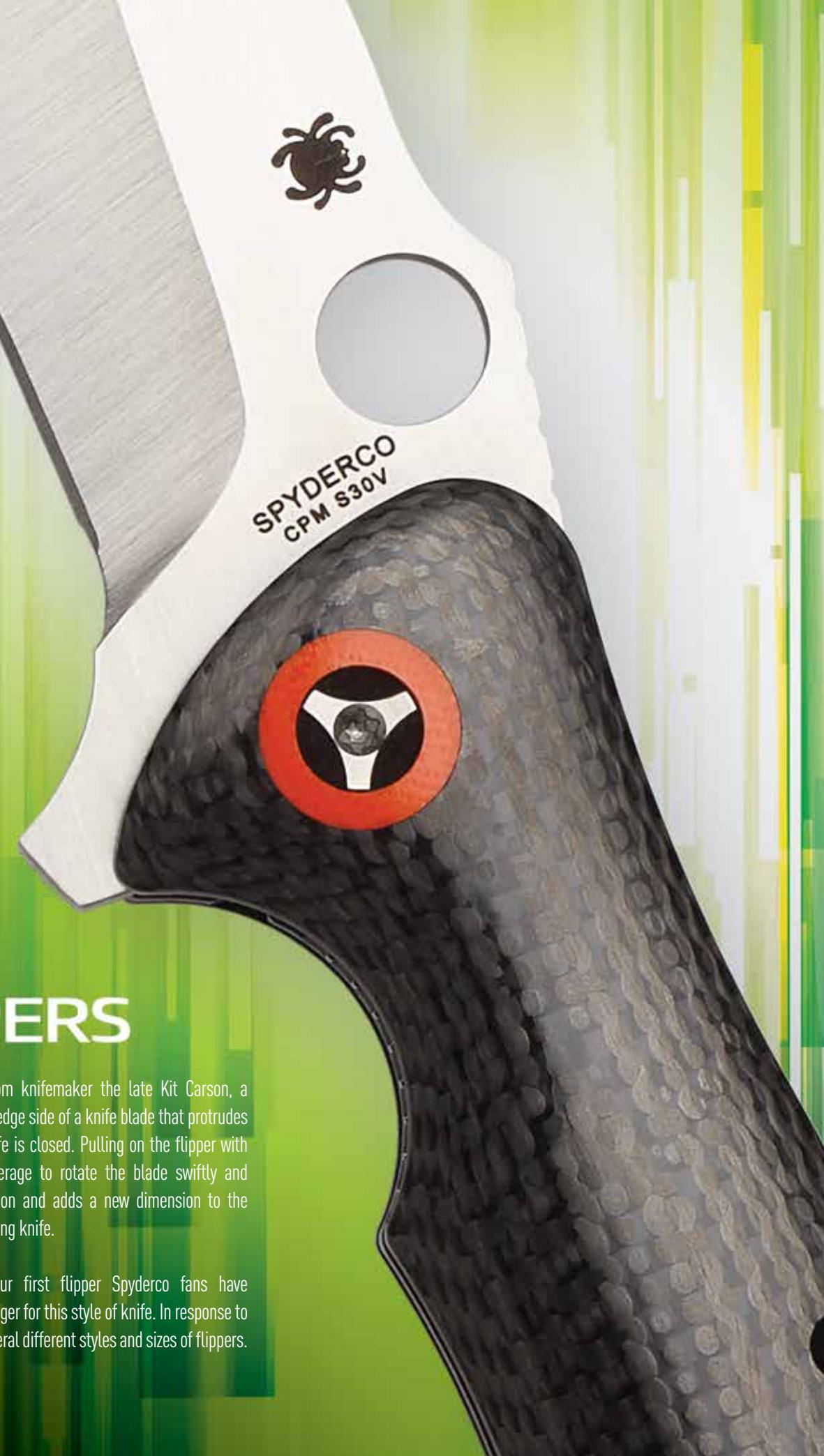


MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN							
C165GSBK	AUTONOMY G-10 BLACK	4.92	125	8.57	218	3.65	93	3.42	.07	0.118	3.0	H-1	5.5	156	HOLLOW	PLAIN	SPYDER COMBINATION	DLC	BUTTON LOCK	G-10	AMBI	TIP-UP	USA

FLIPPERS

Pioneered by renowned custom knifemaker the late Kit Carson, a “flipper” is a small tab on the edge side of a knife blade that protrudes from the handle when the knife is closed. Pulling on the flipper with your index finger applies leverage to rotate the blade swiftly and smoothly into the open position and adds a new dimension to the concept of the one-hand-opening knife.

Since the introduction of our first flipper Spyderco fans have demonstrated a consistent hunger for this style of knife. In response to that demand, we now offer several different styles and sizes of flippers.



SOUTHARD FOLDER

SOUTHARD FOLDER™

Designed by talented custom knifemaker Brad Southard, the Southard Folder features a hollow-ground CTS™ 204P blade that rotates on a special captive ball-bearing pivot system to ensure an ultra-smooth action. Its handle construction includes a titanium liner and textured Earth-brown G-10 scale on one side and a solid titanium scale on the other. The solid scale is the foundation of a Reeve Integral Lock (R.I.L.) mechanism and a pocket clip configured for right-side, tip-up carry. The blade and handle components of the Southard all feature a subdued stonewashed finish.

SOUTHARD FOLDER BLACK BLADE

Many real-world environments require a knife that is non-reflective. To adapt the Southard design to these applications, Spyderco is proud to introduce an all-black version featuring a durable titanium carbonitride (TiCN) coating on the blade and handle components and a textured black G-10 handle scale.



MODEL #	MODEL NAME	CLOSED LENGTH in	CLOSED LENGTH mm	OVERALL LENGTH in	OVERALL LENGTH mm	BLADE LENGTH in	BLADE LENGTH mm	EDGE LENGTH in	EDGE LENGTH mm	BLADE THICKNESS in	BLADE THICKNESS mm	STEEL	WEIGHT ounces	WEIGHT grams	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN		
C156GBN	SOUTHARD FOLDER G-10 BROWN	4.50	114	7.96	202	3.46	88	3.46	88	0.157	4.0	CTS 204P	4.1	116	HOLLOW	PLAIN	SPYDERCO	COMBINATION	NONE	R.I.L.	TITANIUM/G-10	RIGHT	TAIWAN	
C156GPBK	SOUTHARD FOLDER BLACK BLADE	4.50	114	7.96	202	3.46	88	3.46	88	0.157	4.0	CTS 204P	4.1	116	HOLLOW	C156GPBN	C156GPBK	COMBINATION	TICN	R.I.L.	TITANIUM/G-10	RIGHT	TIP-UP	TAIWAN

DOMINO

DOMINO™

The Domino is the perfect combination of a Kit Carson-inspired flipper opener and all the high-performance qualities that define Spyderco knives. Its full-flat-ground blade is machined from premium CTS XHP steel and rides on specially designed ball bearing washers for an exceptionally smooth opening action. The handle features a solid titanium scale on one side and a titanium liner and black Cubic Check carbon fiber/G-10 laminate scale on the other. The titanium scale houses a high-strength Reeve Integral Lock (R.I.L.) mechanism with a long-wearing steel interface that serves double duty as an overtravel stop. For ease and versatility of carry, the Domino also includes a black, four-position pocket clip.

NEW!

C172CFTIP

C172CFTIP



DICE

DICE™

Approximately 15 percent shorter than its big brother, the Domino, the Dice is an extremely compact flipper folder optimized for everyday carry. Its full-flat-ground CTS XHP blade cuts with tremendous authority and includes both a flipper and a fully functional Trademark Round Hole for a full scope of opening options. Its handle features a solid titanium scale on one side and a titanium liner and Cubic Check carbon fiber/G-10 laminate scale on the other. A robust Reeve Integral Lock (R.I.L.) with a long-wearing hardened steel interface provides the blade lock-up, and a four-position pocket clip—a unique feature for a flipper-style knife—supports ambidextrous tip-up or tip-down carry.

NEW!

C182CFTIP

C182CFTIP

RUBICON

RUBICON™

Based on a custom design by knifemaker Peter Carey, the Rubicon is an exquisitely crafted flipper-style folder built for serious performance. Its broad CPM S30V blade has a high hollow grind for superior edge geometry and a prominent swedge to ensure an acute point. It is paired with a handle that boasts skeletonized titanium liners, beautifully contoured carbon fiber scales, and a scalloped orange G-10 backspacer and pivot accent. The blade pivots effortlessly on special ball bearing washers and, when open, the flipper offers a substantial lower guard. One of the most meticulously crafted production knives ever made, the Rubicon is configured for right-side tip-up carry.

NEW!

C187CFP



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN	
C172CFTI	DOMINO	4.55	116	7.68	195	3.13	80	2.89	73	0.118	3.0	CTS XHP	4.2	119	PLAIN	SPYDER	COMBINATION
C182CFTI	DICE	4.05	103	6.57	167	2.52	64	2.31	59	0.118	3.0	CTS XHP	3.7	105	FULL-FLAT	C172CFTIP	C182CFTIP

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN	
C187CF	RUBICON	4.36	111	7.40	188	3.04	77	2.75	70	0.138	3.5	CPM S30V	4.3	122	HOLLOW	SPYDER	COMBINATION



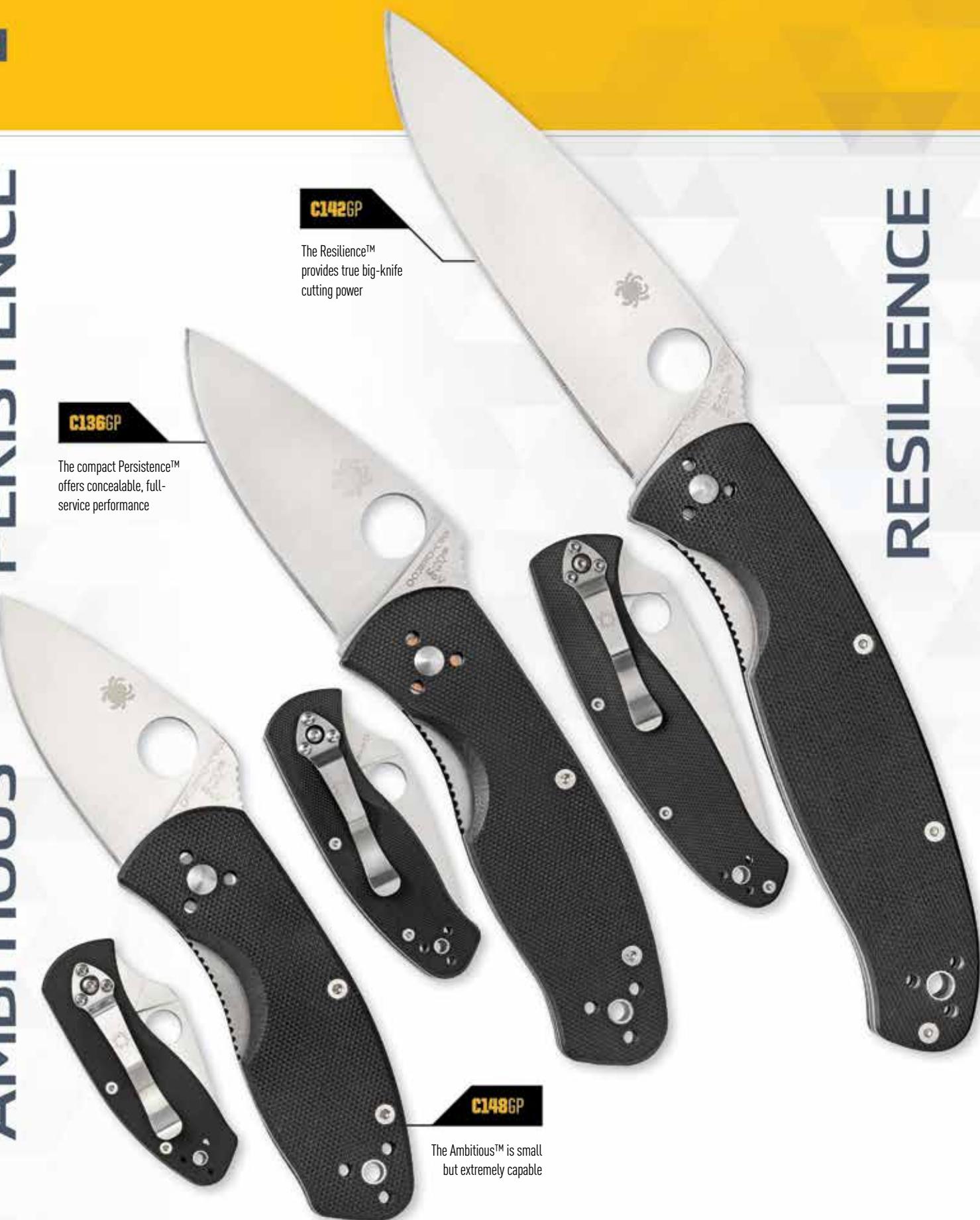
VALUE FOLDERS

Spyderco's Value Folders are universally respected as some of the best bargains in the knife market. They express all the defining features of a state-of-the-art Spyderco folder with economical materials to yield functional, reliable, and highly affordable knives that are ideal for price-conscious users. Value Folders are available in a wide range of sizes and all feature skeletonized stainless steel liners, textured G-10 scales, Walker LinerLock mechanisms, heavy-duty four-position pocket clips, and lined lanyard holes. Their broad, leaf-shaped blades are full-flat ground for low-friction cutting performance and feature Spyderco's Trademark Round Hole for swift one-handed deployment.

TENACIOUS



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN						
C122G	TENACIOUS	4.38	111	7.77	197	.39	86	3.39	86	0.122	3.1	8C13MoV	4.2	119	FULL-FLAT	PLAIN SPYDER COMBINATION	NONE OXIDE	LINERLOCK	G-10	AMBI	4-POSITION	CHINA
C122GBBK	TENACIOUS BLACK BLADE	4.38	111	7.77	197	.39	86	3.39	86	0.122	3.1	8C13MoV	4.2	119	FULL-FLAT	C122GP C122GS C122GPS C122GBKPS	LINERLOCK	G-10	AMBI	4-POSITION	CHINA	



RESILIENCE

CAT CHICAGO

CHICAGO™

The Chicago was specifically designed to conform to the legal blade-length restrictions of its namesake city while still providing performance that rivals a full-size cutting tool. Its two-inch 440C stainless steel blade is flat ground for optimal cutting performance and features a Trademark Round Hole for easy opening. Textured G-10 handle scales and forefinger choil ensure a full, secure grip, and a user friendly Walker LinerLock mechanism keeps the blade securely open during use. The reversible deep-pocket wire clip allows the knife to nestle discreetly in the pocket while keeping it poised for quick, easy access. Functional and law abiding, the Chicago defines the compact modern folding knife.

CAT™

The Spyderco Cat is the ideal synthesis of compact size and big-knife functionality. The combination of its carefully contoured G-10 handle and strategically placed finger choil provide plenty of surface area for a secure grip. Its 2.5-inch leaf-shaped blade is flat ground for superior edge geometry and is supported by a sturdy Walker LinerLock mechanism that secures the blade in the open position. A reversible, deep-pocket wire clip provides ambidextrous tip-up carry and blends invisibly with virtually any color of pants.



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN				
C148G	AMBITIOUS	3.58	9.1	5.89	150	2.31	59	0.122	3.1	8C13MoV	3.0	85	FULL-FLAT	C148GP	None	LINERLOCK	G-10	AMBI	4-POSITION	CHINA
C136G	PERSISTENCE	4.13	105	6.90	175	2.77	70	0.122	3.1	8C13MoV	3.7	105	FULL-FLAT	C136GP	None	LINERLOCK	G-10	AMBI	4-POSITION	CHINA
C142G	RESILIENCE	5.20	132	9.40	239	4.20	107	0.122	3.1	8C13MoV	5.1	145	FULL-FLAT	C142GP	None	LINERLOCK	G-10	AMBI	4-POSITION	CHINA

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN						
C130G	CHICAGO	3.11	79	5.11	130	2.00	51	1.69	43	0.100	2.5	440C	2.2	62	FULL-FLAT	C130GP	None	LINERLOCK	G-10	AMBI	TIP-UP	TAIWAN
C129G	CAT	3.54	90	6.04	153	2.50	64	2.23	57	0.100	2.5	440C	2.6	74	FULL-FLAT	C129GP	None	LINERLOCK	G-10	AMBI	TIP-UP	TAIWAN



GENTLEMEN'S FOLDERS

CENTOFANTE 3

CENTOFANTE 3 LIGHTWEIGHT

Widely known in the knife industry as the "Godfather of Knifemaking," the late Frank Centofante was highly respected for his elegant designs and painstaking craftsmanship. The Centofante 3 captures the spirit of his prized custom designs and translates it into a practical working folder with a hollow-ground VG-10 blade, sculptured FRN handle, and a sturdy back lock mechanism. The handle features an inlaid Spyderco "bug" accent and an adjustable clip that can be positioned for right-side tip-up or tip-down carry.

C66PBK3

FIREFLY

FIREFLY™

Custom knifemaker Peter Carey specializes in meticulously crafted knives made from premium, state-of-the-art materials. The Firefly captures the spirit of his custom craftsmanship in a truly unique production folder. Built on a framework of skeletonized full stainless steel liners, its precisely contoured handle features orange G-10 scales and handsome carbon fiber bolsters. The handle is home to a Walker LinerLock mechanism that supports a saber-ground VG-10 blade with a highly functional drop-point profile. A two-position clip offers right-side tip-up or tip-down carry for easy, immediate access.

C184GPOR

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN	
C66PBK3	CENTOFANTE 3 LIGHTWEIGHT	4.50	114	7.64	194	3.14	80	3.04	77	0.079	2.0	VG-10	2.5	71	HOLLOW	C66PBK3	
C184GPOR	FIREFLY	3.48	88	6.22	158	2.74	70	2.54	65	0.118	3.0	VG-10	3.1	88	SABER	C184GPOR	JAPAN



SAGETM 1

SAGETM 1 LINERLOCK

Michael Walker's development of the LinerLock was a landmark event in contemporary folding knife design. The Sage 1 showcases Walker's industry-changing lock and the ball bearing detent that helps retain the blade safely in the closed position. Stylish and functional, this distinctive knife features lightweight twill carbon fiber/G-10 laminate handle scales, skeletonized full stainless steel liners, and open-backed construction for easy cleaning.



SAGETM 2

SAGETM 2 REEVE INTEGRAL LOCK

The Sage 2 highlights Chris Reeve's Reeve Integral Lock (R.I.L.), a tough lock mechanism that is functionally similar to a LinerLock, but uses the knife's metal handle scale as the basis of the lock. This knife features precision-machined solid titanium handle scales and an easily maintained open-backed design.

SAGETM 3

SAGETM 3 BOLT ACTION LOCK

The late Blackie Collins was a leader in modern knife innovation. One of his most noteworthy inventions was the Bolt Action Lock, a revolutionary lock design that uses a spring-loaded steel bolt to wedge between a ramp on the tang of the blade and the inside of the handle back strap. Retracting an ambidextrous button withdraws the bolt and releases the lock to close the blade. This expression of the Sage 3 features black Cubic Check carbon fiber/G-10 laminate handle scales.

ALZHEIMER'S ASSOCIATION

Spyderco donates a portion of the proceeds from the sale of every Sage Series folder to the Alzheimer's Association, Colorado Chapter. The Alzheimer's Association is the leading voluntary health organization in Alzheimer care, support, and research. Their mission is to eliminate Alzheimer's disease through the advancement of research; to provide and enhance care and support for all affected; and to reduce the risk of dementia through the promotion of brain health.

The Alzheimer's Association Colorado Chapter provides counseling, educational programs, support-group services, and a 24-hour help line to serve the individuals and families in Colorado living with Alzheimer's disease.

alzheimer's association



SAGETM SERIES

Spyderco's Sage series is a family of folding knives that highlights the technological innovations of the knife industry by using the same folding knife design to showcase different lock mechanisms. Every member of the Sage family features a flat-ground, leaf-shaped CPM S30V blade, an ergonomic handle design with textured forefinger choil and thumb ramp, and a reversible tip-up wire clip. However, each knife showcases a specific lock mechanism and its place in the evolution of modern folding knives. These extraordinary knives also support a worthy cause, as proceeds from the sale of every Sage Series folder are donated to the Alzheimer's Association, Colorado Chapter.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN			
C123CF	SAGE 1 CARBON FIBER	4.19	106	7.19	183	3.00	76	2.63	67	0.118	3.0	CPM S30V	3.3	94	FULL-FLAT	C123CFP	AMB	TIP-UP	TAIWAN
C123TI	SAGE 2 TITANIUM	4.19	106	7.19	183	3.00	76	2.63	67	0.118	3.0	CPM S30V	3.5	99	FULL-FLAT	C123TIP	AMB	TIP-UP	TAIWAN

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN			
C123CFBA	SAGE 3 CARBON FIBER/ G-10 LAMINATE	4.30	109	7.30	185	3.00	76	2.72	69	0.118	3.0	CPM S30V	3.7	105	FULL-FLAT	C123CFBAP	AMB	TIP-UP	TAIWAN

CALY 3

C113CFPE

CALY™ 3 CARBON FIBER ZDP-189

The Caly3 is both a work of art and a highly capable everyday cutting tool. Its leaf-shaped blade features a core layer of ultra-high-carbon ZDP-189 steel sandwiched between two outer layers of 420J2. This *san mai* (three-layer) construction results in an incredible fusion of cutting performance, structural strength, and dramatic good looks. The blade's full-flat grind ensures excellent edge geometry and clearly reveals the boundary between the layers. Its handle combines full skeletonized stainless steel liners, a mid-positioned back lock, and state-of-the-art carbon fiber scales with an oversized pivot pin for exceptional fusion of beauty and structural strength. A reversible deep-pocket wire clip completes the package and provides ambidextrous tip-up carry.



CALY 3.5

CALY™ 3.5 CARBON FIBER ZDP-189

The Caly 3.5 Carbon Fiber stretches the format of the carbon-fiber-handled Caly 3 to a more hand-filling size and a 3.5-inch blade. It features the same premium *san mai* (three-layer) blade construction with a core of super-high-carbon ZDP-189 steel surrounded by layers of tough 420J2. The resulting blade offers both strength and world-class cutting performance and is joined to a handle boasting full skeletonized stainless steel liners, carbon fiber scales, and a robust back lock mechanism.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
		in	mm	in	mm	in	mm	in	mm	SPYDER	COMBINATION					
C113CF	CALY 3 CARBON FIBER ZDP-189	4.06	103	7.06	179	3.00	76	2.64	67	0.118	3.0	ZDP-189/420J2	3.0	85	FULL-FLAT	C113CFPE
C144CF	CALY 3.5 CARBON FIBER ZDP-189	4.25	108	7.65	194	3.40	86	3.08	78	0.118	3.0	ZDP-189/420J2	3.1	88	FULL-FLAT	C144CFPE

MEMORY

C155TIP

MEMORY™

Frank Centofante was one of Spyderco's first custom collaborators and a highly respected member of the knifemaking community. Inspired by the last handcrafted knife he gave to Spyderco's founder, Sal Glessner, the Memory is a sleek gentlemen's folder with many custom-quality features. Its handle is meticulously crafted from 6Al-4V titanium and features a titanium backspacer machined to replicate Centofante's decorative hand filework. It is then color anodized and capped on one side with a woven glass-fiber scale and on the other with an hourglass clip that provides right-side tip-down carry. The Memory's blade is full-flat ground from VG-10 stainless steel and supported by a user friendly Walker LinerLock. To protect your investment, every Memory comes complete with a zippered collector's pouch.

AIR

C159GFP

AIR™

Custom knifemaker Gayle Bradley excels at producing finely crafted folding knives, often with intricate lapidary handle inlays. The meticulous workmanship and design flair that defines his custom knives are clearly reflected in the Spyderco Air—a featherweight gentlemen's folder that makes a serious artistic statement. This beautifully crafted knife combines skeletonized titanium liners, silver glass fiber/G-10 laminate scales, a Walker LinerLock, and a highly functional wharncliffe blade into a slim, pocket-friendly tool that is perfect for constant carry. Its flat-ground blade is made from CPM M4, a high-carbon powdered-metallurgy steel known for its superior edge holding properties. A true pocketknife, the Air is one of the rare breed of clipless lock-blade Spydercos.

KIWI 4

C178GP

KIWI™ 4

The Kiwi is one of the most enduring and beloved designs in Spyderco's stable of knives. The latest generation of this knife, the Kiwi 4, takes all the salient features of the original and incorporates them into a larger, even more capable clip-carried format. Unlike its hollow-ground predecessors, the Kiwi 4 has a full-flat-ground blade with a smoothly arced spine. Its wharncliffe profile and perfectly straight edge offer impressive cutting power and dexterity, while the Trademark Round Hole™ ensures convenient one-handed opening with either hand. The handle combines skeletonized stainless steel liners, textured black G-10 scales, a sturdy back lock mechanism, and the design's signature double finger choil. It's also home to a reversible deep-pocket wire clip for discreet ambidextrous pocket carry.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
		in	mm	in	mm	in	mm	in	mm	SPYDER	COMBINATION					
C155TI	MEMORY	4.05	103	7.07	180	3.02	77	3.00	96	2.3	VG-10	3.4	96	FULL-FLAT	C155TIP	
C159GF	AIR	3.41	87	5.96	151	2.55	65	2.37	60	0.089	2.3	CPM M4	1.3	37	FULL-FLAT	C159GFP
C178G	KIWI 4	3.84	98	6.78	172	2.94	75	2.56	65	0.098	2.5	VG-10	1.9	54	FULL-FLAT	C178GP

CHAPARRAL

CHAPARRAL™ SERIES

Spyderco's Chaparral series is a family of gentlemen's folding knives that express the same elegantly slim pocketknife format with a variety of state-of-the-art handle materials and treatments. These exquisitely crafted knives showcase our most advanced manufacturing techniques and feature full-flat-ground CTS XHP blades, sturdy back lock mechanisms, and reversible wire clips that blend discreetly with virtually any color of clothing.

CHAPARRAL CARBON FIBER/G-10 LAMINATE

The original Chaparral features handsomely polished carbon fiber/G-10 laminate handle scales.

C152STIBL

NEW!

C152CFP

CHAPARRAL TITANIUM

The solid titanium handle scales on this expression of the Chaparral are meticulously machined to form an intricate geometric pattern.

CHAPARRAL STEPPED TITANIUM

One of the most time-intensive Spyderco designs ever produced, the solid titanium scales of this Chaparral are machined with a sophisticated three-dimensional "stepped" pattern that consists exclusively of perfectly straight lines that create the illusion of complex curves.

CHAPARRAL BLUE STEPPED TITANIUM

After a complex initial machining process, the scales of this Chaparral are color anodized to a brilliant blue hue. They are then painstakingly machined a second time to reveal an astonishing pattern of alternating colored layers.



FOUNDRY

Carpenter is a world leader in the development, manufacture, and distribution of steels and specialty alloys. To honor their contributions to the cutlery industry, they asked Spyderco to produce a signature knife with all key components made entirely from Carpenter materials. Aptly named, the Foundry proudly features a premium CTS XHP blade with a utilitarian clip-point profile and a full flat grind for exceptional edge geometry. Its handle is precision machined from 465 stainless steel and features a refined Reeve Integral Lock (R.I.L.) mechanism for optimal strength and reliability. To ensure convenient carry and easy accessibility, it includes a wire clip configured for right-side tip-up carry.

NEW!

C160P

C171TIBLP

MIKE DRAPER

MIKE DRAPER FOLDER™

For Wyoming-based Mike Draper and his wife Audra, knifemaking is a family affair that yields everything from tough tactical folders to investment-quality art knives. His collaboration with Spyderco, the Mike Draper Folder, reflects both ends of that spectrum. Its precision-machined solid titanium handle features an intricate swirled texture and a blue anodized spider web design. The modified drop-point blade is full-flat ground from VG-10 stainless steel and works in concert with a sturdy Walker LinerLock mechanism. Configured for right-side, tip-up carry, this unique knife is both a work of art and a practical everyday cutting tool.



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN		
		in	mm	in	mm	in	mm	ounces	grams	PLAIN	SPYDER	COMBINATION						
C152CF	CHAPARRAL CARBON FIBER	3.60	91	6.40	163	2.80	71	0.077	1.9	CTS XHP	2.5	71	FULL-FLAT	C152CPP	CARBON FIBER/G-10 LAMINATE	AMBI	TIP-UP	TAIWAN
C152TI	CHAPARRAL TITANIUM	3.60	91	6.40	163	2.80	71	0.077	1.9	CTS XHP	2.7	77	FULL-FLAT	C152TIP	TITANIUM	AMBI	TIP-UP	TAIWAN
C152STI	CHAPARRAL STEPPED TITANIUM	3.60	91	6.40	163	2.80	71	0.077	1.9	CTS XHP	2.7	77	FULL-FLAT	C152STIP	TITANIUM	AMBI	TIP-UP	TAIWAN
C152STIBL	CHAPARRAL BLUE STEPPED TITANIUM	3.60	91	6.39	162	2.79	71	0.077	1.9	CTS XHP	2.7	77	FULL-FLAT	C152STIBL	TITANIUM	AMBI	TIP-UP	TAIWAN

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN		
		in	mm	in	mm	in	mm	ounces	grams	PLAIN	SPYDER	COMBINATION						
C160	FOUNDRY	4.25	108	7.58	193	3.33	85	3.00	76	0.125	3.2	CTS XHP	2.5	153	FULL-FLAT	C160P	R.L.	STAINLESS
C171TIBL	MIKE DRAPER FOLDER	5.28	134	8.95	227	3.67	93	3.44	87	0.122	3.1	VG-10	4.7	133	FULL-FLAT	C171TIBLP	TITANIUM	RIGHT



NON-LOCKING FOLDERS

Non-locking pocketknives were the first knives to combine the convenience and ease of carry of folding construction with the utility of a sharp cutting edge. The first knives of this kind were friction folders. Like traditional straight razors, friction folders usually have a tab that extends from the tang of the blade that serves as a lever to open the knife. In the open position, this tab also indexes against the back of the handle where pressure from the user's hand holds it in place to stabilize the blade during use.

SLIPJOINT

The most common type of non-locking folder is a slipjoint, which uses spring pressure to keep the blade open during use. When the knife is opened, a spring in the back of the handle applies pressure against a flat spot on the tang of the blade, holding it firmly in place. An excellent tool for most cutting chores, slipjoints are also socially friendly and legally permissible almost everywhere.

SLIPIT

Spyderco's distinctive SLIPIT™ knives revolutionized the concept of non-locking folders by combining an improved notched-joint spring mechanism, a pocket clip for convenient carry, and one-handed operation via our Trademark Round Hole to set a new standard in pocketknife performance. SLIPITS also feature an index finger choil that provides a comfortable purchase for the index finger during use and helps prevent accidental closure of the blade.

CLIPJOINT

To keep pace with changing knife laws around the world, we have also developed hybrid non-locking folders that offer the convenience of clip carry, but still require two hands to operate. The smaller round hole in the blades of these "ClipJoint™" folders clearly identifies them as Spyderco knives and, when pinched between the thumb and index finger, offers much easier opening than traditional nail nicks.

FRICITION FOLDER

Filip De Leeuw is a talented Belgian knifemaker whose specialties include high-tech expressions of traditional non-locking folding knives. Spyderco's new Friction Folder is based on one of De Leeuw's most popular designs and broadens the scope of our folder mechanisms. Its flat-ground VG-10 stainless steel blade features an integral lever that extends from the tang. Pressure on the lever rotates the blade into the open position where it rests against the stop pin. Gripping the contoured G-10 handle holds the lever firmly in place and stabilizes it during cutting chores. Consistent with its traditional character, the Friction Folder itself is clipless, but comes complete with a handsome open-top leather pouch that does include a pocket clip for convenient carry.

C167GP



MODEL #	MODEL NAME	CLOSED LENGTH in	CLOSED LENGTH mm	OVERALL LENGTH in	OVERALL LENGTH mm	BLADE LENGTH in	BLADE LENGTH mm	EDGE LENGTH in	EDGE LENGTH mm	BLADE THICKNESS in	BLADE THICKNESS mm	STEEL	WEIGHT ounces	WEIGHT grams	GRIND	EDGE OPTIONS SPYDER	EDGE OPTIONS COMBINATION	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C167G	FRICITION FOLDER	4.94	125	6.50	165	2.84	72	2.58	66	0.118	3.0	VG-10	3.2	91	FULL-FLAT	C167GP	PLAIN	NONE	FRCTION	G-10	N/A	N/A	JAPAN

ROADIE

ROADIE™ LIGHTWEIGHT

In early 2013, the Transportation Security Administration announced a plan to once again allow knives on airplanes. Although the plan was later withdrawn, Spyderco was ready for it with a unique new non-locking design called the Roadie. In essence a highly evolved penknife, the Roadie's full-flat-ground sheepfoot-style blade features a new "Double Dent™" for fingernail-free, easy two-handed opening. An improved notched-joint mechanism holds the blade open during use and is backed by a subtle index-finger choil to prevent accidental closure. Contoured fiberglass-reinforced-nylon (FRN) scales and strategically placed jimping (grooves) on the choil and spine provide comfortable ergonomics that enable this knife to perform well beyond its size. Sure to set a new standard in modern pocketknives, the Roadie is available in a variety of color choices.



AVAILABLE COLORS



Model #	Model Name	Closed Length		Overall Length		Blade Length		Edge Length		Blade Thickness		Steel		Weight		Grind		Edge Options			Coating		Lock Type		Handle		R/L/Ambi		Clip	
		In	mm	In	mm	In	mm	In	mm	In	mm	Ounces	Grams	Plain	Spyder	Combination														
C189	ROADIE	2.99	76	5.08	129	2.09	53	1.72	44	0.112	2.9	N690CO	1.0	28	FULL-FLAT	C189P	—	None	SLIPJOINT	FRN	N/A	N/A	IT	ST	BL	BL	BL	BL		

DOG TAG

DOG TAG FOI DFR™

Size does matter, and sometimes smaller is better. That's definitely the case with the Dog Tag Folder. Based on one of knifemaker Serge Panchenko's most popular designs, this diminutive non-locking folder ensures that you're never without a sharp edge. Its titanium handle looks exactly like a military dog tag and houses an integral spring with a ball-bearing detent. It is linked to the chisel-ground CPM S30V sheepfoot blade by an elegantly simple pivot system and highlighted by a color-anodized pivot plate and aluminum backstrap. It's the ultimate carry-anywhere cutting tool.



DOG TAG FOLDER BLACK

Reminiscent of the old-school "hideout" blades issued to clandestine operatives, the all-black Dog Tag Folder cloaks this uniquely functional cutting tool in a stealthy black titanium carbonitride (TiCN) coating.



Model #	Model Name	Closed Length	Overall Length	Blade Length	Edge Length	Blade Thickness	Steel	Weight	Grind	Edge Options	Coating	Lock Type	Handle	R/L/Ambi	Clip	Origin						
		in	mm	in	mm	in	mm	in	mm	ounces	grams	Plain	Spyder	Combination								
C133	BUG	1.63	41	2.90	74	1.27	32	1.14	29	0.071	1.8	3CR	0.4	11	FULL-FLAT	C133P	NONE	SLIPPOINT	STAINLESS	N/A	N/A	CHIN
C137	HONEYBEE	2.06	52	3.66	93	1.60	41	1.44	37	0.071	1.8	3CR	0.6	17	FULL-FLAT	C137P	NONE	SLIPPOINT	STAINLESS	N/A	N/A	CHIN
C138	GRASSHOPPER	2.77	70	5.07	129	2.30	58	2.07	53	0.087	2.2	3CR	1.4	40	FULL-FLAT	C138P	NONE	SLIPPOINT	STAINLESS	N/A	N/A	CHIN
C188ALT1	DOG TAG FOLDER	2.00	51	3.23	82	1.23	31	1.14	29	0.118	3.0	CPM S30V	0.9	26	FLAT CHISEL	C188ALT1P	NONE	SLIPPOINT	TITANIUM	N/A	N/A	TAIW
C188ALT1BK	DOG TAG FOLDER BLACK	2.00	51	3.23	82	1.23	31	1.14	29	0.118	3.0	CPM S30V	0.9	26	FLAT CHISEL	C188ALT1BK	NONE	SLIPPOINT	TITANIUM	N/A	N/A	TAIW

PITS FOLDER

68

SLIPIT

UK PENKNIFE™ LIGHTWEIGHT LEAF AND DROP POINT

The UK Penknife was developed after the United Kingdom prohibited the carry of folding knives with locking blades. It combines the defining features of Spyderco's revolutionary CLIPIT® knives—a pocket clip for convenient carry and our Trademark Round Hole for easy, ambidextrous one-handed opening—with an improved, non-locking notch-joint mechanism. This uniquely functional knife is available with either a leaf-shaped or drop-point blade design, both featuring opposing jimping on the thumb ramp and index-finger choil for positive control. The UK Penknife is proudly manufactured in Spyderco's Golden, Colorado factory using premium US-made CTS BD1 blade steel.

NEW!

C192TIP



PITS FOLDER™

The PITS ("Pie in the Sky") Folder is a faithful expression of British knifemaker Mike Read's popular non-locking folder. Designed as a tough, hard-use folding knife that complies with strict British knife laws, it features a broad clip-point blade flat ground from N690Co steel. Its handle scales are precision machined from solid titanium and skeletonized to reduce weight and increase grip texture. They also feature integral split spring arms that power the knife's unique slipjoint mechanism. This mechanism, along with a prominent lower guard on the blade, prevents accidental closure during use. A reversible deep-pocket wire clip provides left or right-side tip-up carry and, together with the blade's Trademark Round Hole makes one-handed carry and operation of the PITS Folder completely ambidextrous.

SLIPIT

SQUEAK

SQUEAK™ LIGHTWEIGHT

The Squeak is a scaled-down version of the UK Penknife that packs impressive cutting ability into a pint-sized package. Its full-flat-ground, non-locking blade is made from Böhler-Uddeholm N690Co Cobalt-enhanced steel—a material prized for its corrosion resistance and edge-holding characteristics. It also features an index-finger choil with textured jimping that ensures a secure grip and provides an extra measure of safety against accidental closure. The Squeak's textured handle is injection molded from fiberglass-reinforced nylon (FRN) and features a deep-pocket wire clip that is reversible for left or right-side tip-up carry.

SQUEAK LIGHTWEIGHT PINK

The pink Squeak is a trustworthy cutting tool that also helps support a very worthy cause. A portion of all sales of this knife are donated to Guardians of the Ribbon, an extraordinary charity that provides direct support to women battling all forms of cancer. For more information, please visit www.pinkfiretrucks.org.



C154PBK



NEW!

C127PBK

URBAN

URBAN™ LIGHTWEIGHT

The perfect cutting companion for city dwellers, the new Urban Lightweight is the latest evolution of the original Urban. As a member of the SLIPIT family, it provides the advantages of clip carry and one-hand opening, but with a socially friendly non-locking mechanism. Its leaf-shaped blade is full-flat ground from N690Co stainless steel for outstanding edge geometry and features an index-finger choil to help prevent unintentional closure during use. True to its name, the Urban Lightweight features a textured, fiberglass-reinforced-nylon handle that keeps it feather light while still providing a full, secure grip. A reversible, deep-pocket wire clip completes the package, offering convenient tip-up carry on both sides of the body.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
		in	mm	in	mm	in	mm	ounces	grams	SPYDER	COMBINATION					
C94BK	UK PENKNIFE LEAF	3.95	100	6.88	175	2.93	74	2.58	.66	0.098	2.5	CTS BD1	1.7	.48	FULL-FLAT	C94PBK
C94BK3	UK PENKNIFE DROP POINT	3.95	100	6.95	177	3.00	76	2.66	.68	0.098	2.5	CTS BD1	1.7	.48	FULL-FLAT	C94PBK3
C192TI	PITS FOLDER	4.19	106	7.16	182	2.97	75	2.70	.69	0.122	3.1	N690CO	3.4	.96	FULL-FLAT	C192TIP

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
		in	mm	in	mm	in	mm	ounces	grams	SPYDER	COMBINATION					
C154BK	SQUEAK LIGHTWEIGHT BLACK	3.05	77	5.05	128	2.00	51	1.75	.44	0.118	3.0	N690CO	1.7	.48	FULL-FLAT	C154PBK
C154PN	SQUEAK LIGHTWEIGHT PINK	3.05	77	5.05	128	2.00	51	1.75	.44	0.118	3.0	N690CO	1.7	.48	FULL-FLAT	C154PPN
C127BK	URBAN LIGHTWEIGHT	3.45	88	6.06	154	2.61	66	2.33	.59	0.118	3.0	N690CO	2.0	.57	FULL-FLAT	C127PBK

69

CLIPJOINT

PINGO

PINGO™ LIGHTWEIGHT

The perfect socially friendly cutting tool, the Pingo was specifically designed by custom knifemakers Jens Anso and Jesper Voxnaes to conform to Danish knife laws. A hybrid ClipJoint knife, it is a purpose-designed two-hand opening, non-locking folder. It has a reversible wire pocket clip and a Trademark Round Hole; however, the blade hole does not allow the knife to be opened one handed. Instead, it serves as a convenient alternative to a nail nick for two-handed opening. The Pingo's blade is full-flat ground from N690Co stainless steel and has a modified sheepfoot profile suitable for a broad range of cutting chores. Its injection-molded fiberglass-reinforced-nylon (FRN) handle has a checkered texture for a sure grip and is available in black or high-visibility orange.



SPY-DK™ LIGHTWEIGHT

The Spy-DK is a synthesis of our original UK Penknife concept and the Pingo's Denmark-friendly features. It combines the popular injection-molded-nylon handle and deep-pocket wire clip of the UK Penknife with a streamlined blade and a small Trademark Round Hole. They are joined by a non-locking notch-joint mechanism to yield an extremely practical two-hand-opening clip-carry pocketknife. Made in Italy, the Spy-DK features a full-flat-ground N690Co blade and is available with either a black or high-visibility orange handle.

CLIPTOOLS

CLIPITOOL

CLIPITOOL™

ClipTools are a special breed of tool that combine a high-performance cutting edge with the added convenience and functionality of other tools. Unlike traditional multi-function pocketknives, they feature pocket clips for convenient carry and easy access. Their broad, full-flat-ground blades offer unrivaled cutting performance for their size and include a finger choil for increased safety during use. Trademark Round Holes in the blades and non-locking secondary tools allow easy two-handed opening without the frustration of traditional nail nicks. A fresh, new approach to tackling everyday chores, ClipTools set a new standard in utilitarian convenience.



CLIPITOOL BOTTLE OPENER & SCREWDRIVER

Features a non-locking primary blade and a combination bottle opener/flat-blade screwdriver

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN	
C163OR	PINGO LIGHTWEIGHT ORANGE	3.45	.88	5.80	147	2.35	60	2.08	.53	0.110	2.8	N690CO	1.9	.54	FULL-FLAT	C163POR	
C163BK	PINGO LIGHTWEIGHT BLACK	3.45	.88	5.80	147	2.35	60	2.08	.53	0.110	2.8	N690CO	1.9	.54	FULL-FLAT	C163PBK	
C179OR	SPY-DK ORANGE	3.60	.91	6.29	160	2.69	68	2.30	.58	0.112	2.8	N690CO	1.9	.54	FULL-FLAT	C179POR	
C179BK	SPY-DK BLACK	3.60	.91	6.29	160	2.69	68	2.30	.58	0.112	2.8	N690CO	1.9	.54	FULL-FLAT	C179PBK	

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN	
C169	CLIPITOOL PLAINEDGE BLADE/SCISSORS	2.57	.65	4.59	117	2.02	.51	1.75	.44	.079	2.0	8C13MoV	1.9	.54	FULL-FLAT	C169P	
C176	CLIPITOOL PLAINEDGE BLADE/SERRATED BLADE	2.57	.65	4.59	117	2.02	.51	1.75	.44	.079	2.0	8C13MoV	1.8	.51	FULL-FLAT	C176P&S	
C175	CLIPITOOL SCREWDRIVER/BOTTLE OPENER	2.57	.65	4.59	117	2.02	.51	1.75	.44	.079	2.0	8C13MoV	1.9	.54	FULL-FLAT	C175P	



DOUBLE BEVEL

STARMATE™

Bob Terzuola's work as a custom knifemaker helped define the form of modern tactical knives. He was also the first maker to collaborate with Spyderco, pioneering the concept of adapting custom designs to factory-made knives. The Starmate is a shining example of this process, faithfully capturing Terzuola's iconic style and the distinctive mechanical details that make his knives so special. Its saber-ground VG-10 blade offers an ideal balance of strength and cutting performance and is paired with a handle constructed of textured black G-10 scales and skeletonized full stainless steel liners. For maximum lock strength and reliability, it features Terzuola's unique expression of the Walker LinerLock mechanism with a specially machined concave tang ramp. To ensure ease of carry and instant accessibility, the Starmate also includes a four-position hourglass clip that supports ambidextrous tip-up or tip-down carry.

C55GP

DOUBLE BEVEL™

Bob Terzuola designed the Double Bevel to offer the best of both worlds—the superior edge geometry of a full-flat grind and the strength of a hollow grind. Its meticulously ground VG-10 stainless steel blade features an Americanized tanto-style point for strength and the sleek profile that characterizes Terzuola's no-nonsense designs. The ergonomic handle's textured G-10 scales provide a secure grip and are supported by skeletonized stainless steel liners that also form the foundation of the knife's enhanced Walker LinerLock mechanism. This mechanism includes a concave radiused tang ramp—a feature pioneered by Terzuola to increase lock strength and reliability. A four-position clip keeps this handy knife at your fingertips, offering tip-up or tip-down carry on both the left and right sides.



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L AMBI	CLIP	ORIGIN									
C55G	STARMATE	4.95	126	8.70	221	3.75	95	3.51	89	0.157	4.0	VG-10	4.9	139	SABER	C55GP	PLAIN	SPYDER	COMBINATION	NONE	LINERLOCK	G-10	AMBI	4-POSITION	JAPAN
C174G	DOUBLE BEVEL	4.16	106	7.55	192	3.39	86	3.23	82	0.118	3.0	VG-10	3.4	96	HOLLOW/FLAT	C174GP	PLAIN	SPYDER	COMBINATION	NONE	LINERLOCK	G-10	AMBI	4-POSITION	JAPAN



BRADLEY FOLDER™

Gayle Bradley's first Spyderco collaboration clearly reflects his wealth of experience as a custom knifemaker and former World Cutting Competition Champion. It features a high-performance CPM M4 blade with a deep hollow grind for exceptional edge geometry and a long service life. Its ergonomic handle is meticulously designed to accommodate all grips and hand sizes and features skeletonized full-length stainless steel liners, carbon fiber/G-10 laminate scales, and a flush-finished LinerLock mechanism that reduces the possibility of unintentional lock release during hard use. A black, four-position hourglass clip provides ambidextrous tip-up and tip-down carry, making this amazing knife as handy as it is capable.

K2™

British custom knifemaker Farid Mehr designed the K2 to withstand the rigors of serious cutting chores. Just shy of 10 inches (254mm) overall, it features a 4.53-inch (115mm) blade ground from CPM® 10V—the first high-vanadium tool steel made using Crucible® steel's Powder Metallurgy process. The K2's broad Bowie-style blade has a full-flat grind and a precisely radiused spine to provide a comfortable thumb purchase. Two stout titanium scales provide a solid foundation for the handle and the knife's Reeve Integral Lock (R.I.L.), which includes Farid's signature serpentine cut on the lock bar. Despite the K2's impressive size, it is easily and conveniently carried by virtue of a stainless steel pocket clip that positions the knife for right-side, tip-down carry.

NEW!

BRADLEY FOLDER TECHNO™



TECHNO™

Marcin Słysz is a Polish knifemaker who has earned an enviable reputation for producing impeccably crafted high-tech folding knives. His Techno design boasts a 4.5mm-thick (0.177 inch) blade ground from Carpenter CTS XHP stainless steel, a state-of-the-art alloy that offers superior strength, edge retention, and corrosion resistance. The Techno's handle is equally impressive, featuring solid titanium scales and a high-strength Reeve Integral Lock (R.I.L.) mechanism. The handle's blue G-10 spacer and the blade's thumb ramp feature strategically placed jimping for increased grip traction and a reversible deep-pocket wire clip provides low-profile tip-up carry on both sides of the body.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C134CF	BRADLEY FOLDER	4.68	119	8.15	207	3.47	88	3.25	SPYDER	PLAIN	NONE	LINERLOCK	CARBON FIBER/G-10 LAMINATE	AMBI	4-POSITION	TAIWAN
C149G	VALLOTTON SUB-HILT	5.00	127	8.70	221	3.70	94	3.50	CPM M4	5.2	147	HOLLOW	C134CF	AMBI	4-POSITION	TAIWAN

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C185TI	K2	5.45	138	9.99	254	4.54	115	4.25	FULL-FLAT	CPM 10V	6.2	176	TITANIUM	RIGHT	TIP-DOWN	TAIWAN
C158TI	TECHNO	3.43	87	5.98	152	2.55	65	2.33	FULL-FLAT	CTS XHP	3.6	102	TITANIUM	AMBI	4-POSITION	TAIWAN

ULIZE**ULIZE™**

The Ulize is a lean, high-performance folder optimized for law enforcement duty use and personal-defense. Designed by German custom knifemaker Ulrich ("Ul") Hennicke, its VG-10 stainless steel blade features a slightly recurved edge profile and a deep hollow grind for aggressive cutting performance. Full stainless steel liners and a solid stainless back spacer ensure a deft balance and a solid foundation for the handle's black G-10 scales and high-strength back lock mechanism. Completely ambidextrous, the Ulize carries easily in any position via its versatile four-position pocket clip.

**ROC****ROC™**

Ukrainian-born Serge Panchenko's Roc, combines a unique cleaver-style blade with a gracefully curved handle. The VG-10 stainless steel blade is saber ground for strength and is supported by a sturdy Walker LinerLock mechanism. The handle's skeletonized full stainless steel liners and textured black G-10 scales are assembled with open-backed construction for light weight and ease of cleaning. A reversible deep-pocket wire clip supports tip-up carry on both sides of the body and ensures that this uniquely functional tool is always at the ready.

BURCH CHUBBY SLYSZ BOWIE**SLYSZ BOWIE™**

Spyderco's second collaboration with Polish knifemaker Marcin Slyszyk, the Slyszyk Bowie is a titanium-handled folding knife with a high-performance CTS XHP stainless steel blade that locks by way of a R.I.L. mechanism. Its Bowie-style blade is full-flat ground for exceptional edge geometry and includes a section of "jimping" (grooves) on the thumb ramp for enhanced control during use. The titanium handle scales are gently radiused across their entire width for improved ergonomics and stonewashed to a dull textured gray finish. They are joined by a unique G-10 spacer that provides additional grip texture and aesthetic appeal. A reversible wire clip facilitates left or right-side tip-up carry and rides low in the pocket for maximum discretion.



MODEL #	MODEL NAME	CLOSED LENGTH	in	mm	OVERALL LENGTH	in	mm	BLADE LENGTH	in	mm	EDGE LENGTH	in	mm	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C161G	ULIZE	5.44	138	9.55	243	4.11	104	3.92	100	0.118	3.0	VG-10	4.8	136	HOLLOW	C161GP	SPYDER	COMBINATION	NONE	BACK LOCK	G-10	AMBI	4-POSITION	JAPAN
C177G	ROC	4.49	119	7.76	197	3.07	78	2.77	70	0.118	3.0	VG-10	4.2	119	SABER	C177GP	SPYDER	COMBINATION	NONE	LINERLOCK	G-10	AMBI	TIP-UP	JAPAN

MODEL #	MODEL NAME	CLOSED LENGTH	in	mm	OVERALL LENGTH	in	mm	BLADE LENGTH	in	mm	EDGE LENGTH	in	mm	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C186TI	SLYSZ BOWIE	4.37	111	7.79	198	3.42	87	3.14	80	0.138	3.5	CTS XHP	4.3	122	FULL-FLAT	C186TIP	SPYDER	COMBINATION	NONE	R.I.L.	TITANIUM	RIGHT	TIP-UP	TAIWAN
C183TI	BURCH CHUBBY	3.66	93	5.56	151	2.30	58	2.28	58	0.175	4.5	CPM S30V	4.1	116	HOLLOW	C183TIP	SPYDER	COMBINATION	NONE	R.I.L.	TITANIUM/W/CARBON FIBER INSERTS	RIGHT	TIP-UP	TAIWAN

TATANKA

TATANKA™

Fans of large, heavy-duty folders rejoice! Spyderco's new Tatanka takes our familiar look and proven performance characteristics and supercharges them with the extreme strength of an all-new lock—the PowerLock™. Hands down the strongest locking mechanism we've ever produced, it is housed within a handle constructed of full skeletonized stainless steel liners and textured G-10 scales. The business end of the Tatanka features a stout saber-ground VG-10 blade with a pronounced swedge for an acute point. A four-position clip provides tip-up or tip-down carry on either side of the knife, making carry and operation of this incredible knife completely ambidextrous.

C180GP



POWER LOCK



P'KAL

P'KAL™

Meaning "to rip" in Visayan dialect, "pikal" is a devastatingly effective system of Filipino martial arts tactics and the inspiration for the Spyderco P'Kal folding knife. Its PlainEdge blade is flat ground from CPM S30V stainless steel and features a slightly curved edge for impressive cutting power. Spyderco's Trademark Round Hole and a removable Emerson Opening feature provide amazingly fast one-handed blade opening, either manually or by hooking the Emerson feature on the pocket during the draw. Designed by former undercover narcotics officer and close-combat instructor Craig Douglas (aka "Southnarc"), the P'Kal is a "reverse-edge" tool that is ergonomically designed to be held with the sharpened edge facing inward toward the user to facilitate powerful pulling cuts. The backbone of the P'Kal's handle is a pair of skeletonized full stainless steel liners. They are capped by textured black G-10 laminate scales and house Spyderco's patented Ball Bearing Lock—an extremely strong lock mechanism is also completely ambidextrous. To support all appropriate carry and deployment methods, the P'Kal also features a reversible steel wire clip that provides tip-up, edge-forward and edge-back carry on both the left and right sides.



P'KAL TRAINER

A defensive tool is useless without the skills to power it, and the best way to develop those skills is with proper training equipment. The P'Kal Trainer is mechanically identical to its live-blade counterpart, but features a blunted edge and rounded point to allow safe contact with a training partner. The multiple holes in the blade make its weight comparable to the live version and, along with its bright red G-10 handles, easily identify it a training tool. Fully configurable for any tip-up carry position and featuring the same removable Emerson Opening feature, the P'Kal Trainer allows you to integrate all phases of your training—carry, deployment, and contact tactics—into a seamless flow.

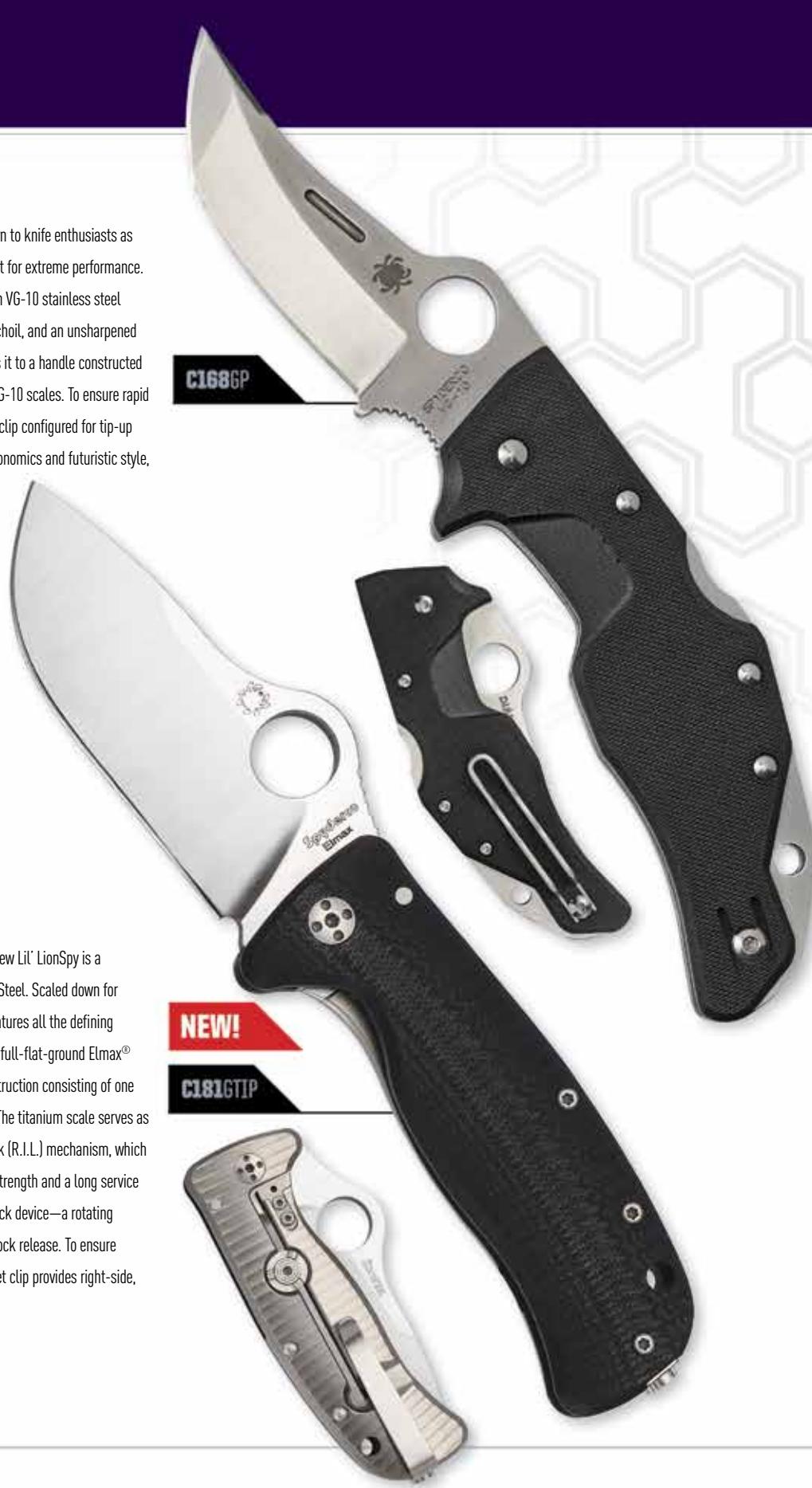
MODEL #	MODEL NAME	CLOSED LENGTH	in	mm	OVERALL LENGTH	in	mm	BLADE LENGTH	in	mm	EDGE LENGTH	in	mm	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	SPYDER	COMBINATION	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C180G	TATANKA	6.50	165	11.55	293	5.05	128	4.50	114	0.157	4.0	VG-10	9.2	261	SABER	C180GP			NONE	POWERLOCK	G-10	AMBI	4-POSITION	JAPAN		

MODEL #	MODEL NAME	CLOSED LENGTH	in	mm	OVERALL LENGTH	in	mm	BLADE LENGTH	in	mm	EDGE LENGTH	in	mm	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	SPYDER	COMBINATION	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C103G	P'KAL	4.40	112	7.35	187	2.95	75	2.78	71	0.125	3.2	CPM S30V	3.7	105	FULL-FLAT	C103GP			NONE	BALL BEARING	G-10	AMBI	TIP-UP	USA		
C103TR	P'KAL TRAINER	4.40	112	7.35	187	2.95	75	N/A	N/A	0.125	3.2	440C	3.7	105	BLUNTED	C103GP			NONE	BALL BEARING	G-10	AMBI	TIP-UP	USA		

LIL' LIONSPY BATTLESTATION

BATTLESTATION™

Designed by Alexandru Diaconescu, better known to knife enthusiasts as "Dialex," the Battlestation is a folding knife built for extreme performance. Its hybrid tanto-style blade is saber ground from VG-10 stainless steel and features a sweeping point, an index-finger choil, and an unsharpened swedge. A sturdy back lock mechanism anchors it to a handle constructed of full stainless steel liners and textured black G-10 scales. To ensure rapid access, it includes a low-profile reversible wire clip configured for tip-up carry. An impressive synthesis of functional ergonomics and futuristic style, the Battlestation commands attention.



LIL' LIONSPY™

Like its inspiration, the original LionSpy™, the new Lil' LionSpy is a collaboration between Spyderco and Italy's LionSteel. Scaled down for easy everyday carry, the Lil' LionSpy proudly features all the defining characteristics of the original, including a stout full-flat-ground Elmax® blade and open-backed, two-piece handle construction consisting of one black G-10 scale and one solid titanium scale. The titanium scale serves as the basis of the knife's stout Reeve Integral Lock (R.I.L.) mechanism, which includes a hardened steel insert for additional strength and a long service life. The R.I.L. is backed by the patented RotoLock device—a rotating titanium disk that helps prevent unintentional lock release. To ensure convenient carry and easy access, a stout pocket clip provides right-side, tip-up carry.

NEW!

C181GTP



SZABO FOLDER

Laci Szabo's knife designs are an extraordinary blend of his artistic talent and decades of military, law enforcement, and martial arts experience. The Szabo Folder reflects this synergy with a scimitar-shaped CPM S30V blade that is both visually stunning and optimized for martial function. Hollow ground for superior edge geometry, it has a stealthy titanium carbonitride (TiCN) coating and a Trademark Round Hole for swift one-handed opening. The blade is anchored to a hand-filling ergonomic handle by Spyderco's high-strength Compression Lock mechanism and backed by an internal self-close mechanism. Handsome black Cubic Check carbon fiber/G-10 laminate scales, full stainless steel liners, and a four-position clip complete the package and clearly set this one-of-a-kind knife apart from the competition.



SZABOHAWK™

The design skills of martial artist Laci Szabo go far beyond knives, as evidenced by his latest creation—the SzaboHawk. A highly evolved hand axe design, the SzaboHawk is both a devastating close-combat weapon and a superbly functional tool. Its arcing full-tang handle allows a full range of hand positions to shift the focus of the blade's cutting force from controlled, utilitarian cutting to full-power, deep-penetration chopping. The faceted edge of the bearded head prevents the blade from binding in a target and is balanced by a streamlined hammer head on the back of the tool. Smooth G-10 scales on the handle provide an extremely comfortable, secure grip, while the exposed chisel-ground end of the tang serves doubly duty as a pry tool and focused-impact weapon. Precision machined from solid D2 tool steel, the SzaboHawk is cloaked in a durable titanium carbonitride (TiCN) coating and comes complete with a molded Boltaron sheath.

SZABOHAWK

MODEL #	MODEL NAME	CLOSED LENGTH in mm	OVERALL LENGTH in mm	BLADE LENGTH in mm	EDGE LENGTH in mm	BLADE THICKNESS in mm	STEEL	WEIGHT ounces grams	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C168G	BATTLESTATION	4.23 107	7.20 183	2.97 75	2.41 61	0.138 3.5	VG-10	4.6 130	SABER	C168GP		BACK LOCK	G-10	AMBI	TIP-UP	JAPAN
C181GTP	LIL' LIONSPY	4.02 102	7.14 181	3.12 79	2.96 75	0.157 4.0	ELMAX	4.0 113	FULL-FLAT	C181GTP		R.I.L.	TITANIUM/G-10	RIGHT	TIP-UP	ITALY

MODEL #	MODEL NAME	CLOSED LENGTH in mm	OVERALL LENGTH in mm	BLADE LENGTH in mm	EDGE LENGTH in mm	BLADE THICKNESS in mm	STEEL	WEIGHT ounces grams	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C146CFBBK	SZABO FOLDER BLACK BLADE	5.65 144	10.25 260	4.60 117	3.97 101	0.157 4.0	CPM S30V	7.0 198	HOLLOW	C146CFBBK		COMPRESSION	CARBON FIBER/G-10 LAMINATE	AMBI	4-POSITION	TAIWAN
H01	SZABOHAWK	11.88 302	4.89 124	2.16/0.70 55/18	0.300 7.6	0.300 7.6	D2	24.7 700	TOTAL WEIGHT WITH SHEATH ounces grams	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN	

KARAHAWK

KARAHAWK™

The Karahawk is a highly evolved folding version of the Southeast Asian karambit. Its gently curved hawkbill blade is precision machined from VG-10 stainless steel and features both our Trademark Round Hole™ and an Emerson Opening Feature to ensure swift, positive blade deployment. It is supported by a high-strength back lock mechanism designed to withstand the stresses of defensive use and anchored to a handle constructed of full stainless steel liners capped with textured G-10 scales. The handle features a ring at the butt to facilitate traditional karambit manipulation techniques and is sized to keep the knife exceptionally compact and easy to carry. A reversible hourglass clip supports tip-up standard-grip and reverse-grip carry on both sides of the body.

C170GP

C85GP2

YOJIMBO™ 2

Designed by noted personal-defense trainer Michael Janich, the Yojimbo 2 is an evolved expression of his original Spyderco Yojimbo design, which pioneered the application of the wharncliffe blade in tactical folders. The refined ergonomics of the Yojimbo 2 complement the natural contours of the hand, ensuring maximum surface contact and positive control. They also encourage a thumb-forward grip and make the CPM S30V blade a natural extension of the hand. The straight cutting edge of the hollow-ground blade offers extreme cutting performance by transferring power all the way to the tip and ensures improved point strength. Nested stainless steel liners provide structural strength and form the backbone of the knife's high-strength compression lock mechanism. Textured G-10 scales and a four-position clip guarantee a non-slip grip and rapid deployment from all carry positions.



JANISONG

JANISONG™

The JaniSong is a one-of-a-kind folding knife that elevates the spirit of the traditional Filipino balisong to a practical, yet dramatic modern cutting tool. The brainchild of knife designer Michael Janich, its patented mechanism consists of an outer handle, an inner handle, and a full-flat-ground CPM S30V stainless steel blade, all joined by a single pivot pin. Rotating the inner handle 360 degrees reveals the blade and locks it securely in the open position. An ambidextrous sliding latch mechanism reinforces the blade lock when open and also secures the blade and handles in the closed position for safe carry. With practice, the JaniSong can be opened extremely quickly with a variety of techniques, but because its outer handle is its "safe" handle, it is inherently safer than a conventional balisong. For ease of carry, it comes complete with a deep-pocket four-position clip.

NEW!

C191GP

NOTE: The JaniSong is intended ONLY for sales outside the United States. The sales and distribution of the JaniSong are subject to the restrictions listed below. There will be NO EXCEPTIONS to these policies.

- The JaniSong and all its key components are manufactured in Taiwan.
- Because of the nature of its mechanical function, the JaniSong cannot be legally imported into the United States.
- **JaniSong knives must not, under any circumstances, be returned to Spyderco's U.S. headquarters.**
- Spyderco's sales of the JaniSong will be limited to international dealers and distributors only. Spyderco will not accept orders for direct retail sales.
- All sales of the JaniSong will be processed separately by Spyderco's representatives in Taiwan and shipped directly to the buyer. Separate shipping and handling charges will apply.
- It is the buyer's responsibility to research and comply with all applicable laws governing the importation, ownership, and possession of the JaniSong knife in their jurisdiction.
- Spyderco is not responsible for the loss, seizure, or confiscation of JaniSong knives by customs, law enforcement, or other authorities resulting from the actual or attempted purchase, importation, possession, ownership, or resale of this product.
- All returns and warranty claims related to JaniSong knives must be processed ONLY through Spyderco's authorized representative in your country of residence.
- Spyderco dealers, distributors, and other resellers are required to abide by all the restrictions outlined above. Violation of these restrictions may result in the termination of your reseller account with Spyderco.



YOJIMBO 2

KARAHAWK

MODEL #	MODEL NAME	CLOSED LENGTH in mm	OVERALL LENGTH in mm	BLADE LENGTH in mm	EDGE LENGTH in mm	BLADE THICKNESS in mm	STEEL	WEIGHT ounces grams	GRIND	EDGE OPTIONS SPYDER COMBINATION	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C170G	KARAHAWK	4.50 114	6.50 165	2.35 60	2.05 52	0.098 2.5	VG-10 CPM S30V	3.8 4.2	SABER HOLLOW	C170GP C85GP2		BACK LOCK COMPRESSION	G-10 G-10	AMBI AMBI	TIP-UP 4-POSITION	JAPAN USA
C85G2	YOJIMBO 2	4.49 114	7.69 195	3.20 81	2.95 75	0.145 3.7										TAIWAN

MODEL #	MODEL NAME	CLOSED LENGTH in mm	OVERALL LENGTH in mm	BLADE LENGTH in mm	EDGE LENGTH in mm	BLADE THICKNESS in mm	STEEL	WEIGHT ounces grams	GRIND	EDGE OPTIONS SPYDER COMBINATION	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
C191G	JANISONG	4.96 126	8.24 209	3.28 83	3.13 80	0.118 3.0	CPM S30V	5.5 156	FLAT	C191GP		JANISONG	G-10	AMBI	4-POSITION	TAIWAN

SCHEMPP BOWIE

THE SPYDERCO
ETHNIC SERIES™

Spyderco developed its Ethnic Series to recognize the world's many distinctive cultural knives. In addition to paying tribute to widely recognized ethnic blade styles, our goal is to showcase lesser-known cultural knives, their qualities, and the significance they hold to the societies that created them.

Although many knife companies have reproduced native knife patterns in various forms, Spyderco has chosen to honor these amazing designs by expressing them as modern, fully-functional knives—often folders—crafted with the latest state-of-the-art materials. This demanding format challenges our skills and manufacturing convention, in the process yielding a unique family of knives and an increased understanding and appreciation for the tools that inspired them.

SCHEMPP BOWIE™

Designed by noted knifemaker Ed Schempp, the new Schempp Bowie translates the style and spirit of the classic American Bowie into a highly functional folder optimized for everyday carry. Its CPM S30V blade has an iconic clip-point profile and a full-flat grind for superior cutting performance. It tucks into a coffin-shaped handle that features skeletonized stainless steel liners, textured carbon fiber/G-10 laminate scales, a solid steel backspacer, and dovetailed old-school brass bolsters with an integral double guard. A stout LinerLock mechanism and a reversible deep-pocket wire clip complete this state-of-the-art expression of an American classic.



NILAKKA

C164GPBN

NILAKKA™

As one of only seven master bladesmiths certified by the Finnish Ministry of Education, award-winning Finnish knifemaker Pekka Tuominen is a world-renowned expert on the traditional puukko knife. His Nilakka faithfully captures all the salient features of the classic puukko and translates them into a modern folding knife ideally suited for everyday carry. Its full-length stainless steel liners support a Walker LinerLock mechanism and are covered with 3-D machined G-10 scales that replicate the diamond-shaped cross section that is a puukko hallmark. The full-flat grind of its CPM S30V blade terminates in a microbevel to create unique "Scandi" grind that offers exceptional edge geometry and low-drag cutting performance. A deep-pocket clip provides convenient right-side, tip-up carry.

HUNGARIAN FOLDER™

The Hungarian folder pays homage to the "fejegörbe" ("header curved"), the traditional pocketknife of Hungary. Designed by Hungarian architect and knife enthusiast Gábor Szakonyi, this beautiful knife faithfully captures the graceful lines of his country's classic folding knife, as well as the spirit of quality that typifies all Hungarian folk art. An exceptional synthesis of traditional artistry and state-of-the-art manufacturing technology, this beautifully crafted knife features Walker LinerLock construction, full stainless steel liners, sculpted stainless steel bolsters, polished G-10 scales, and a full-flat-ground CTS XHP blade. In true Spyderco fashion, it also offers a Trademark Round Hole in the blade for one-handed opening and a pocket clip for convenient right-side, tip-up carry.



HUNGARIAN FOLDER

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN							
C190CF	SCHEMPP BOWIE	4.73	120	8.45	215	3.72	94	3.44	87	0.094	2.4	CPM S30V	4.6	130	FLAT	Plain Spyder Combination	C190CFP	None	Linerlock	Carbon Fiber/G-10 Laminate with Brass Bolster	Ambi	Tip-up	Taiwan

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN					
C164GBN C173G	NILAKKA HUNGARIAN FOLDER	4.62 4.83	117 123	8.13 8.46	207 215	3.51 3.63	89 92	3.35 3.28	0.177 0.118	CPM S30V CTS XHP	4.9 4.4	139 125	SCANDI FULL-FLAT	Plain Spyder Combination	C164GPBN C173GP	None None	Linerlock Linerlock	G-10 G-10 w/Stainless Bolsters	Right Right	Tip-up Tip-up	Taiwan



FIXED BLADES

SERRATA

SERRATA™

Stuart Ackerman is a custom knifemaker from New Zealand with a penchant for practical, reliable fixed-blade knives. Based on one of his most popular models, the Serrata features a thick, leaf-shaped blade made of cast 440C stainless steel. Casting creates dendritic ("tree-like") crystalline structures that give the blade exceptional strength, ductility, and cutting ability. The blade is full-flat-ground for strength and has a distal taper to reduce weight, enhance edge geometry, and provide exceptional balance. Its contoured handle scales are made of polished black G-10 and are meticulously shaped to fill the hand while eliminating "hot spots." The Serrata comes complete with a custom-molded Boltaron sheath with G-Clip attachment.



MODEL #	MODEL NAME	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	TOTAL WEIGHT WITH SHEATH	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		ounces grams	ounces grams		PLAIN	SPYDER COMBINATION			
FB32G	SERRATA	9.25 235	4.63 118	4.63 118	0.238 6.0	CAST 440C	7.9 224	10.6 301	FULL-FLAT	FB32GP	None	G-10	BOLTARON	TAIWAN

BUSHCRAFT

PUUKKO

A puukko is the classic fixed-blade knife of the Finnish people. Its deceptively simple but versatile design is highly regarded by hunters, outdoorsmen, and savvy knife users worldwide. To create our expression of this iconic design, Spyderco went to one of the world's leading authorities—award-winning Finnish custom knifemaker and puukko expert Pekka Tuominen. In classic puukko style, it features a single-edged blade ground from CPM S30V steel and a concealed-tang handle crafted from brown G-10. The handle's traditional teardrop cross-section and a sandblasted texture offer a secure grip and natural orientation of the edge during use. Its handsome brown leather sheath features a traditional free-floating belt attachment to allow unrestricted movement when carried on the belt.



BUSHCRAFT

Inspired by the skills of the Bushmen of the Southern hemisphere, Bushcraft is the art of surviving in the wilderness using only primitive means. The indispensable tool of this discipline is a knife that is versatile enough for a broad range of tasks and can be used for extended periods without fatigue. Designed with input from Chris Claycomb and Bushcraft UK, the Spyderco Bushcraft offers everything a serious Bushcrafter needs in a knife. Its Scandi-ground O-1 tool steel blade provides a keen, durable edge that is easily sharpened in the field by primitive means. The full-tang handle construction features carefully contoured, polished G-10 scales that allow extended use without fatigue or "hot spots." The perfect tool for Bushcraft practitioners, outdoorsmen, and survivalists, this amazing tool comes housed in a traditional black leather sheath suitable for belt carry or lashing to a pack.

FB26GP

FB28GPBN

SPYDERCO
O-1SPYDERCO
CPM S30VSPYDERCO
CPM S30V

MORAN

MORAN™

The late Bill Moran was an icon of American custom knifemaking and the founding father of the American Bladesmith Society. Spyderco is honored to have been the only company with whom he produced production versions of his designs. Our Moran fixed blades are flat ground from VG-10 stainless steel to ensure exceptional edge geometry for game preparation and general outdoor use. Their elegantly simple handles are molded from durable FRN and feature Kraton® rubber inlays for a secure grip. Available in both trailing-point and drop-point profiles, Moran fixed blades are amazingly lightweight and versatile. Both include a custom-molded Boltaron® sheath with a multi-position G-Clip mount that is configurable for a wide spectrum of carry positions.



FB01P

FB02P

TEMPERANCE 2

TEMPERANCE™ 2

The Temperance 2 is an exquisitely crafted fixed blade that rivals some of the finest custom knives. Its VG-10 stainless steel blade features a full-flat grind and distal taper for truly exceptional edge geometry and cutting performance. Its skeletonized full tang reduces weight while ensuring strength and is capped by 3-D-machined earth-toned canvas Micarta scales. The ergonomic contours and bead-blasted texture of the handle provide a rock-solid grip and guarantee positive control during even the most demanding cutting chores. The Temperance 2 is accompanied by a handsome leather sheath that provides safe, secure carry.



FB05P2

NEW SHEATH!

STREET BEAT STREET BOWIE

STREET BOWIE™

One of Spyderco's earliest fixed-blade designs, the Fred Perrin-designed Street Bowie is an incredibly versatile knife that is ideal for a wide range of applications. It combines Perrin's distinctive index-finger choil—a brilliantly effective alternative to a traditional guard—and an injection-molded FRN handle with Kraton rubber inserts to provide a remarkably positive grip. Its full-flat-ground VG-10 blade is cloaked in a non-reflective black ceramic coating and carries in a newly redesigned injection-molded polymer sheath. The sheath's G-Clip attachment supports a broad range of carry positions and may be easily removed to support other carry options, including lashing to MOLLE gear.



STREET BEAT™

Fred Perrin is an accomplished custom knifemaker who has had a tremendous influence on modern tactical knife design. His Street Beat reflects his vast experience as a martial artist and close-combat trainer, offering a highly functional fixed-blade knife in a compact, easily carried package. Its Bowie-style blade is full-flat ground from VG-10 stainless steel and features full-tang construction for strength and balance. Hand-filling polished Micarta scales and Perrin's signature index-finger choil ensure an exceptionally secure grip and protect the hand from sliding forward onto the blade. The Street Beat comes complete with a hand-molded black Boltaron sheath with an adjustable G-Clip attachment that supports vertical, canted, horizontal, and inverted carry on the belt and inside the waistband.

SCHEMPP ROCK

SCHEMPP ROCK™

Ed Schempp's original Rock Salt design redefined the concept of the modern camp knife. The Schempp Rock takes that evolution one step further by rendering the same qualities of light weight, highly evolved ergonomics, and phenomenal edge geometry in VG-10 stainless steel. The broad, flat-ground blade features a skeletonized full tang and a unique dropped-handle design that minimizes fatigue and increases cutting power by allowing the user to maintain a strong, natural wrist angle. Its textured, injection-molded FRN handle scales guarantee a comfortable, secure grip and an injection-molded polymer sheath with grommeted construction and a G-Clip attachment supports a full range of carry positions.



MODEL #	MODEL NAME	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	TOTAL WEIGHT WITH SHEATH	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN	
		in	mm	in	mm	in	mm	in	mm	PLAIN	SPYDER	COMBINATION			
FB04BB	PERRIN STREET BOWIE BLACK BLADE	9.38	238	5.05	120	4.74	120	0.157	4.0	VG-10	3.8	108	6.4	181	FB04PBB
FB15	STREET BEAT	7.18	182	3.49	89	3.20	81	0.157	4.0	VG-10	3.3	94	5.2	147	FB15P

MODEL #	MODEL NAME	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	TOTAL WEIGHT WITH SHEATH	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN	
		in	mm	in	mm	in	mm	in	mm	PLAIN	SPYDER	COMBINATION			
FB20FBK	SCHEMPP ROCK	12.25	311	6.75	171	5.91	150	0.118	3.0	VG-10	9.1	258	12.9	366	FB20FPBK
FB20FPBK	SCHEMPP ROCK	12.25	311	6.75	171	5.91	150	0.118	3.0	VG-10	9.1	258	12.9	366	FB20FPBK

REVERSE™

The Reverse is a truly unique design collaboration from renowned edged-weapon trainers Craig Douglas (aka "Southnarc") and Michael Janich. At first glance, it appears to be a fixed-blade version of Douglas' popular P'Kal folder, which is purpose designed for his preferred system of "reverse-edge" tactics. However, a closer look reveals that the knife's two-piece G-10 handle can be reversed to yield mirror-image "edge-out" ergonomics. In either orientation, the exceptionally keen full-flat-ground CTS BD1 blade is ready for action and tucks neatly into a custom-molded Boltaron sheath. The sheath's versatile G-Clip attachment is also reversible and angle adjustable, providing a full scope of belt and inside-the-waistband carry positions. Literally the best of both worlds, the Reverse sets a new standard in fixed-blade personal-defense tools.

NEW!

FB34GP

PRODUCTION PROTOTYPE PICTURED



RONIN™ 2

Personal-defense authority Michael Janich popularized the wharncliffe blade shape as a self-defense tool with his original Spyderco Ronin design. Now that concept is back and better than ever with the new Ronin 2. Designed to cut with unrelenting power all the way to the point, its broad straight-edged blade is hollow-ground from corrosion-resistant CTS BD1 stainless steel. Exceptionally thin, textured G-10 scales bolted to the full tang guarantee a secure grip and superior edge orientation, while an understated integral guard protects the hand from the sharp edge during thrusting tactics. Slim, flat, and weighing less than four ounces, the Ronin 2 rides discreetly in a custom-molded Boltaron sheath. A versatile G-Clip attachment supports a wide variety of belt and inside-the-waistband carry positions, allowing you to easily tune your carry of the Ronin 2 to your personal needs and tactics. SHEATH NOT SHOWN

NEW!

FB09GP2

PRODUCTION PROTOTYPE PICTURED

PYGMY WARRIOR™

The Pygmy Warrior distills the distinctive qualities of the legendary Warrior design into a compact, easy-to-carry format. Designed by combat veteran and lifelong martial artist Bob Taylor, the Pygmy is precision machined from premium CTS BD1 stainless steel and features skeletonized full-tang construction for extreme strength and minimal weight. Its handle features unique stackable scales that allow you to adjust the grip size to fit your hand and deep finger grooves to ensure a secure grip (patent pending). The curve of the blade is computer optimized to match the natural arc of motion of the human arm for maximum energy transfer during a thrust. An aggressive series of sawteeth on the back of the blade provide extreme traction when used with reverse-grip trapping and hooking techniques. This highly evolved close-combat tool includes a custom-molded Boltaron sheath with a G-Clip attachment and a copy of *The Warrior Path*, which details the fascinating history of the Warrior and its variations.

THE WARRIOR PATH: *The History, Evolution, and Purpose of the Warrior Knife*

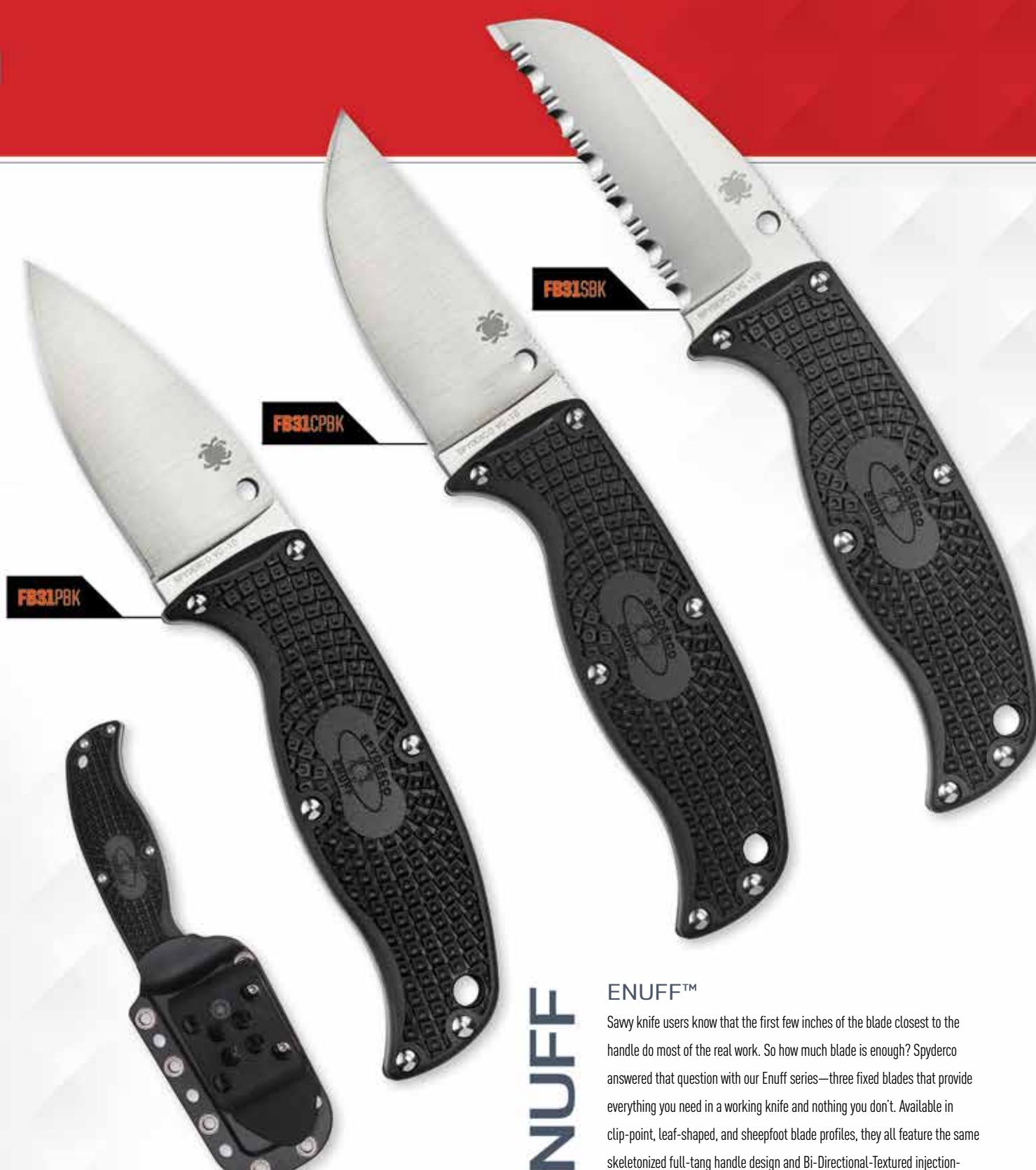
By Michael Janich

The history of the Warrior knife and its latest variant, the Pygmy Warrior, spans more than 30 years and has never been fully told—until now. Through the close cooperation of the design's co-developer, Bob Taylor, and extensive research into the archives of *Black Belt* and *Soldier of Fortune* magazines, noted author Michael Janich reveals the true history of the Warrior and the dynamic personalities behind it. *The Warrior Path* is fully illustrated with nearly 100 color photos, including rare glimpses of almost every version of the Warrior design ever made. It also tells the complete story of the Spyderco Warrior and Pygmy Warrior and how they came to be. Softcover, 75 pages, color photos.



MODEL #	MODEL NAME	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	TOTAL WEIGHT WITH SHEATH	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN					
		in	mm	in	mm	in	mm	in	mm	SPYDER	COMBINATION								
FB34	REVERSE	7.74	197	3.47	88	3.10	79	0.135	3.4	CTS BD1	3.6	102	5.5	156	FULL-FLAT	PLAIN	G-10	BOLTARON	TAIWAN
FB09GZ	RONIN 2	7.88	200	4.12	105	3.54	90	0.080	2.0	CTS BD1	3.9	111	--	--	HOLLOW	FB09GP	NONE	BOLTARON	TAIWAN

MODEL #	MODEL NAME	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	TOTAL WEIGHT WITH SHEATH	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN						
		in	mm	in	mm	in	mm	in	mm	SPYDER	COMBINATION									
FB29GBBK	PYGMY WARRIOR	9.30	236	4.57	116	3.90	99	0.170	4.3	CTS BD1	7.3	207	9.6	272	HOLLOW	FB29GPSBBK	DLC	G-10	BOLTARON	USA



ENUFF™

The Enuff Sheepfoot is available with an H-1 blade. See page 98

ENUFF™

Savvy knife users know that the first few inches of the blade closest to the handle do most of the real work. So how much blade is enough? Spyderco answered that question with our Enuff series—three fixed blades that provide everything you need in a working knife and nothing you don't. Available in clip-point, leaf-shaped, and sheepfoot blade profiles, they all feature the same skeletonized full-tang handle design and Bi-Directional-Textured injection-molded FRN scales. Their blades are precision ground from VG-10 stainless steel and offer an excellent balance of edge holding and corrosion resistance. All members of the Enuff family come complete with a molded polymer sheath with a versatile G-Clip attachment for multiple carry options.

SALT FIXED BLADES

SALT FIXED BLADES

Spyderco's Salt Series fixed blades are crafted with blades ground from H-1 steel—an incredible nitrogen-based alloy that is literally immune to rust. H-1 is also an austenitic, work-hardening steel that gives knife blades the property of differential hardness. This allows the edge to be hard and sharp while the spine of the blade remains flexible and tough—an ideal combination of qualities in a hard-use knife.

JUMPMASTER™

Developed in close cooperation with the jumpmasters of the U.S. Army's 82nd Airborne Division, the Spyderco Jumpmaster is a high-performance cutting tool specifically designed to support airborne operations. Jumpmasters oversee airborne troops as they exit an aircraft during parachute operations. If a soldier hangs up and his chute fails to deploy, the jumpmaster must quickly and safely cut the static line to free the jumper. The Jumpmaster's SpyderEdge sheepfoot blade powers through webbing, rope and other fibrous materials with a vengeance and, thanks to its H-1 construction, is totally rustproof. Its Bi-Directional Textured FRN scales and an ergonomic handle ensure a positive grip in even the most demanding circumstances, while its ambidextrous injection-molded polymer sheath allows the knife to be strapped securely to the calf for rapid access and deployment. Boltaron belt sheath accessory also available.



MODEL #	MODEL NAME	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	TOTAL WEIGHT WITH SHEATH	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN
		in	mm	in	mm	in	ounces	grams		SPYDER	COMBINATION			
FB31BK	ENUFF LEAF BLADE	6.75	171	2.75	70	2.54	65	0.157	4.0	VG-10	3.8	108	5.6	159
FB31CPBK	ENUFF CLIP POINT	6.75	171	2.75	70	2.54	65	0.157	4.0	VG-10	3.8	108	5.6	159
FB31SBK	ENUFF SHEEPFOOT	6.75	171	2.75	70	2.54	65	0.157	4.0	VG-10	4.0	113	5.8	164

MODEL #	MODEL NAME	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	TOTAL WEIGHT WITH SHEATH	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN
		in	mm	in	mm	in	ounces	grams		SPYDER	COMBINATION			
FB24BK	JUMPMASTER	9.33	237	4.49	114	4.15	105	0.118	3.0	H-1	5.4	153	9.1	258

SALT FIXED BLADES

AQUA SALT

AQUA SALT™ BLACK BLADE

The Aqua Salt is an amazingly versatile, do-everything knife made even better with the benefit of an H-1 steel blade. Fans of this workhorse design—including many military personnel—were devastated when it was discontinued. Based on popular demand, the Aqua Salt is back and better than ever with a non-reflective titanium carbonitride (TiCN) blade coating. Available with a PlainEdge or SpyderEdge, its hollow-ground blade provides excellent edge geometry for effective cutting and edge retention, while its injection-molded fiberglass-reinforced-nylon (FRN) handle features Bi-Directional Texturing for a rock-solid grip and superior control, even with wet hands. A matching injection-molded polymer sheath features a multi-position G-Clip for fully configurable belt or waistband carry and grommeted construction so it can be easily lashed or flex-tied to personal equipment.



ENUFF SALT

ENUFF SALT™

The Enuff Salt integrates the extreme cutting power of a SpyderEdge sheepfoot blade with the 100% rustproof quality of H-1 steel to yield a truly extraordinary cutting tool. The austenitic properties of the H-1 blade also ensure an exceptionally hard cutting edge and a tough, springy back. Ideal for work in and around the water, it features high-visibility yellow handle scales and a polymer sheath with a multi-positional G-Clip™ mount. The sheath also has grommeted construction for easy attachment to personal dive gear.



PRODUCTION PROTOTYPE PICTURED



WHALE RESCUE BLADE™

One of the tragic effects of commercial fishing efforts is the entanglement of whales in fishing nets and related rigging. As the entangled whales struggle to break free, the lines and nets are pulled taut, often resulting in serious injury and sometimes death. Fortunately, there are a number of wildlife conservation groups that specialize in rescuing these magnificent animals, but until a few years ago, their efforts were hampered because they did not have the proper tools for the job.

Douglas Coughran AM is the Senior Wildlife Officer, Marine Wildlife Operations, Department of Environment and Conservation, Nature Protection Branch, Western Australia. His teams specialize in saving entangled whales by approaching them with small inflatable rafts. Since the whales can approach 40 feet in length and weigh several tons, the teams use a 10-foot rescue pole with a blade at the end to cut away the lines entangling the frightened creatures. Safely maneuvering a sharp blade at the end of a 10-foot pole in choppy seas is an incredibly demanding task. To ensure that his teams had the best possible tool for this job, Coughran contacted knifemaker Jim Steele to develop a design.

Steele knew that cutting tangled, water-soaked lines was a task best suited for a serrated edge and suggested that Coughran approach Spyderco, the pioneer in modern serration technology. In 2005, Coughran contacted Spyderco and explained his mission and his specialized needs. Spyderco embraced the project and created a custom-designed, SpyderEdge hawkbill blade with a blunt, rounded tip based on Steele's design. Upon completion of the initial prototype, we sent the blade to Coughran to demonstrate it at Australia's National Workshop for Large Whale Disentanglement. The Whale Rescue Blade was tested on 40mm and 50mm rope with extremely impressive results. Two days later, Coughran's team received notification that a 10-meter Humpback whale had become entangled and immobilized by two sets of pot gear. They responded with the Whale Rescue Blade in hand, meticulously addressing the rope wraps and freeing the whale with five key cuts.

Since that initial rescue, Spyderco's Whale Rescue blade has been used numerous times to save the lives of endangered marine life. Currently, dozens of Whale Rescue Blades are currently in service in Australia, France, Canada, South Africa, Alaska, Hawaii, and the Pacific and Atlantic coasts of the U.S.

The cutting power of our Whale Rescue Blade also attracted the attention of U.S. military units working with NASA. During testing of space capsule parachute systems, engineers needed a tool that could be used to quickly and efficiently cut the parachute static line in the event of a chute deployment failure. They contacted Spyderco with the hope that we could provide a tool that could cut the special static cord, which was made from a proprietary material many times more cut resistant than Kevlar. We sent them a Whale Rescue Blade to test and it worked perfectly, becoming a permanent part of their specialized kit.

The original Whale Rescue Blade was made from 440C stainless steel. It featured a long, sweeping hawkbill profile with a blunt, rounded tip. This allows the blade to be gently maneuvered under tangled lines without endangering the whale. Once in place, the combination of its fully-serrated SpyderEdge and the strategic curve of the blade's profile creates a tremendously powerful cutting action that easily severs even thick, water-soaked lines with minimal effort.

Because of its unique purpose, the Whale Rescue Blade had traditionally been an extremely limited item offered only to wildlife conservation organizations. However, based largely on interest from military special operations units, in 2012 Spyderco decided to increase production and make it commercially available for the first time. The commercial version retains all the salient qualities of the original, but with the added benefit of being made from H-1 steel. H-1 is a unique nitrogen-based austenitic steel that is completely impervious to rust, and therefore the ultimate material for this one-of-a-kind blade.

Spyderco is extremely proud of the Whale Rescue Blade project and our role in supporting the wildlife conservation organizations that rescue these amazing animals.

This unique piece of Spyderco history was originally manufactured in very limited numbers for animal conservation groups. Now available to the public for the first time, the new version of this extraordinary tool is ground from 100% rustproof H-1 steel. Blade only.

NOTE: The rescue of marine wildlife requires highly specialized training and equipment and can only be performed by authorized personnel. It is illegal for civilians to attempt any marine wildlife rescue activities on their own.

MODEL #	MODEL NAME	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	TOTAL WEIGHT WITH SHEATH	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN
		in	mm	in	mm	in	mm	ounces	grams					
FB23BK	AQUA SALT BLACK BLADE	9.33	237	4.78	121	4.38	111	0.118	3.0	H-1	4.7	133	7.0	HOLLOW
FB31YL	ENUFF SALT	6.75	171	2.75	70	2.54	65	0.157	4.0	H-1	3.9	111	5.7	HOLLOW

MODEL #	MODEL NAME	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	TOTAL WEIGHT WITH SHEATH	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN
		in	mm	in	mm	in	mm	ounces	grams					
BWRH1	WHALE RESCUE BLADE	11.00	279	11.00	279	8.46	215	0.157	4.0	H-1	5.7	162	5.7	HOLLOW



WHALE RESCUE BLADE

KITCHEN KNIVES



6-INCH UTILITY KNIFE

Sure to become one of the most used knives in your kitchen, this knife is ideal for a wide range of food preparation chores. It is available in both PlainEdge and SpyderEdge versions.

In addition to the knives shown here, we will be introducing other kitchen knives during 2015. Please visit our web site for the most up-to-date information on styles and availability.

KITCHEN KNIVES

Spyderco's involvement in kitchen knives dates back to the early 1980's and the beginnings of the company's knife production. While fostering manufacturing relationships in Japan for its revolutionary folding knives, Spyderco was offered the chance to produce a series of kitchen knives with a highly regarded Japanese company. We eagerly embraced the opportunity, ultimately introducing a full line of kitchen cutlery and becoming the first company to introduce a commercial Santoku (a distinctive Japanese knife similar to a cleaver) to the U.S. market.

After a brief manufacturing hiatus, Spyderco kitchen knives are now back and better than ever. Like the originals, our new kitchen knives are made from premium MBS-26 steel—a high-carbon stainless steel that is ground exceptionally thin and meticulously heat treated for optimal cutting performance. Their durable polypropylene plastic handles are injection molded directly onto the tangs of the blades and feature a distinctive "stepped" texture pattern for comfort and control during use. Depending upon their style and purpose, Spyderco kitchen knives are available with either a PlainEdge or fully serrated SpyderEdge blade with a unique serration pattern that reduces dulling when cutting on a cutting board.

SPRINT RUNS

SPRINT RUNS

Spyderco Sprint Runs are limited-edition production runs of items not found in our regular product line. They may be unique versions of current knives or special expressions of discontinued designs. Every Sprint Run is a unique, one-time-only event. Once that knife is sold out it will not be produced again in that exact form. Please contact your sales representative for more information.



PRODUCTION PROTOTYPE PICTURED

MODEL #	MODEL NAME	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	TOTAL WEIGHT WITH SHEATH	GRIND	EDGE OPTIONS	BLADE COATING	HANDLE	SHEATH	ORIGIN
		in	mm	in	mm	in	mm	ounces	grams	ounces	grams			
K04BL	UTILITY KNIFE BLUE HANDLE	10.81	275	6.50	165	6.00	152	0.053	1.3	MBS-26	2.1	60	N/A	JAPAN
K04BK	UTILITY KNIFE BLACK HANDLE	10.81	275	6.50	165	6.00	152	0.053	1.3	MBS-26	2.1	60	N/A	JAPAN

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN	
		in	mm	in	mm	in	mm	ounces	grams	SPYDER	COMBINATION	TICN	LINERLOCK	TITANIUM	RIGHT	TIP-UP	TAIWAN
C135GBBK	PERRIN PPT BLACK BLADE SPRINT	4.25	108	7.40	188	3.15	80	2.70	69	0.118	3.0	CPM S30V	5.2	147	FULL-FLAT	C135GBBK	
C154TI	SQUEAK TITANIUM SPRINT	3.05	77	5.05	128	2.00	51	1.75	44	0.118	3.0	ELMAX	2.6	74	FULL-FLAT	C154TI	
C28PPR2	DRAGONFLY 2 LIGHTWEIGHT PURPLE SPRINT	3.33	85	5.61	142	2.28	58	1.88	48	0.098	2.5	VG-10	1.3	37	FULL-FLAT	C28PPR2	
C163TIP	PINGO TITANIUM SPRINT	3.45	88	5.80	147	2.35	60	2.08	53	0.110	2.8	ELMAX	3.0	85	FULL-FLAT	C163TIP	

SHARPENERS

102

THE IMPORTANCE OF BEING SHARP

Realizing the full potential of a cutting tool requires the careful control of many factors, including the quality and composition of the steel, the heat-treating process, the geometry of the blade grind, and the sharpness of the edge. To ensure continued high performance, the edge must also be maintained with proper sharpening.

Before Spyderco ever made knives, we manufactured the tools to keep them sharp. Our full selection of sharpening products now includes everything from small, lightweight stones that are ideal for touch-ups in the field to our versatile Sharpmaker system that takes the mystery out of sharpening virtually any cutting tool—including serrated edges.

Regardless of your tool or your intended application, Spyderco's state-of-the-art sharpening accessories can help give you the edge you need.



TRI-ANGLE SHARPMAKER

204MF

TRI-ANGLE SHARPMAKER™

The key to sharpening any cutting tool is removing the steel at the edge while maintaining a consistent angle between the blade and the stone. Spyderco's Tri-Angle Sharpmaker takes the mystery out of this process and enables anyone to sharpen a knife effectively with just a few minutes' practice. Its durable ABS plastic base contains keyed holes that accurately set the stones' sharpening angles at a 30° (15° each side) or 40° (20° each side) for sharpening knives. Simply keep the plane of your knife's blade vertical and draw the edge along each stone to sharpen. It's that simple. For serrated blades, use the rounded edges of the stones and a slightly looser grip to allow the stone to flow into the recesses of each serration. The Sharpmaker system includes two sets of high alumina ceramic stones: a pair of medium-grit (brown) stones for aggressive sharpening and a set of fine (white) stones for professional-grade finishing. A set of brass safety rods protects your hands while sharpening and all components snap into the self-contained ABS plastic base and lid for easy storage. Every Sharpmaker comes complete with a detailed instruction book and DVD that guides you step by step through the process of sharpening knives, scissors, awls, and many other tools.



TRI-ANGLE SHARPMAKER DVD

This step-by-step instructional DVD teaches you everything you need to know to use our Sharpmaker to sharpen virtually every cutting tool you own. This is the same DVD included with every Sharpmaker kit.



204DVD

103

TRI-ANGLE STONES

TRI-ANGLE STONE ULTRA FINE

Ultra fine accessory stone fits the Sharpmaker base and puts an exceptionally fine scratch pattern on your edge for hair-popping sharpness. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)



TRI-ANGLE STONE FINE

Replacement fine-grit (white) stone for your Sharpmaker. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)

TRI-ANGLE STONE MEDIUM

Replacement medium-grit (brown) stone for your Sharpmaker. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)

TRI-ANGLE STONES DIAMOND

Accessory diamond-impregnated steel triangles fit your Tri-Angle Sharpmaker base for aggressive stock removal of exceptionally dull edges or edge re-profiling. **Sold as a pair.** 7" X 0.5" (178mm X 13mm)

TRI-ANGLE STONES CUBIC BORON NITRIDE

Cubic Boron Nitride (CBN) is a superabrasive that is second in hardness only to diamond. It offers greater abrasion resistance and thermal conductivity than conventional abrasives like silicon carbide and aluminum oxide, making it the preferred abrasive in many advanced industrial grinding applications. Now you can combine the advantages of this fast-cutting abrasive with the convenience and ease of use of Spyderco's Tri-Angle Sharpmaker with these CBN-coated Sharpmaker™ rods.

Sold as a pair. 7" X 0.5" (178mm X 13mm)

BENCH STONES

Spyderco's ceramic bench stones are made from ultra-hard alumina ceramic material. They are used like traditional sharpening stones, but do not require oil or water lubrication. Ideal for wood chisels, plane irons, and similar bladed tools, they are easily cleaned with ordinary kitchen cleanser. All Spyderco bench stones are proudly manufactured in the USA.

BENCH STONE FINE

2" X 8" Fine-grit bench stone comes in a light blue polymer case with non-skid rubber feet.

BENCH STONE MEDIUM

2" X 8" Medium-grit bench stone comes in a dark blue polymer case with non-skid rubber feet.

BENCH STONE ULTRA-FINE

2" X 8" Ultra-fine-grit bench stone comes in a black polymer case with non-skid rubber feet.

BENCH STONE ULTRA-FINE

3" X 8" This ultra-fine, ultra-thin ceramic bench stone comes in a leather sleeve pouch and offers an extra-wide sharpening surface.



POCKET STONES

Spyderco's ceramic pocket stones are compact, lightweight, and ideal for touching up edges in the field. Most come complete with a protective suede carry case that doubles as a non-slip base during use. The perfect addition to a pack, survival kit, or bug-out bag, they only add a few ounces of weight to your load. All our pocket stones are proudly manufactured in the USA.

POCKET STONE MEDIUM

1" X 5" Medium-grit brown stone with suede case.

POCKET STONE FINE

1" X 5" Fine-grit white stone with suede case.

DOUBLESTUFF™

1" X 5" This double-duty stone features medium and fine-grit stones permanently bonded back to back for the ultimate in versatile field sharpening. Suede case included.

POCKETSTONE MEDIUM

1" X 3" X .25" This compact medium-grit pocket stone is perfect for field use on knives and for sharpening everything from dental implements to craft tools. Stone only.



SLIP STONE

SLIP STONE

2" X 4" The slip stone has a teardrop-shaped cross section that makes it the perfect stone for sharpening gouges and other tools with concave cutting edges. Its wide, flat surfaces work great for conventional edges, and its narrow edge can be used to sharpen serrated edges. Suede case included.

GOLDEN STONE™

Shaped like a duck's foot, the Golden Stone is a compact, versatile sharpening device that automatically sets the proper sharpening angle. Hold it by the narrow end and place the scalloped end on a flat surface. Tilting the stone from side to side creates a 20-degree sharpening angle on the outer edges. Just keep the plane of your blade vertical and draw the edge alternately along each side to sharpen. Other features allow easy sharpening of scissors, serrated edges, and pointed objects and its suede carry case also acts as a non-slip tabletop pad.

400F

Ceramic file set.
Set of all four files in a snap-close suede pouch.



CERAMIC FILES GOLDEN STONE

CERAMIC FILES

Spyderco's ceramic files are specifically designed for sharpening small, detailed tools like woodcarving tools, gouges, and dental devices. They are also used by gunsmiths for trigger jobs, deburring, and detail finishing. Available individually or as a set in a suede, snap-close pouch, our ceramic files include round, square, triangle, and slip (teardrop) shapes. Made in USA.

- **400F1R** Ceramic File Round (sold individually).
- **400F1S** Ceramic File Square (sold individually).
- ▲ **400F1T** Ceramic File Triangle (sold individually).
- ▼ **400F1SP** Ceramic File Slip (sold individually).

DISPLAYS



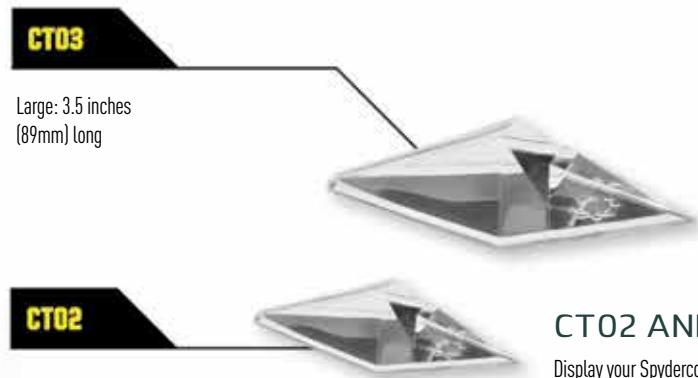
DISPLAY CASE & PEDESTAL BASE

Whether you are a Spyderco dealer or a dedicated collector, our new custom-designed display case is the ultimate solution for showcasing your Spyderco knives. The lockable display case is crafted from durable high-impact acrylic and accommodates up to 13 Spyderco knives. Its base features a ball-bearing pivot that allows it to rotate 360 degrees, providing a clear view of the knives from all angles. Ideal for countertop

use, it comes complete with 10 each small and large knife cradles, allowing you to easily configure it to fit any combination of knives.

For maximum impact, create a freestanding display by combining a display case with our high-quality pedestal base. It offers secure, lockable storage and a handy shelf for catalogs or other literature. The display case and pedestal are available individually or as a set.

KNIFE STANDS



CT02 AND CT03 KNIFE STANDS

Display your Spyderco knives in style with these clear acrylic diamond-shaped stands. Just place the knife's edge in the notch in the stand to hold it upright and display it proudly. Stands feature a molded Spyderco "bug" logo and are sold in boxes of 24.

ZIPPER CASES

C12C ZIPPER CASE LARGE

Protect your favorite folding knives with this handsome black synthetic leather pouch. Its plush lining protects your knife against scratches and a full-length zipper provides security and easy access. For folding knives up to 5.5 inches long closed, it is embossed with a gold Spyderco bug.

C18C ZIPPER CASE SMALL

This smaller zippered pouch features the same quality construction as the larger version, but is sized for knives up to 4.5 inches long when closed.



SPYDERPACS

SPI

SpyderPac – Large 30 pockets

Spyderpacs are the ultimate solution for storing, protecting, and transporting your collection of Spyderco folding knives. Made from tough black polyester denier, these durable multi-pocket packs have clear plastic viewing pockets that hold knives securely in place without marring or scratching. Multiple Velcro closures, an adjustable shoulder strap, and an embroidered gold Spyderco logo complete the package and make the SpyderPac an indispensable accessory for every serious knife enthusiast.



SP2

SpyderPac – Small 18 pockets



G-CLIP



GCLIP™

A standard feature on Spyderco's fixed-blade knife sheaths, the G-Clip is a simple yet versatile sheath mount that provides a wide variety of carry options. The G-Clip is attached to a sheath with two stainless steel Chicago screw sets and two rubber washers using a T-10 Torx wrench (not included). The clip features multiple mounting holes that support vertical (handle up or handle down), horizontal, forward, and backward cant. It fits belts up to 1.5 inches wide and also functions as a spring clip for direct attachment to pockets and clothing. The G-Clip attaches to either side of Spyderco sheaths, allowing them to be easily configured for inside-the-waistband carry and either edge-forward or edge-back orientation in all carry positions.

SPYDERCO LANYARDS

Lanyards and fobs are a popular way of spicing up folding knives and making smaller knives easier to draw. If you're a fan of fobs and lanyards on your knives or other small items, add a touch of Spyderco style to your life with these woven nylon lanyards featuring genuine pewter Spyderco beads.



BEAD1LY — Square pewter bead and lanyard (0.5in bead)

BEAD2LY — Round pewter bead and lanyard (0.5in bead)

BEAD4LY — Round pewter mini bead and lanyard (0.445in bead)

**SPYDERCO BANDANA**

Spyderco bandanas make a great everyday accessory. This oversized black bandana is made in the U.S.A. from 100% cotton and measures 27" X 27" square. It is screen printed on one side with red Spyderco bugs and the Spyderco logo.

**PLKITI NEW!** PLASTIC KNIFE KIT DELICA 4

Teach your kids about knives the safe way and enjoy a fun family project in the process! This all-plastic kit is a faithful reproduction of Spyderco's best-selling Delica 4 folding knife. Designed for ages 7 and older, it can be assembled in minutes without tools or glue and yields a completely safe working model of a Delica4. Precision molded from glow-in-the-dark plastic, all parts are rounded for safety and designed so the knife can be assembled and disassembled numerous times.

WDKITI WOODEN KNIFE KIT C28 DRAGONFLY 2

Teach your kids how pocketknives work and enjoy a fun family project at the same time. This easily assembled kit yields a full-scale model of the Dragonfly pocketknife that folds just like the real thing, but is entirely made of wood and has no sharp edges or points. For ages 7 and up, this fun kit includes complete step-by-step instructions. No clip.

**BUG PIN****SPYDERCO BUG LAPEL PIN**

Show your Spyderco pride in style with this silver and black enameled pin with the Spyderco "bug" logo.

BaliYo®

WHAT IS BALIYO®?

A BaliYo is a fully functional writing tool that is also a unique skill-based toy. Constructed of durable injection-molded polymer, it consists of a central body that houses the ink cartridge and two handles that are each hinged to pivot over a 180-degree arc. The handles are weighted with precision-machined brass inserts to create a dynamic balance that allows them to be swung, flipped, and twirled in a variety of ways. With a little practice, it's possible to perform dozens of different tricks and combinations that challenge your dexterity, amaze your friends, and provide hours of fun.

YUSRBL Ink Refill - made in U.S.A.

YCNRBL Ink Refill - made in China

www.BaliYo.com

FOLLOW BALIYO ON



byrd knife

Spyderco's byrd line of knives offers all the functionality and convenience of our core product line at prices that make them hands down the best value in the cutlery industry. Manufactured in China under Spyderco's close supervision, byrd knives offer a remarkable synthesis of manufacturing quality, performance, reliability, and affordability.

byrd blades are ground from 8Cr13MoV stainless steel, a durable alloy that includes vanadium for enhanced toughness and edge retention. This popular material provides an excellent balance of cutting performance, edge retention, and ease of sharpening, making it the ideal platform for affordable working knives.

All byrd knives feature the trademarked "comet" hole that provides swift, positive one-handed opening with either hand. They also feature a choice of handle materials that includes textured G-10, Bi-Directional Textured fiberglass-reinforced nylon (FRN), and satin-finished stainless steel. Other premium features like phosphor bronze washers, screw-together construction, and four-position clips complete the byrd package and enable these knives to provide the same functionality and versatility as our best-selling Spyderco products.

byrd knives are an ideal option for cost-conscious knife users and also make very affordable gifts for friends who are new to knives.

CARA CARA™ 2

CARA CARA™ 2

Inspired by the best-selling Spyderco Endura, the Cara Cara family of byrd knives offers all the same features and benefits at an amazingly affordable price. All versions of the Cara Cara 2 share the same advanced handle ergonomics, forefinger choil, and strategically placed jimping to ensure excellent comfort and control during use. Their blades are flat ground from 8Cr13MoV stainless steel, a workhorse material that offers a reliable balance of edge retention, corrosion resistance, and ease of sharpening. byrd's trademark Comet-shaped hole, a four-position hourglass clip, and a sturdy back lock mechanism complete the package, making the Cara Cara versatile, reliable, and completely ambidextrous. The Cara Cara 2 is available with several different handle options and edge configurations to meet your personal needs and preferences.



CARA CARA™ 2

CARA CARA™ 2

CARA CARA 2

CARA CARA 2 RESCUE LIGHTWEIGHT BLACK

For first responders on a budget, this knife mates a Cara Cara 2 lightweight handle with a sheepfoot rescue blade.



MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
BY03-2	CARA CARA 2 STAINLESS STEEL	4.78	121	8.53	217	3.75	95	3.25	83	0.118	3.0	8CR13MOV	5.7	162	FULL-FLAT	AMB
BY03BK2	CARA CARA 2 LIGHTWEIGHT	4.78	121	8.53	217	3.75	95	3.25	83	0.118	3.0	8CR13MOV	3.4	96	FULL-FLAT	AMB

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
BY17BK2	CARA CARA 2 RESCUE LIGHTWEIGHT	4.75	121	8.68	220	3.93	100	3.35	85	0.118	3.0	8CR13MOV	3.8	108	HOLLOW	AMB
BY03G2	CARA CARA 2 G-10	4.78	121	8.53	217	3.75	95	3.25	83	0.118	3.0	8CR13MOV	4.5	128	FULL-FLAT	AMB

MEADOWLARK 2

MEADOWLARK™ 2

A cost-conscious clone of Spyderco's popular Delica, byrd's Meadowlark family provides reliable high-performance in a convenient, compact package. All Meadowlarks feature stout back lock mechanisms, four-position clips, and thoughtful ergonomics that make them extremely versatile and user friendly. Their flat-ground 8Cr13MoV stainless steel blades cut with extreme authority in even the most demanding circumstances, yet are very easily maintained. Trademark Comet-shaped holes allow swift one-handed operation, while a selection of handle options and edge configurations ensures that there is a Meadowlark 2 to meet every need and personal taste.

BY04P2
**MEADOWLARK 2
STAINLESS**

Satin-finished stainless steel handles give the Meadowlark 2 heft and style.


AVAILABLE EDGES
BY04PSBK2

MEADOWLARK 2 LIGHTWEIGHT BLACK
For weight-conscious users, Bi-Directional Textured injection-molded FRN handles and skeletonized stainless steel liners offer lightweight performance.


AVAILABLE EDGES
BY04P2
BY04PS2

MEADOWLARK 2


BY19SBK2
**MEADOWLARK 2 RESCUE
LIGHTWEIGHT BLACK**

This pocket-sized lifesaver combines the handle of a Meadowlark 2 lightweight with a sheepfoot rescue blade.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN							
BY04-2	MEADOWLARK 2 STAINLESS STEEL	3.95	100	6.85	174	2.90	74	2.50	64	0.098	2.5	8CR13MoV	3.8	FULL-FLAT	Plain	Spyder	Combination	STAINLESS	AMBI	4-POSITION	CHINA		
BY04BK2	MEADOWLARK 2 LIGHTWEIGHT	3.95	100	6.85	174	2.90	74	2.50	64	0.098	2.5	8CR13MoV	2.5	FULL-FLAT	BY04PBK2	BY04PS2	BY04PSBK2	NONE	BACK LOCK	FRN	AMBI	4-POSITION	CHINA

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN							
BY04G2	MEADOWLARK 2 G-10	3.95	100	6.85	174	2.90	74	2.50	64	0.098	2.5	8CR13MoV	3.0	FULL-FLAT	Plain	Spyder	Combination	NONE	BACK LOCK	G-10	AMBI	4-POSITION	CHINA
BY19BK2	MEADOWLARK 2 RESCUE LIGHTWEIGHT	3.95	100	7.00	178	3.05	77	2.78	71	0.098	2.5	8CR13MoV	2.7	HOLLOW	BY04GP2	BY19SBK2	NONE	BACK LOCK	FRN	AMBI	4-POSITION	CHINA	

HAWKBILL

HAWKBILL™ LIGHTWEIGHT

The Hawkbill byrd combines the potent cutting power of a hawkbill blade shape with the lightweight construction of an injection-molded fiberglass-reinforced-nylon (FRN) handle. The handle's Bi-Directional Texture guarantees a positive grip in all environmental conditions and its skeletonized stainless steel liners provide strength for a stout back lock mechanism. A four-position clip and the blade's trademark Comet-shaped hole allow you to get the blade into action swiftly from a full range of carry positions.



CROSSBILL

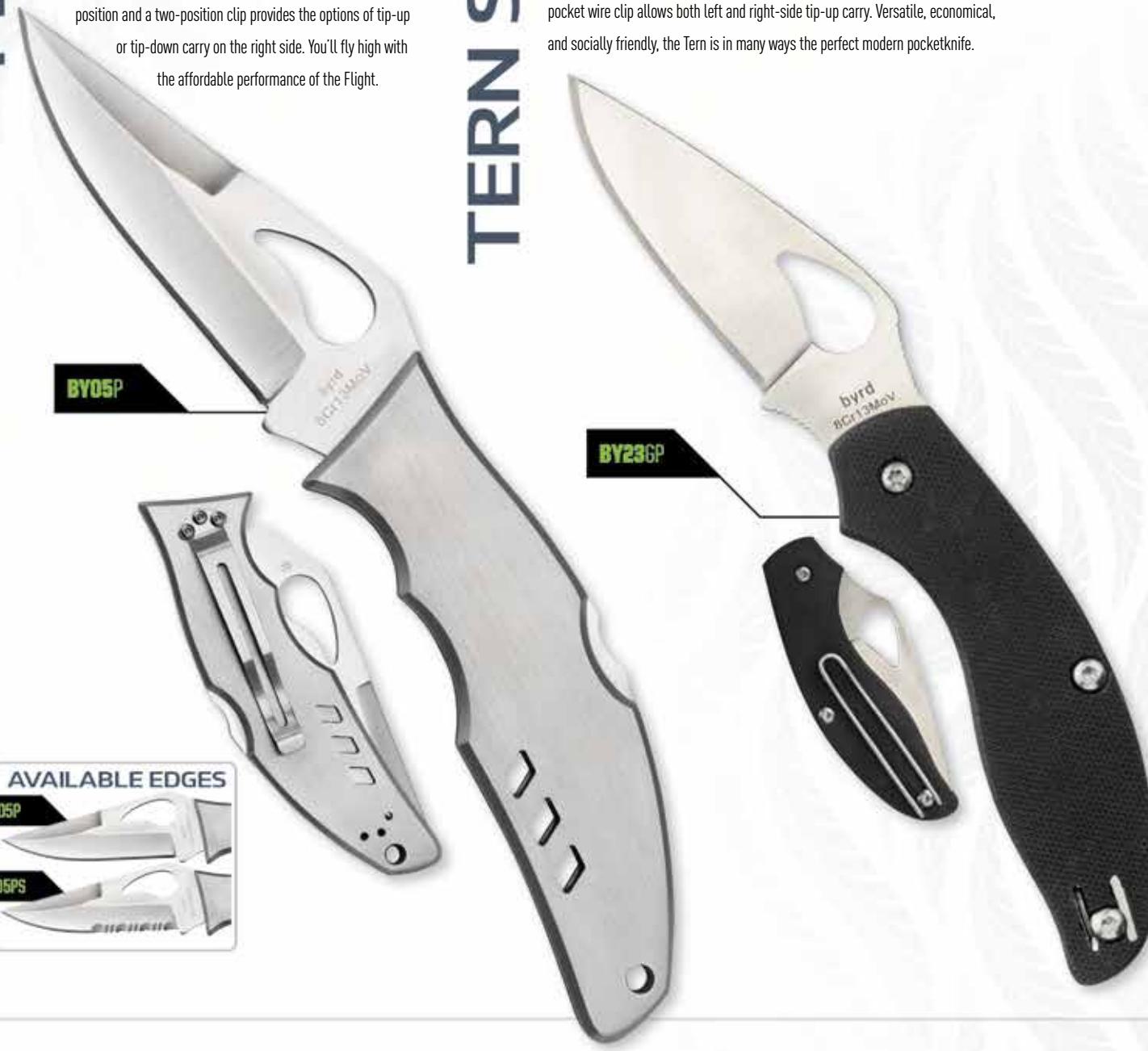
CROSSBILL™ STAINLESS

Hawkbill blades offer exceptional cutting dynamics, literally gathering the material being cut in the concave arc of the edge and cutting with full power and leverage all the way to the point. The byrd Crossbill combines these high-performance cutting mechanics, a refined stainless steel handle design, a sturdy back lock mechanism, and a distinctive unsharpened swedge that ensures an acute, yet durable point profile. Both tip-up and tip-down, right-side carry options are available via its adjustable pocket clip.

FLIGHT

FLIGHT™ STAINLESS

The Flight is a mid-sized all-stainless-steel knife that offers serious heft and performance. Its ergonomic handle features twin finger grooves and a hand-filling profile to ensure a secure grip. The blade's deep hollow grind converges with a dramatic unsharpened swedge to create an acute point that is ideal for detailed cutting chores. A trustworthy back lock mechanism secures the blade in the open position and a two-position clip provides the options of tip-up or tip-down carry on the right side. You'll fly high with the affordable performance of the Flight.



TERN™ G-10 BLACK SLIPIT

The byrd Tern provides all the advantages of Spyderco's acclaimed one-hand-opening, non-locking, clip-carry SLIPIT knives in an extremely economical package. Its drop-point blade is held open by pressure of the handles back spring on a notched joint at the pivot. A forefinger choil allows you to choke up for control during use and provides an extra measure of safety against accidental closure. Textured black G-10 scales provide a secure, slip-free grip and a reversible deep-pocket wire clip allows both left and right-side tip-up carry. Versatile, economical, and socially friendly, the Tern is in many ways the perfect modern pocketknife.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
BY22BK	HAWKBILL LIGHTWEIGHT	3.95	100	6.85	2.90	0.098	8CR13MOV	2.6	HOLLOW	Plain Spyder Combination	None	Back Lock	FRN	AMBI	4-POSITION	CHINA
BY07	CROSSBILL STAINLESS STEEL	4.55	116	7.80	3.25	0.118	8CR13MOV	5.7	HOLLOW	BY07P BY07PS	None	Back Lock	Stainless	RIGHT	TIP-UP/TIP-DOWN	CHINA

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN
BY05	FLIGHT STAINLESS STEEL	4.55	116	7.88	3.33	0.118	8CR13MOV	5.7	HOLLOW	Plain Spyder Combination	None	Back Lock	Stainless	RIGHT	TIP-UP/TIP-DOWN	CHINA
BY23GP	TERN SLIPIT G-10	3.65	93	6.40	2.75	0.118	8CR13MOV	2.1	FULL-FLAT	BY05P BY23GP	None	Slipit	G-10	AMBI	TIP-UP	CHINA

BY11GP2**FINCH™ 2 G-10 BLACK**

The newest addition to the byrd family, the Finch 2 combines the compact, carry-anywhere size of the Spyderco Ladybug with skeletonized stainless steel liners, G-10 scales, screw-together construction, and a full-flat-ground blade. Designed for in-pocket carry, the Finch 2 is clipless and includes a lanyard hole for easy attachment to a keychain or lanyard.

**BY10GP2****ROBIN 2 G-10 BLACK**

The Robin 2 with textured black G-10 scales and full-length stainless steel liners provides strength and a superior grip.

**ROBIN™ 2**

If you're a fan of small knives, you owe it to yourself to give the Robin 2 a close look.

Inspired by the best-selling Spyderco Dragonfly, the cutting power of this amazing knife easily rivals that of larger, heavier knives, but in a compact, pocket-friendly size. Available with a choice of a stainless steel handle, a textured black G-10 handle and full stainless steel liners, or a lightweight FRN handle with internal liners, the Robin 2 features advanced ergonomics and a pronounced forefinger choil that make it comfortable in hands of all sizes. A four-way clip makes the Robin 2 completely ambidextrous and also allows it to serve as a handy money clip.

**BY10P2****ROBIN 2 STAINLESS**

For heft and strength, the Robin 2 with a stainless steel handle.

BY10PBK2**ROBIN 2 LIGHTWEIGHT BLACK**

The Robin 2 with a textured injection-molded FRN handle and skeletonized stainless steel liners offers lightweight performance.

**WARRANTY INFORMATION**

Spyderco knives are designed and built for use as cutting tools. Use of our knives for any purpose other than cutting is considered abuse and is not covered by warranty. Like all tools, Spyderco knives require proper maintenance to function properly and are subject to normal wear and tear. Knives put to hard use for extended periods of time may eventually reach the end of their service life and should be retired from use and replaced.

WARRANTY INFORMATION:

- Spyderco warrants that all of our products are free from defects in material and workmanship.
- Repairs to your knife performed by any source other than Spyderco Inc. unconditionally void the knife's warranty.
- Spyderco's warranty does not cover loss, theft, or damage caused by abuse, misuse, improper handling, alterations, accident, neglect, disassembly, or improper sharpening.
- If a knife fails to function as it was designed, we will examine its condition upon its return to Spyderco.
- If we determine there is a defect in the manufacture / materials / workmanship, at our discretion Spyderco will repair or exchange that product for the same model or one of equal value at our expense.
- If a problem with a returned knife is determined to be caused by reasons other than a defect in manufacture / materials / workmanship, Spyderco will determine whether the product can be repaired and inform you of the cost to you to have Spyderco perform that repair service. Upon authorization and payment we will perform the repair.
- If Spyderco is unable to improve the condition of a knife, we will return it to you with the recommendation it be retired from use. All costs associated with shipment of the product(s) are the responsibility of the customer.

REPAIR INFORMATION:

Spyderco offers a variety of sharpening and repair services. Depending on the repairs necessary to restore the function of your knife, a fee may be required. Please reference the website for more detailed information regarding our repair fees and services.

REPLACEMENT CLIPS:

Spyderco offers replacement clips and clip screws for all of its current-production folding knives. We also maintain limited supplies of clips and screws for discontinued knives and make them available as long as supplies last. Please contact the Spyderco Factory Outlet at 800-525-7770 X107 or 303-279-8383, ext 107 or by e-mail at sfo@spyderco.com to inquire about the availability and price of a replacement clip for your specific knife.

WHERE TO SEND YOUR KNIFE:

When sending your knife to us for warranty service or repair, please include \$5.00USD (cash, check or money order) for return shipping and a description of the problem and how it occurred. Please also provide a company or individual name, a physical return address (no P.O. boxes please - unless military or outside of the continental U.S), and a daytime phone number. We recommend shipping your knife in a box, not a padded envelope, and shipping by UPS or registered mail for your tracking purposes.

PLEASE SHIP TO:**SPYDERCO, INC.**

ATTN: Warranty and Repair
820 Spyderco Way,
Golden, CO 80403 USA
Toll free: 800-525-7770 X255
Phone: 303-279-8383 X255
E-mail: customerservice@spyderco.com

RELEASE, ASSUMPTION OF RISK, WAIVER OF LIABILITY AND INDEMNITY AGREEMENT:

By purchasing any item produced by Spyderco, Inc. the buyer assumes responsibility to ascertain and follow all applicable federal, state, local and international laws in having, owning, carrying, shipment, transporting, and use of any Spyderco product. The buyer expressly agrees to indemnify and hold harmless Spyderco, Inc. for all claims resulting directly or indirectly from the purchase, possession, ownership, transportation or use of the item in violation of applicable federal, state and local laws or regulations. Spyderco is not liable for misuse of any Spyderco knife or product purchased either directly from Spyderco or from a reseller. You must be 18 years of age to purchase Spyderco knives. This warranty gives you specific legal rights. You may have other rights, which vary from state to state.

Information in this catalog is subject to change without notice. Modification of products, materials, measurements, technical specifications and availability can occur. Contact Spyderco or visit our web site at www.spyderco.com for the most up-to-date information on our products and their availability. Spyderco products are intended to be used in accordance with local, state and federal laws and ordinances in your area. Contact Spyderco or your local dealer for information or questions. Copyright © 2014-2015. All rights reserved. All product names, art and text herein are the property of Spyderco, Inc. and may not be reproduced in part or whole without the sole written permission of Spyderco Inc.

MODEL #	MODEL NAME	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	EDGE OPTIONS	COATING	LOCK TYPE	HANDLE	R/L/AMBI	CLIP	ORIGIN			
		in	mm	in	mm	in	mm	ounces	grams	Plain	Spyder	Combination							
BY11G2	FINCH 2 G-10	2.48	63	4.39	112	1.91	49	1.56	40	0.098	2.5	8CR13MOV	1.0	28	FULL-FLAT	BY11GP2	N/A	N/A	CHINA
BY10G2	ROBIN 2 G-10	3.30	84	5.70	145	2.40	61	1.87	47	0.098	2.5	8CR13MOV	2.5	71	FULL-FLAT	BY10GP2	NONE	BACK LOCK	G-10
BY10-2	ROBIN 2 STAINLESS STEEL	3.30	84	5.70	145	2.40	61	1.87	47	0.098	2.5	8CR13MOV	3.3	94	FULL-FLAT	BY10P2	NONE	BACK LOCK	STAINLESS
BY10BK2	ROBIN 2 LIGHTWEIGHT	3.30	84	5.70	145	2.40	61	1.87	47	0.098	2.5	8CR13MOV	2.1	60	FULL-FLAT	BY10PBK2	NONE	BACK LOCK	FRN

STEEL ELEMENTS

The purpose of this guide is to provide a detailed look into steel. The world of steel is as fluid as molten metal. It is ever-evolving.

Steel as a matter of opinion is very subjective as it relates to knives and knife knuts. There is no clear cut answer as to which is the best steel. We have different requirements and preferences.

Our hope, is that this guide will help you understand the world of steel better and perhaps assist you in defining what your own preferences are and why.

A word of caution, this information is not intended to be all-inclusive, nor could it ever be.

We at Spyderco, just like all other people, gravitate towards superior products. We are committed to using the best materials available at the time. As the world of steel evolves, so do our products. There are over 3000 different types of steel, each having its own positive and negative attributes. In order to determine your own preferences, it is perhaps best to first understand the history of steel and how it is made.

Although an exact date of discovery is not known, man has been forging steel for as long as he's been working iron. Ironworkers learned to make steel by heating wrought iron and charcoal (a source of carbon) in clay boxes for a period of several days. By this process the iron absorbed enough carbon to become a true steel.

Iron by itself is a relatively soft metal, it does not hold a good edge. However, if you add Carbon it hardens the iron, making steel. Steel has proven to be ideal for making edged weapons.

At a very simplified level, making steel is like baking a cake. You follow a precise recipe to achieve the type of cake (steel) that you desire. You begin with flour (iron) and from there you add various ingredients (elements). These

additional ingredients will determine what type of cake (steel) you end up with. Once you have added all of the additional ingredients (elements) you are left with a batter that is ready to bake (heat treat). Baking (heat treating) is just as much a part of the "recipe" as the ingredients (elements). If not done properly, several properties can suffer. Once baked, you have a new – completely different – finished product. Your cake will forever be a cake, it can never go back to being batter. Of course steel can be re-melted to a molten state, but that simply is the beginning of becoming a new type of steel.

Steel is an alloy of iron and carbon; just as bronze is an alloy of copper and tin. Historically, steels have been prepared by mixing the molten materials. Alloying elements are melted and dissolved into molten iron to make a steel. The molten steel is cast into an ingot, which is then rolled out (while it is still hot) and shaped much like you would roll out cookie dough. As the steel begins to slowly cool below the critical temperature, things start to happen inside the steel. At these elevated temperatures, alloying elements are able to move around in the steel, or diffuse. Different elements diffuse at different rates, (typically the larger the atom, the slower it diffuses). If the alloying contents are too high for some elements to assimilate with, the excess will separate or segregate out of the steel and form inclusions or possibly combine with another element to form large undesirable carbides. These diffusional processes are also controlled by the austenite grain size of the steel – grains are little packets of specifically oriented crystals. Grain boundaries act as barriers to diffusion, the smaller the grains, the more boundaries, and the slower the steel. This limits the performance capabilities of the steel both in corrosion resistance, and in wear resistant carbide formation.

More recently, Powder Metallurgy has become the chosen method of preparation. The difference in the processing of a powdered metal allows for steel chemistries not possible with traditional steel-making practices. The process starts out the same as wrought steels – alloying elements are added and dissolved into molten iron. Then

comes the main difference. The molten steel is atomized (misted into microscopic droplets) into liquid nitrogen where the steel is instantly frozen, leaving no time for diffusional processes. The chemistry of the resulting powder is identical to that in the molten vat. Additionally, there are no inclusions or large carbides that form. The austenite grain size is the size of the powder at the very largest, which is small. The powder is then cleaned and sorted by size and then the remaining ideal powder is sintered in a hot isostatic press to solidify the steel. Sintering is heating the steel to a temperature just below its melting point, and then pressing it together at high pressures to solidify or remove the voids between powder spheres. This allows for drastic changes in the steel chemistry namely in carbon and vanadium. A larger volume of the highly wear resistant vanadium carbides form upon heat-treating. Since Vanadium has a greater propensity to interact with carbon and form carbides than it does with Chromium, most of the excess carbon is utilized in the formation of vanadium carbides. These leave the Chromium free to help keep the steel corrosion resistant. The result is a premium steel product with properties of exceptional wear-resistance and good corrosion-resistance.

Heat treating the steel to its critical temperature allows the carbon atoms to enter into the crystalline molecules of the iron which have expanded due to the heating. Quenching the steel at this point causes the molecules to contract, trapping the carbon atoms inside.

More specifically, the process of hardening steel by heat treatment consists of heating steel to a temperature at which austenite is formed. Austenite has the property of dissolving all the free carbon present in the steel. Quenching is then used to "freeze" the austenite changing it to martensite. These treatments set up large internal strains in the steel; these are relieved by tempering (further heating the steel at lower temperatures). Tempering the steel decreases the hardness, strength and brittleness. It however, increases the ductility and toughness.

Steels are classified accordingly with the elements used in production. These classifications are, Carbon Steels, Alloy Steels, High-Strength Low-Alloy Steels, Stainless Steels, Tool Steels and Exotic Steels (non steel).

+ Carbon Steels contain varying amounts of carbon and not more than 1.65% of manganese and .60% of copper. There are 3 types of Carbon Steels, Low (.3% or less), Medium (.4-.7%) and High (.8% and up). High carbon is commonly used for knives.

+ Alloy Steels have a specified composition, containing certain percentages of vanadium, molybdenum, or other elements, as well as larger amounts of manganese, silicon, and copper than do regular carbon steels.

+ High-Strength Low-Alloy Steels known as HSLA steels are relatively new. They cost less than do regular Alloy Steels because they contain only small amounts of the expensive alloying elements. They have been specially processed, however, to have much more strength than Carbon Steels of the same weight.

+ Stainless Steels contain a minimum of 12% Chromium. The Chromium provides a much higher degree of rust resistance than Carbon Steels. Various sources site differing minimum amounts of Chromium required to deem a steel as stainless (10-13%). It is important to note, that the amount of Chromium needed can be dependant upon the other elements used in the steel.

+ Tool Steels contain Tungsten, Molybdenum and other alloying elements that give them extra strength, hardness and resistance to wear.

+ Exotic Steels are generally accepted as steel, but by definition are not steel. Examples of Exotic Steels include H1, ZDP-189, Talonite and Titanium.

There is an old proverb, "There was never a good knife made of bad steel." This statement, just like steel itself, is completely subjective as it relates to knives and knife knuts. We hope this information provides you with a foundation to make your own determinations where steel is concerned.

STEEL TERMS

ALLOY

A material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.

AUSTENETIZED

The basic steel structure state in which an alloy is uniformly dissolved into iron.

CRITICAL TEMPERATURE

The temperature at which steel changes its structure to austenite in preparation for hardening.

CORROSION RESISTANCE

The ability of a material to resist deterioration as a result of a reaction to its environment. Provided by the elements Chromium (Cr), Copper (Cu), Molybdenum (Mo) and Nitrogen (N).

DUCTILITY

The ability of a material to be stretched or drawn, plastically deform appreciably before fracturing. Provided by the element Manganese (Mn).

EDGE RETENTION

The ability of a material to resist abrasion and wear. Provided by the elements Carbon (C), Chromium (Cr), Manganese (Mn), Nitrogen (N) and Vanadium (V).

GRIT

The physical size of the austenite grains during austenizing. The actual size can vary due to thermal, time and forging considerations.

HARDNESS

The resistance of a steel to deformation or penetration analogous to strength. Provided by the elements Carbon (C), Chromium (Cr), Cobalt (Co), Molybdenum (Mo), Nitrogen (N) and Phosphorus (P).

HARDENABILITY

The ability of a steel to be hardened by a heat treating process. Provided by the elements Manganese (Mn), Molybdenum (Mo) and Tungsten (W).

HEAT TREATING

A controlled heating and cooling process to prescribed temperatures and the limits for the purpose of changing the physical properties and behavior of the metal.

IMPACT STRENGTH

The ability of a material to resist cracking due to a sudden force.

PRECIPITATION

The separation of a substance that was previously dissolved in another substance.

QUENCHING

Soaking of steel that has reached a high temperature (above the recrystallization phase) in a medium of air, liquid, oil or water to rapidly cool it. Quenching steel creates martensite.

ROCKWELL TEST

A measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.

TEMPERING

Slow, steady heating of martensite steel to just below recrystallization temperature followed by a controlled consistent cooling phase for the purpose of slightly softening the steel, precipitating carbides, stress relieving.

TENSILE STRENGTH

Indicated by the force at which a material breaks due to stretching. Provided by the elements Chromium (Cr) and Manganese (Mn).

TOUGHNESS

The ability of a material to resist shock or impact. Provided by the elements Chromium (Cr).

YIELD STRENGTH

The point at which steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a stress / strain curve.

BLADE SHAPES



ASSIST BLADE

(Patented blunt tip) A hollow-ground blade with a blunt tip designed to prevent accidental punctures. Designed for cutting webbing, rope, seatbelts, or clothing.

BOWIE-SHAPED BLADE

Named after the legendary Colonel James Bowie, this term has come to describe any number of variations of a blade with a primary cutting edge with a curved "belly" and a clipped point. The clip may be sharpened or unsharpened or may be straight or concave.

DOUBLE-EDGED BLADE

A blade with sharpened edges on both the primary edge and the spine or a symmetrical blade with two sharpened edges, like a dagger.

DROP-POINT BLADE

A design popularized by the hunting knives of the late Bob Loveless. The spine of the blade follows a subtle convex arc to the point.

HAWKBILL BLADE

A sharply curved blade sharpened on the concave side. Designed for cutting with a pulling stroke, it is commonly used by commercial fishermen for cutting line, webbing and netting.

LEAF-SHAPED BLADE

A blade shape developed and refined by Spyderco. It is similar to a spearpoint, but not completely symmetrical, and has a more acute point and typically no swedge.

MODIFIED CLIP-POINT BLADE

A blade ground on the spine in an angled or sweeping line downward to meet the point.

REVERSE "S" BLADE

A blade shape resembling a backwards letter "S" with the tip curving downward and the widest portion of the blade curved in a convex arc.

SHEEPFOOT BLADE

A blade with a blunt rounded tip and a straight cutting edge. The lack of a traditional point reduces the chances of accidental punctures around livestock, inflatable watercraft and during emergency cutting.

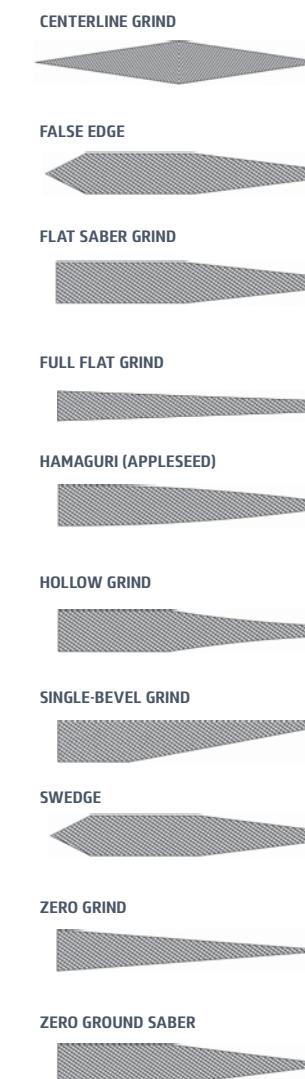
SPEAR POINT BLADE

A symmetrical blade with an equal amount of curve on the spine and the cutting edge. The grind line of the primary bevel and the point both lie on the blade's centerline. Spearpoint blades often feature swedges or false edges on the back of the blade.

WHARNCLIFFE BLADE

A blade shape in which the point of the knife tapers downward from the spine to meet a straight cutting edge at the tip.

BLADE GRINDS



CENTERLINE GRIND

A blade grind resembling that of a double-edged knife in which the top and bottom bevels meet in the center of the blade's width. Only the bottom edge is sharpened and the spine of the knife is left unsharpened to create a swedge.

FALSE EDGE

A sharpened secondary edge on the spine of a blade near the point. If unsharpened, it is called a swedge.

FLAT SABER GRIND

A blade ground with flat bevels that extend from the centerline of the blade to the cutting edge. This grind maintains full thickness through a larger portion of the blade for increased strength.

FULL FLAT GRIND

A blade ground with flat bevels that extend from the spine all the way to the cutting edge. This grind reduces drag during cutting and decreases overall weight.

HAMAGURI (APPLESEED)

Japanese for "clam" or "clamshell," it describes a blade ground with convex radiused bevels. Also called an Appleseed or Moran grind, it is often produced by grinding on a slack grinding belt.

HOLLOW GRIND

A blade with bevels that are ground with a concave radius. The bevels may extend the full width of the blade (full hollow grind) or only a portion of its width.

SINGLE-BEVEL GRIND

Also called a chisel grind, this describes a blade that is beveled on only one side. It may be flat or hollow ground.

SWEDGE

An unsharpened bevel on the spine of a blade near the point. If it were sharpened it would be considered a false edge. A swedge reduces blade weight, enhances balance, and improves penetration.

ZERO GRIND

A grind similar to a full-flat grind but without the secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.

ZERO GROUND SABER

(Scandinavian or "Scandi" grind) Similar to a flat-ground saber, but without a secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.

EDGE GRINDS



PLAINEDGE™

A sharpened edge with no serrations or teeth, sometimes referred to as a "smooth" edge.

SPYDEREDGE™

An edge featuring Spyderco's two-step serration pattern consisting of one large and two small serrations. This pattern increases the cutting edge's surface area by up to 24%.

COMBINATIONEDGE™

A blade with an edge that is partially PlainEdge™ and partially SpyderEdge™.

TRAINER

A purposely blunted blade that is identical in weight and proportion to its live counterpart and used for training and practice purposes. Spyderco trainers are red handled for easy identification.

STEEL ELEMENTS

CARBON (C) Increases edge retention and raises tensile strength. Increases hardness and improves resistance to wear and abrasion.

CHROMIUM (Cr) Increases hardenability, tensile strength and toughness. Provides wear and corrosion resistance. Above 12% it yields what is generally acknowledged as stainless steel.

COBALT (Co) Increases strength and hardness, and permits quenching in higher temperatures. Intensifies the individual effects of other elements in more complex steels.

COPPER (Cu) Increases corrosion resistance.

MANGANESE (Mn) Increases hardenability, wear resistance and tensile strength. Deoxidizes and degasifies to remove oxygen from molten metal. In larger quantities, increases hardness and brittleness.

MOLYBDENUM (Mo) Increases strength, hardenability and toughness of steel. Improves machinability and resistance to corrosion. Prevents high temperature creep. Helps retain fine grain size and is an effective substitute for tungsten in many high-speed tool steels.

NICKEL (Ni) Adds strength and toughness

NIOBIUM (Nb) (aka COLUMBIUM) Relative to knife blade applications, Niobium readily forms NbC carbide within the microstructure which is an extremely stable and hard form of metal carbide. Such carbides provide excellent wear resistance and edge retention for a blade application.

NITROGEN (N) Used in place of carbon for the steel matrix. The nitrogen atom will function in a similar manner to the carbon atom but offers unusual advantages in corrosion resistance.

PHOSPHORUS (P) Improves strength, machinability and hardness. Creates brittleness in high concentration.

SILICON (Si) Increases strength. Deoxidizes and degasifies to remove oxygen from molten metal.

SULFUR (S) Improves machinability when added in minute quantities, but can decrease toughness.

TUNGSTEN (W) Adds strength, toughness and improves hardenability.

VANADIUM (V) Increases strength wear resistance and increases toughness. Limits grain size.

STEEL CHART

STEEL	CARBON	CHROMIUM	COBALT	NIOBIUM	COPPER	MANGANESE	MOLYBDENUM	NICKEL	NITROGEN	PHOSPHORUS	SILICON	SULFUR	TUNGSTEN	VANADIUM
1095	0.90-1.03	--	--	--	--	0.30-0.50	--	--	--	0.04	--	0.05	--	--
5160	0.56-0.64	0.70-0.90	--	--	--	0.75-1.00	--	--	--	0.04	0.15-0.30	--	--	--
52100	0.98-1.10	1.30-1.60	--	--	--	0.25-0.45	--	--	--	0.03	0.15-0.30	0.03	--	--
154CM	1.05	14.00	--	--	--	--	4.00	--	--	--	--	--	--	--
20CV	1.90	20.00	--	--	--	0.30	1.00	--	--	--	0.30	--	0.60	4.00
420J2	0.15	12.00-14.00	--	--	--	1.00	--	--	--	0.04	1.00	0.03	--	--
420 Modified	0.38	13.60	--	--	--	0.50	--	--	--	--	0.75	0.03	--	0.30
425 Modified	0.40-0.54	13.50-15.00	--	--	--	0.50	0.60-1.00	--	--	0.04	0.80	0.03	--	0.10
440A	0.65-0.75	16.00-18.00	--	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440B	0.75-0.95	16.00-18.00	--	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440C	1.00	17.50	--	--	--	0.50	0.50	--	--	0.04	0.30	0.03	--	--
440XH	1.60	16.00	--	--	--	0.50	0.80	0.35	--	--	0.40	--	--	0.45
8Cr13MoV	0.80	13.00	--	--	--	0.40	0.15	0.20	--	0.02	0.50	0.01	--	0.10
9Cr18Mo	0.95-1.10	16.00-18.00	--	--	--	0.80	0.40-0.70	--	--	0.04	0.80	0.03	--	--
A-2	1.00	5.25	--	--	--	0.85	1.10	--	--	--	0.35	--	--	0.25
ATS-34	1.05	14.00	--	--	--	0.40	4.00	--	--	0.03	0.35	0.02	--	--
ATS-55	1.00	14.00	0.40	--	0.20	0.50	0.60	--	--	--	0.40	--	--	--
AUS-6	0.55-0.65	13.00-14.50	--	--	--	1.00	--	0.49	--	0.04	1.00	0.03	--	0.10-0.25
AUS-8	0.70-0.75	13.00-14.50	--	--	--	0.50	0.10-0.30	0.49	--	0.04	1.00	0.03	--	0.10-0.26
AUS-10	0.95-1.10	13.00-14.50	--	--	--	0.50	0.10-0.31	0.49	--	0.04	1.00	0.03	--	0.10-0.27
BG-42	1.15	14.50	--	--	--	0.50	4.00	--	--	--	0.30	--	--	1.20
Cobalt Special	0.95-1.15	15.00-17.00	2.00-3.00	--	--	0.30-0.50	1.0-2.0	0.25	--	0.03	0.60-0.70	0.01	0.20-0.30	0.20-0.30
CPM™ 3V	0.80	7.50	--	--	--	--	1.30	--	--	--	--	--	--	2.75
CPM 4V	1.35	5.00	--	--	--	0.40	2.95	--	--	--	0.80	--	--	3.85
CPM 9V	1.78	5.25	--	--	--	0.50	1.30	--	--	--	0.90	--	--	9.00
CPM 10V	2.45	5.25	--	--	--	0.50	1.30	--	--	--	0.90	--	--	9.75
CPM 15V	3.40	5.25	--	--	--	0.50	1.30	--	--	--	0.90	--	--	14.50
CPM 20CV	1.90	20.00	--	--	--	0.30	1.00	--	--	--	0.30	--	0.60	4.00
CPM M4	1.40	4.00	--	--	--	0.30	5.25	--	--	--	0.55	0.06	5.50	4.00
CPM S30V	1.45	14.00	--	--	--	--	2.00	--	--	--	--	--	--	4.00
CPM S35VN	1.38	14.00	--	0.50	--	--	2.00	--	--	--	--	--	--	3.00
CPM S40V(440V)	2.15	17.00	--	--	--	0.40	0.40	--	--	--	0.40	--	--	5.50
CPM S90V(420V)	2.30	14.00	--	--	--	--	1.00	--	--	--	--	--	--	9.00
CPM S110V	2.90	15.25	2.50	3.00	--	0.40	2.25	--	--	--	0.60	--	0.20	9.10
CPM® Cru-Wear®	1.15	7.50	--	--	--	--	1.60	--	--	--	--	--	--	1.00
Cru-Wear®	1.10	7.50	--	--	--	--	1.60	--	--	--	--	--	--	1.15
CTS™ B52	0.98-1.10	1.30-1.60	--	--	--	0.25-0.45	--	--	--	--	0.15-0.30	--	--	--
CTS B70P	1.10	14.00	--	0.30	--	0.50	2.00	--	--	--	0.30	--	--	1.00
CTS B75P	1.10-1.20	14.0-15.0	--	--	--	0.50	3.80-4.20	--	--	--	0.30	--	--	1.00-1.50
CTS BD1	0.90	15.50	--	--	--	0.60	0.30	--	--	--	0.37	--	--	0.10
CTS BD30P	1.50	14.00	--	--	--	0.50	2.00	--	--	--	0.30	--	--	4.00
CTS 204P	1.90	20.00	--	--	--	0.30	1.00	--	--	--	0.60	--	0.65	4.00
CTS XHP	1.60	16.00	--	--	--	0.50	0.80	0.35	--	--	0.40	--	--	0.45
CTS 20CP	2.20	13.00	--	--	--	0.50	1.30	--	--	--	0.90	--	--	9.30
CTS 40CP	0.95-1.20	16.0-18.0	--	--	--	1.00	0.75	--	--	--	1.00	--	--	--
D-2	1.55	11.50	--	--	--	0.35	0.90	--	--	--	0.45	--	--	0.80
Elmax	1.70	18.00	--	--	--	0.30	1.00	--	--	--	0.80	--	--	3.00
GIN-1	0.90	15.50	--	--	--	0.60	0.30	--	--	0.02	0.37	0.03	--	--
H-1	0.15	14.00-16.00	--	--	--	2.00	.50-1.50	6.00-8.00	0.10	0.04	3.00-4.50	0.03	--	--
Hitachi Aogami Super Blue Steel	1.40-1.50	0.30-0.50	--	--	--	0.20-0.30	0.30-0.50	--	--	0.03	0.10-0.20	0.00	2.00-2.50	0.50
K390	2.47	4.20	2.00	--	--	0.40	3.80	--	--	--	0.55	--	1.00	9.00
LC 200 N	0.30	15.00	--	--	--	1.00	0.95	0.50	0.50	--	--	--	--	--
Maxamet®	2.15	4.75	10.00	--	--	0.30	--	--	--	--	0.25	0.07	13.00	6.00
M-2	1.00	4.15	--	--	--	0.30								

**ALMITE**

A coating used on aluminum handles, similar to anodizing. It resists scratching and marring and can be tinted to any color.

**ANODIZED ALUMINUM**

Subjecting aluminum to electrolytic action to coat it with a protective and decorative film.

**BI-DIRECTIONAL TEXTURING™**

A patented texture pattern molded into FRN handles that consists of opposing graduated steps radiating outward from the center of the handle. It provides a secure, non-slip grip.

**CARBON FIBER**

Graphite fibers (the size of a human hair) woven together then fused with epoxy resin. A lightweight material with a high level of tensile strength, it has a three-dimensional appearance and is very costly to manufacture.

**CARBON FIBER/G-10 LAMINATE**

A durable, aesthetically pleasing material consisting of a surface layer of pure carbon fiber bonded to a base layer of G-10.

**FRCP**

(Fiberglass Reinforced Co-Polymer) A tough, chemical and heat-resistant material that is extremely lightweight and versatile. An injection-molded co-polyester reinforced with glass fiber, it is unique in that it can be made translucent or transparent and tinted with various colors.

**FRN**

(Fiberglass Reinforced Nylon) A nylon polymer mixed with glass fiber that can be injection molded. Lightweight and extremely strong, it is used in the manufacture of formed, textured knife handles.

**G-10**

An epoxy-filled woven glass fiber that is rigid, impervious to temperature changes and chemicals and can be tinted into different colors. G-10 is an excellent knife handle material.

**KRATON®**

A high-performance elastomer manufactured by Kraton Polymers used as a synthetic replacement for rubber. Kraton provides the flexibility, high traction, and sealing abilities of natural rubber, but with increased resistance to heat, weathering, and chemicals. Kraton is used in the manufacture of knife handles to provide a comfortable, secure grip.

**MICARTA**

A composite of linen, canvas, or paper that is impregnated with epoxy resin and formed into sheets or blocks. Often used in knife handles, it is lightweight, durable and visually appealing. It can be polished or bead blasted to produce different appearances and textures.

**NATURAL MATERIALS**

Natural materials such as jigged bone, leather, mother of pearl, abalone, stabilized woods and stone that are suitable for use in making and embellishing handles.

**NISHIJIN GLASS FIBER**

A high-strength material similar to carbon fiber that replicates the dramatic decorative patterns of traditional Japanese nishijin woven textiles.

**PEEL-PLY CARBON FIBER**

A carbon-fiber-filled epoxy resin laminate that has a textured protective layer bonded to its surface during manufacturing. After the machining of handle scales, the protective layer is removed to reveal a non-slip, high-traction texture.

**STAINLESS STEEL**

Steel containing a minimum of 12% chromium, making the steel resistant to corrosion. The chromium oxide (CrO) in the steel creates a barrier to oxygen and moisture, thus inhibiting rust formation. Stainless steels are corrosion resistant, but not immune to rust.

**TITANIUM**

A non-ferrous metal that is lightweight, highly corrosion resistant and has a high degree of tensile strength. It is ideally suited to use in the handles, liners and other components of folding knives.

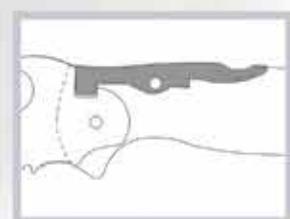
**VOLCANO GRIP™**

Spyderco's trademarked waffle texture used on several of our FRN handled knife models. It consists of a continuous pattern of small squares with central divots that provides tactile resistance to slipping when gripped in the hand.

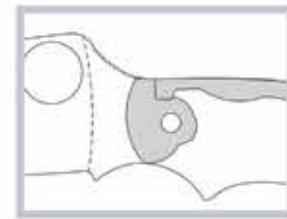
LOCK & JOINT MECHANISMS

BACK LOCK

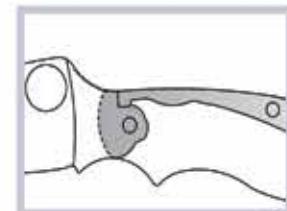
A locking system positioned on the back of the handle that uses a rocker arm that pivots in the center. A lug on one end of the arm engages a notch in the blade's tang to lock the blade open.

**NOTCH JOINT**

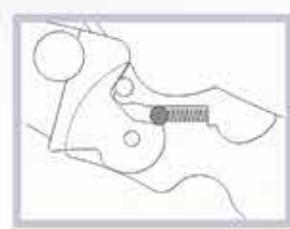
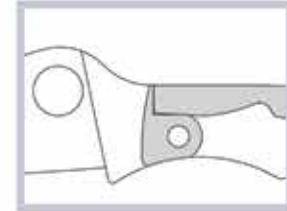
A non-locking joint in which the blade is held open by spring pressure against a notch in the tang.

**SLIPIT™**

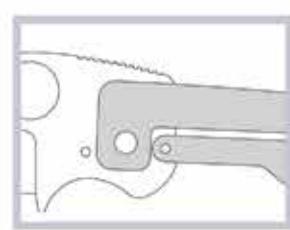
A Spyderco non-locking folding knife that opens via one-handed operation and features a pocket clip. SLIPIT™ blades are held open by spring pressure against a notch in the blade's tang.

**SLIPJOINT**

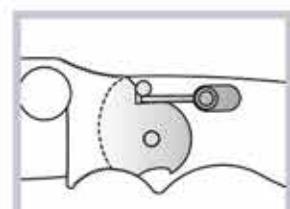
A non-locking mechanism in which the blade is held open by spring pressure on a flat section on the back of the blade's tang.

**BALL BEARING LOCK™**

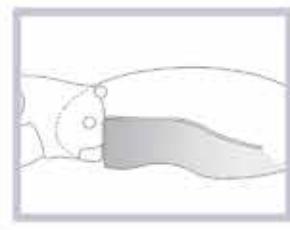
A patented compressive lock that wedges a ball bearing between a fixed anvil and the blade tang. The mechanism also serves as a detent to hold the blade in the closed position.

**BALL JOINT NON-LOCKING SYSTEM**

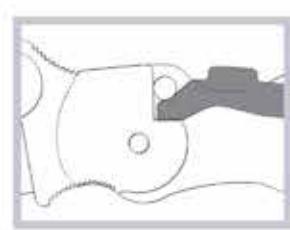
Designed by knifemaker Bob Terzuola, this is a slip-joint mechanism that prevents a knife blade from closing through pressure from ball bearings set into spring arms in the handle liners. The Ball Joint also serves as a half-stop for the blade for additional safety.

**BOLT ACTION LOCK**

A locking mechanism designed by Blackie Collins that consists of a spring-loaded bolt that engages on a ramp on the tang of the blade to lock the blade open.

**CHRIS REEVE INTEGRAL LOCK (R.I.L.)**

Developed by custom knifemaker Chris Reeve, the R.I.L. is similar to the Walker LinerLock®, but uses a lock bar that is integral to one of the handle scales.

**COMPRESSION LOCK™**

A lock mechanism that uses a leaf-like spring from a split liner in the handle to wedge laterally between a ramp on the blade tang and the stop pin (or anvil pin). Developed and patented by Spyderco, it provides extreme lock strength and ease of use.

**POWERLOCK™**

A locking system positioned on the back of the handle using two interacting rocker arms. One of which engages a notch in the blade's tang to lock the blade open.



CHANGING THE POSITION OF YOUR POCKET CLIP

Many Spyderco knives have adjustable clips that allow you to configure them for different carry positions. Some are adjustable for left or right-side tip-up carry, while others offer the flexibility of four-position carry: tip-up or tip-down on the left and right sides.

Because Spyderco provides our customers with the option of configuring their knives to meet their personal preferences, we do not apply thread-locking compound (i.e. "Loc-Tite®") to our clip screws at the factory. To help prevent the clip screws of your knife from loosening over time, we recommend that you apply thread-locking compound to them once you have determined your preferred carry position. Thread-locking compound is available at most hardware, auto supply, and home improvement stores.

GET THE PROPER TOOLS BEFORE YOU BEGIN

Proper tools are critical to good folder maintenance. Before you attempt to change the position of your knife's clip, invest in the correct size of micro screwdrivers, Torx® drivers, and/or hex wrenches for your knife. The exact tools you will need depend upon your specific model of knife and, in some cases, when it was made. As part of Spyderco's commitment to Constant Quality Improvement (C.Q.I.), the clip style and screw types used on some knives have evolved over time. It is therefore impossible for us to provide a comprehensive list of which knives require which clip screw tools. However, generally speaking, a good Spyderco tool kit should include T-6 and T-8 Torx® ("star-shaped") drivers, a small Phillips screwdriver (#1 Phillips), a 1.5mm metric hex-head (aka "Allen") wrench, and a small coin like a U.S. penny or nickel. With these tools, you should be able to tackle just about any Spyderco clip.



Before you attempt to remove any Spyderco clip screw, check to ensure that you have the proper tool for the job. A magnifying glass or loupe will help you examine the screw head closely and choose the correct tool for the job. Also, check the tip of the tool to ensure that it is not worn. Using worn or incorrect tools can easily strip screw heads.

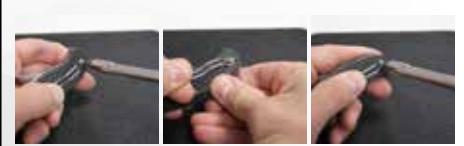
CHANGING CLIPS ATTACHED WITH SCREWS



Place a folded towel or computer mouse pad on a firm, flat surface. This will protect your knife and keep it from rotating as you work. Place your closed knife on the pad (never work on a knife with an open blade), insert the tip of the tool into the screw head and apply firm downward pressure as you turn counterclockwise to loosen the screw. Make sure that you maintain downward pressure to avoid stripping the screw head. Repeat this process with the other screws until they are all loose, but leave them in the clip holes.

Lift the clip and the screws together and hold the screws in place with your fingertip to avoid dropping them. Apply a small drop of temporary thread-locking compound to the threads of each screw and then align the clip and screws with the handle holes for your preferred mounting position. With the knife again supported by the towel or mouse pad, turn the middle screw until it engages. This will align the clip and make the other screws easier to install. Turn all screws down until snug. Finish tightening them while applying firm downward pressure on the tool to avoid stripping the screw heads.

CHANGING WIRE CLIPS



Follow the same procedures as described above to loosen the single Torx screw that retains the wire clip. If necessary, apply pressure with your fingertip to the head of the Torx screw on the back side of the knife to prevent it from turning. You may also use a second Torx driver to prevent that screw from turning.

Once the screws have been loosened a few turns (they don't have to be removed completely), lift the wire clip up and remove it from the milled grooves in the handle. Push the screw head on that side of the handle down and turn the knife over. Insert the ends of the wire clip under the screw head on the other side and tighten the screw to hold the clip in place. If desired, you may remove the screw completely and apply Loc-Tite to the threads before completing the installation.

CHANGING BARREL BOLT CLIPS



Hold the closed knife over a towel or pad on a table and place your thumb over the head of the barrel bolt. Insert a coin into the slot on the other side of the barrel bolt and, while maintaining firm pressure, turn counterclockwise to loosen it. Remove the bolt assembly completely to move the clip to the opposite side. Place the clip into the recess in the handle and insert the body of the barrel bolt (the larger piece with the internal threads) through the clip hole into the handle. Apply a drop of Loc-Tite or similar product to the threads of the screw and screw it into the barrel bolt body. Using the method described above, tighten the barrel nut with the coin.

With the proper tools and knowledge, you can easily configure the carry of your Spyderco knife to best meet your needs, preferences, and tactics.

CLIPS

DEEP-POCKET CLIP A knife clip designed to mount close to the end of the handle so very little of the knife remains exposed when it is clipped in the pocket.



INTEGRAL POCKET CLIP A pocket clip molded as an integral part of the handle rather than a separate component attached with screws. This style of clip was used on early Spyderco models.

METAL CLIP The most commonly used clip on Spyderco knives, metal clips can be made of stainless steel or titanium. They vary in shape, size, and finish to complement specific knife designs. They may be attached to the handle with screws or barrel bolts and often may be adjusted to provide multiple carry options.

WIRE CLIP A clip made from formed heat-treated wire that is attached with a screw or barrel bolt. Some wire clips are designed for deep-pocket carry, while others position the knife higher and closer to the pocket's edge.

GLOSSARY

ABS

A black amorphous thermoplastic polymer with high impact strength.

Ambidextrous

Using both hands with equal ease. Pertaining to knives, it is a knife that can be operated equally well with both the left and right hand.

Corrosion

A process in which a solid, especially a metal, is eaten away and changed by a chemical action.

C.Q.I.

Constant Quality Improvement—a process Spyderco applies to product design and manufacture in which changes and refinements are continually made to existing models, improving ergonomics, materials or manufacturing techniques.

"D" Pin

An assembly pin or pivot use in knife manufacture that features a flat on one side of its cylindrical body so its cross section resembles an upper-case "D." When inserted into a matching hole, this shape prevents the pin from spinning.

Damascus Steel

A steel produced by forge welding layers, rods, or strands of steel to create a homogenous piece. Nonferrous metals are sometimes also included in this process. After final shaping, parts made from Damascus steel are typically etched to highlight the steel's pattern.

Bead Blasted

A finish achieved by bead blasting, a form of abrasive blasting that uses fine glass beads as an abrasive medium. Abrasive blasting is the operation of forcibly propelling a stream of abrasive material against a surface under high pressure smooth, roughen, shape, or clean a surface.

Bolster

A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

Boltaron®

A recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. A moldable thermoplastic, it has excellent impact strength and is resistant to chemicals and abrasion. Similar to Kydex®.

Detent

A minute pivot or dimple machined into the tang of a folding knife blade. A ball bearing seated in the surface of the LinerLock® drops into the detent hole when the knife is in the closed position to hold the knife blade closed inside the handle.

Caping

The careful and detailed removal of the hide of a game animal for the purpose of taxidermy. More precisely it refers to the removal of the skin from the head, shoulders and neck.

Carbide

A hard, sharp carbon/iron material typically used in tools for the machining or drilling of steel. Spyderco uses carbide to make the glass-breaker tip of the C79 Assist model.

Carraca

An onomatopoeic term referring to the sound of a Spanish navaja folding knife when it is opened. The sound is created by the knife's ratchet-style lock mechanism.

EDC

An acronym for "everyday carry," indicating a knife that is carried and used daily.

Choi

A small scallop or cutout between the cutting edge and the ricasso of the blade that allows the edge to be sharpened all the way to the shoulder of the ricasso.

Embellishment

A term used to describe personalized engraving or additional ornamentation added to a knife after it is manufactured.

CLIPIT®

Spyderco's trademarked term for their line of folding knives that feature a pocket clip.

ClipJoint™

A non-locking, clip-carried folder specifically designed for two-handed operation. Unlike SLIPIT knives, ClipJoints cannot be opened one-handed.

Cobra Hood™

A machined flange or shroud positioned over the Spyderco round opening hole on the spine of a blade. It provides increased surface area and a positive purchase when opening the blade one-handed. Ideal for use with gloved hands, this feature is currently used on Spyderco's C79 Assist rescue knife.

Ergonomics

An applied science concerned with designing and arranging things people use to maximize safety and efficiency. Knives that are designed to be comfortable and less fatiguing to use are considered "ergonomic."

Kydex®

A thin thermoplastic material commonly used for firearm holsters and knife sheaths. It can be easily heat formed, yet is flexible, durable, and resistant to perspiration, chemicals, oils and solvents.

Lanyard

A cord passed around the neck, wrist, or other anchor point for holding a knife or other object.

Quillion

A handguard protruding from one or both sides of a knife at the juncture of the handle and blade. Its purpose is to prevent the hand from sliding forward onto the blade during use.

Reverse (aka Pile Side)

The side of a knife opposite the obverse side. It is visible when the knife is viewed edge down with the point facing to the right.

Scale

A slab of material used as part of a knife handle. Handles typically have two scales that are riveted, screwed or bonded to the tang of the blade.

Skeletonized Liners

Internal steel handle liners that feature a series of holes (skeletonizing) that reduces their weight while maintaining strength and rigidity.

Spine Cusp

A ridge or crest above the Spyderco Round Hole that creates a shelf for the thumb to apply pressure during use.

Sprint Run™

A limited, one-time-only production of a specific knife design or variant. Production quantities of Sprint Runs are limited to less than 1500 pieces.

Spyderco Trademark Round Hole™

A round hole in a knife blade that is used for ambidextrous one-handed opening of the blade. In fixed-blade knives, it also serves as a forward-positioned lanyard hole.

Synder-Drop Opening

A one-handed opening method that involves grasping the closed blade of a folding knife near the pivot pin and swinging the handle down to open the knife. It is best accomplished with a Spyderco knife, using the Spyderco Round Hole to achieve a secure grip.

Stainless Steel

Steel containing a minimum of 12% chromium, making it resistant to corrosion. The chromium oxide (CrO) that forms on the surface of the steel creates a barrier to oxygen and moisture that inhibits rust formation. Stainless steels are corrosion resistant, but not immune to rust.

Stepped Pivot

A folding knife pivot that features right-angle "steps" or shoulders between sections of different diameters. Most commonly, the center of the pivot is larger in diameter than the two ends. This pivot style provides increased strength and ease of assembly during manufacturing.

Stonewashed Finish

As it applies to knives, a dull matte finish on a metal part produced by a tumbling or vibratory process using a coarse polishing medium.

Swedge

A beveled area on the back of a blade near the point that is purposely unsharpened.

Tang

The portion of a blade that connects to the handle or serves as the foundation of the handle of a knife.

Tip-Up/Tip-Down

Terms of reference that describe the position of the blade of a closed knife when it is clipped to a pocket. The attachment of the clip to the handle of the knife determines whether it is positioned tip-up or tip-down.

SHARPENERS	400F1SP CERAMIC FILE SLIP PAGE 107		C11GVW DELICA 4 LTWT EMERSON OPENER PAGE 11		C36GCMO MILITARY MODEL CAMO PAGE 21		C89 ATLANTIC SALT LTWT BLACK OR YELLOW PAGE 44		C123CF SAGE1 PAGE 58		C155TI MEMORY PAGE 61		C178G KIWI 4 PAGE 61		LSS3T LADYBUG 3 TATTOO STAINLESS PAGE 31		FB31CBK ENUFF CLIP POINT PAGE 96		D02 PEDESTAL BASE NEW PAGE 108		BY05 FLIGHT PAGE 119			
204CBN TRI-ANGLE STONES CUBIC BORON NITRIDE NEW PAGE 104	400FT CERAMIC FILE TRIANGLE PAGE 107		C11FG DELICA 4 LTWT FOLIAGE GREEN PAGE 11		C34GCMOK MILITARY MODEL CAMO BLACK BLADE PAGE 21		C90GBNE2 STRETCH 2 G-10 ZDP-189 NEW PAGE 27		C123CFA SAGE3 PAGE 59		C156GRN SOUTHERN FOLDER PAGE 49		C179 SPY-DK CLIPJOINT PAGE 70		LYL3 LADYBUG 3 LTWT SALT HAWKBILL PAGE 39		FB31BK ENUFF LEAF PAGE 96		D03 DISPLAY CASE AND PEDESTAL BASE NEW PAGE 108		BY07 CROSSBILL PAGE 118			
204D TRI-ANGLE STONES DIAMOND PAGE 104	FOLDERS		C11TID DELICA 4 TITANIUM DAMASCUS PAGE 13		C36TI MILITARY MODEL TITANIUM PAGE 19		C90GRE STRETCH LTWT ZDP-189 PAGE 27		C123TI SAGE2 PAGE 58		C156BBK SOUTHERN FOLDER BLACK BLADE PAGE 49		C180G TANTANKA PAGE 78		LYLS3HB LADYBUG 3 LTWT SALT HAWKBILL PAGE 39		FB31BK ENUFF SHEEPFOOT PAGE 96		GCLIP G-CLIP PAGE 109		BY106-2 ROBIN 2 G-10 PAGE 120			
204D DVD TRI-ANGLE SHARPMAKER PAGE 103	C06TI TUSK PAGE 38		C11TR DELICA 4 LTWT TRAINER PAGE 11		C36TIF MILITARY MODEL FLUTED TITANIUM PAGE 19		C91 PACIFIC SALT LTWT BLACK OR YELLOW PAGE 42		C127BK URBAN LTWT SLIPIT NEW PAGE 69		C158TI TECHNO PAGE 75		C181GTL LIL' LIONSPY NEW PAGE 80		MBK MANBUG LTWT PAGE 31		FB31YL SHEEPFOOT SALT PAGE 98		PLKIT1 PLASTIC KNIFE KIT DELICA 4 NEW PAGE 110		BY10-2 ROBIN 2 STAINLESS PAGE 120			
204F1 TRI-ANGLE STONE FINE PAGE 104	C076G3 POLICE 3 PAGE 5		C126 CIVILIAN PAGE 14		C416S NATIVE 5 PAGE 18		C91BK PACIFIC SALT LTWT BLACK BLADE PAGE 42		C129G CAI PAGE 55		C159GF AIR PAGE 61		C182CFTI DICE NEW PAGE 50		MGGV MANBUG GRAY PAGE 31		FB32G SERRATA PAGE 87		SP1 SPIDERPAC LARGE PAGE 109		BY10BK-2 ROBIN 2 LTWT PAGE 120			
204M1 TRI-ANGLE STONE MEDIUM PAGE 104	C07 POLICE MODEL PAGE 5		C12BK2 Matriarch 2 PAGE 14		C41BK5 NATIVE 5 LTWT NEW PAGE 18		C94BK UK PENKNIFE SLIPIT LTWT LEAF PAGE 68		C130G CHICAGO PAGE 55		C160 FOUNDRY NEW PAGE 63		C183TI BURCH CHUBBY NEW PAGE 77		MGRE MANBUG LTWT ZDP-189 PAGE 31		FB33G BRADLEY BOWIE NEW PAGE 89		SP2 SPIDERPAC SMALL PAGE 109		BY11G FINCH 2 PAGE 120			
204MF TRI-ANGLE SHARPMAKER PAGE 103	C08 HARPY PAGE 16		C12BK2W Matriarch 2 W/ EMERSON OPENER PAGE 15		C41TIF NATIVE 5 FLUTED TITANIUM PAGE 18		C94BK3 UK PENKNIFE SLIPIT LTWT DROP POINT PAGE 68		C133 BUG SLIP JOINT PAGE 67		C161G ULITE PAGE 76		C184CF FIREFLY PAGE 57		FIXED BLADES		FB34G REVERSE NEW PAGE 94		WOKIT1 WOODEN KNIFE KIT DRAGONFLY 2 PAGE 110		BY17BK-2 CARA CARA 2 LTWT RESCUE PAGE 115			
204UF TRI-ANGLE STONE ULTRA FINE PAGE 104	C10 ENDURA 4 STAINLESS PAGE 9		C12BK2W Matriarch 2 W/ EMERSON OPENER BLACK BLADE NEW PAGE 15		C45BK RESCUE 79MM LTWT BLACK PAGE 33		C95G2 MANIX 2 XL PAGE 26		C134CF BRADLEY FOLDER PAGE 74		C163 PINGO CLIPJOINT LTWT BLACK OR ORANGE PAGE 70		C185TI SLYS BOWIE NEW PAGE 77		BWRH1 WHALE RESCUE BLADE PAGE 99		H01 SZABOHAWK NEW PAGE 81		YCN100 BALIYO BLACK PAGE 111		BY19BK-2 MEADOWLARK 2 LTWT RESCUE PAGE 117			
302F BENCH STONE FINE PAGE 105	C10BK ENDURA 4 LTWT PAGE 6		C14BK3 RESCUE 3 PAGE 33		C450R RESCUE 79MM LTWT ORANGE PAGE 33		C95G2BK2 MANIX 2 XL BLACK BLADE PAGE 26		C136G PERSISTENCE PAGE 54		C164GBN NILAKKA PAGE 85		C186TI K2 NEW PAGE 75		FB01 MORAN UPSWEPT PAGE 90		K04BK 6-INCH KITCHEN UTILITY KNIFE BLACK NEW PAGE 100		YCN101 BALIYO GRAY PAGE 111		BY22BK HAWKBILL LTWT PAGE 118			
302M BENCH STONE MEDIUM PAGE 105	C10F ENDURA 4 LTWT FLAT GROUND COLORS PAGE 8		C28GFG DRAGONFLY 2 G-10 FOLIAGE GREEN PAGE 29		C55G STARMATE PAGE 73		C101G2 MANIX 2 PAGE 24		C137 HONEYBEE SLIP JOINT PAGE 67		C165GBK AUTONOMY RESTRICTED PAGE 46		C187CF RUBICON NEW PAGE 51		FB02 MORAN DROP POINT PAGE 90		K04SBL 6-INCH KITCHEN UTILITY KNIFE BLUE NEW PAGE 100		YCNRBL BALIYO CN INK REFILL BLUE PAGE 111		BY23G TERN SLIP PAGE 119			
302UF BENCH STONE ULTRA FINE PAGE 105	C10BK ENDURA 4 LTWT BLACK BLADE PAGE 6		C28BK2 DRAGONFLY 2 LTWT PAGE 28		C46BK3 CENTOFANTE 3 LTWT PAGE 57		C101GBK2 MANIX 2 BLACK BLADE PAGE 24		C138 GRASSHOPPER SLIP JOINT PAGE 67		C167G FRICITION FOLDER PAGE 65		C188ALTII DOG TAG SLIP JOINT NEW PAGE 67		FB04BB STREET BOWIE PAGE 92		ACCESSORIES		YUS100 BALIYO R/W/B PAGE 111		SPRINT RUNS			
303F POCKET STONE FINE PAGE 106	C10GRE ENDURA 4 LTWT ZDP-189 PAGE 8		C280R2 DRAGONFLY 2 LTWT ORANGE PAGE 28		C79BK ASSIST LTWT BLACK OR ORANGE PAGE 34		C101BK2 MANIX 2 LTWT BLACK PAGE 25		C142G RESILIENCE PAGE 54		C168G BATTLESTATION PAGE 80		C188ALTIBBK DOG TAG BLACK BLADE SLIP JOINT NEW PAGE 67		FB052 TEMPERANCE 2 PAGE 91		BAND1 SABERDO BANDANA PAGE 110		YUS101 BALIYO P/O PAGE 111		C28PR2 DRAGONFLY 2 LTWT PURPLE PAGE 101			
303M POCKET STONE MEDIUM PAGE 106	C10GYW ENDURA 4 LTWT EMERSON OPENER PAGE 7		C28GRE2 DRAGONFLY 2 LTWT ZDP-189 PAGE 28		C79BK ASSIST LTWT BLACK BLADE PAGE 35		C101BL2 MANIX 2 LTWT TRANSLUCENT BLUE PAGE 25		C144CFE CALY 3.5 CARBON FIBER ZDP-189 PAGE 60		C169 CLIPTOOL SCISSORS PAGE 71		C189 ROADIE LTWT SLIP JOINT NEW AVAILABLE IN 5 COLORS PAGE 66		FB09G2 RONIN 2 NEW PAGE 94		BEAD11 BEAD PEWTER SQUARE W/ LANYARD PAGE 110		YUS102 BALIYO B/G PAGE 111		C135GBBK PPT BLACK BLADE PAGE 101			
303MF DOUBLESTUFF PAGE 106	C10FG ENDURA 4 LTWT FOLIAGE GREEN PAGE 7		C28 ENDURA 4 LTWT STAINLESS PAGE 29		C79YL ASSIST LTWT SALT NEW PAGE 45		C101BL2 MANIX 2 LTWT CPM CP4110V NEW PAGE 25		C146CFBBK SZABO FOLDER PAGE 81		C170G KARAHAWK PAGE 82		C190CF SCHIEMPP BOWIE NEW PAGE 84		FB15 STREET BEAT PAGE 92		BEAD2LY BEAD PEWTER ROUND W/ LANYARD PAGE 110		YUSRBL BALIYO US INK REFILL BLUE PAGE 111		C154TI SQUEAK TITANIUM PAGE 101			
305M1 POCKET STONE (NO POUCH) MEDIUM PAGE 106	C10TID ENDURA 4 TITANIUM DAMASCUS NEW PAGE 9		C28T DRAGONFLY TATTOO STAINLESS PAGE 29		C81G2 PARA MILITARY 2 PAGE 22		C103G P'KAL PAGE 79		C148G AMBITIOUS PAGE 54		C171G MIKE DRAPER FOLDER PAGE 63		C191G JANISONG NEW PAGE 83		(NOT AVAILABLE IN THE US)		FB20FBK SCHEMP ROCK PAGE 93		BEADLY MINI BEAD PEWTER-ROUND W/ LANYARD NEW PAGE 110		BYRD BYRD PAGE 114		C163TI PINGO TITANIUM PAGE 101	
306UF BENCH STONE ULTRA FINE 3" X 8" PAGE 105	C10TR ENDURA 4 LTWT TRAINNER PAGE 7		C28YL2 DRAGONFLY 2 LTWT SALT PAGE 39		C81GBK2 PARA MILITARY 2 BLACK BLADE PAGE 22		C103TR P'KAL TRAINNER PAGE 79		C149G VALLOTTON SUB-HILT FOLDER PAGE 74		C172CFTI DOMINO PAGE 50		C192TI PITTS FOLDER SLIP NEW PAGE 68		FB23BBK AQUA SALT NEW PAGE 78		BUPGIN SPYDERCO BUG LAPEL PIN PAGE 110		BY03G-2 CARA CARA 2 G-10 PAGE 115					
307F SLIP STONE PAGE 107	C11F DELICA 4 LTWT COLORS FLAT GROUND PAGE 12		C29GFBL CRICKET BLUE NISHIJIN PAGE 17		C81GCM02 PARA MILITARY 2 CAMO PAGE 23		C106 TASMAN SALT LTWT BLACK OR YELLOW PAGE 41		C152CF CHAPARRAL CARBON FIBER PAGE 62		C173G HUNGARIAN FOLDER PAGE 85		LBK3 LADYBUG 3 LTWT PAGE 30		FB24BK JUMPMASTER PAGE 97		CT02 KNIFE STAND SMALL PAGE 108		BY03-2 CARA CARA 2 STAINLESS PAGE 114					
308F GOLDEN STONE W/ POUCH PAGE 107	C11 DELICA 4 STAINLESS PAGE 13		C29 CRICKET STAINLESS PAGE 17		C81GCM0BK2 PARA MILITARY 2 CAMO BLACK BLADE PAGE 23		C113CFF CALY 3 CARBON FIBER ZDP-189 PAGE 60		C152STI CHAPARRAL STEPPED TITANIUM PAGE 62		C174G DOUBLE BEVEL PAGE 73		LFG3 LADYBUG 3 LTWT FOILAGE GREEN PAGE 30		FB24G BUSHCRAFT PAGE 88		CT03 KNIFE STAND LARGE PAGE 108	<img alt="						



820 SPYDERCO WAY
GOLDEN, CO 80403 • U.S.A.
TOLL FREE: 800-525-7770
LOCAL: 303-279-8383 • FAX: 303-278-2229
WWW.SPYDERCO.COM • WWW.BYRDKNIFE.COM

