Welcome to the Spyderco OpFocus catalog. OpFocus, short for “Operational Focus” is a term that we coined to accurately describe a view of our products from the perspective of the duty-bound armed professional, first responder, martial artist, or defense-minded civilian. The Spyderco products featured in this catalog were selected from our comprehensive product line as those best suited for mission-oriented tactical applications. They include most of our CLIPIT™ models—the original one-hand-opening, clip-carried folder that literally defined the form of the modern tactical folding knife more than 30 years ago. The OpFocus catalog presents all these products in a context and format that enables you to quickly and easily compare them so you can choose the knives that best meet your needs.

For information on Spyderco’s complete selection of high-performance products and our byrd® line of knives, please consult our consumer catalog or visit our web site www.spyderco.com.

Thank you for your interest and confidence in our products. And to all the men and women who serve our country and our community, thank you for your dedication, service, and sacrifice.

Very respectfully,
The Spyderco Crew
In 1990, the original Spyderco Endura took the knife world by storm as the first lightweight clip-carry folder. Today it remains one of our most popular models and still sets the standard for all other knives of its breed. Its popularity has also inspired a broad range of variations to meet virtually every operational need and preference.

Endura4 Lightweights feature skeletonized stainless steel liners and injection-molded fiberglass-reinforced-nylon (FRN) handles. They are available in a wide range of colors and a choice of blade grinds, edge configurations, and premium blade steels. Specialized versions of the Endura4 Lightweight include one with an Emerson Opening Feature that automatically deploys the blade as the knife is drawn and a blunted, red-handled Endura4 Trainer for practicing combative skills.

The Endura is also available with a stainless steel handle that provides additional strength and heft, as well as an ideal platform for engraving. Like all fourth-generation Enduras, it features a four-position clip, a high-strength back lock mechanism, completely ambidextrous carry and operation, and David Boye Dent in the lock release for extra security.

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Material</th>
<th>Clip Type</th>
<th>Blade Length mm</th>
<th>Blade Thickness mm</th>
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<th>Lock Options</th>
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<td>2.5</td>
<td>112</td>
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<td>FRN Ambi 4-position</td>
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The classic Endura4 Lightweight offers strength and heft.

The classic Endura4 Lightweight.

Endura4 Lightweight with non-reflective black blades.
**C10F**

Full-flat-ground Endura4 with a choice of lightweight handle colors (blue, green, brown, gray, purple, orange, and black)

**C10FG**

Foliage green lightweight handle and CombinationEdge™

**C10GRE**

Full-flat-ground Endura4 with ultra-high-carbon ZDP-189 blade

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<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
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All versions of the Endura4 feature a four-position pocket clip that supports all carry positions.

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Emerson Opener ensures high-speed deployment.

Purpose-designed blunted blade for defensive tactics training (NSN Issued).

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Like its larger counterpart, the Endura4, the Spyderco Delica4 provides exceptional cutting performance, light weight, extreme reliability, and a broad range of materials and style options. However, it does this all in a smaller, easier-to-carry package. The Delica4 Lightweight family offers a full range of options, including both flat and saber-ground blades, a choice of edge types, and multiple handle colors. It also includes a version with the Emerson Opening Feature for rapid deployment and a blunted training model. All Delica4 lightweights feature skeletonized stainless steel liners for strength and textured handles molded from tough fiberglass-reinforced nylon.

For traditionalists and those who prefer additional strength and heft, the Delica4 is also available with a satin-finished stainless steel handle and a choice of edge configurations. Like its lightweight counterparts, the stainless Delica4 features a high-strength back lock mechanism and a four-position hourglass pocket clip for fully ambidextrous carry and operation.

The Spyderco Delica4: The perfect balance of high performance and everyday convenience.
### C11F
Full-flat-ground Delica4 with a choice of lightweight handle colors (blue, green, brown, gray, purple, orange, and black)

### C11FG
Foliage green lightweight handle and CombinationEdge blade

### C11GRE
Full-flat-ground Delica4 with high-performance ZDP-189 blade

### C11GYW
Emerson Opener ensures high-speed deployment

### C11TR
Training version has blunted blade for safe contact

### Model Numbers

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<td>7.15 182</td>
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<td>VG-10 2.6</td>
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<td>Japan</td>
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POLICE MODEL

The G-10-handled Police3 faithfully combines the timeless lines of the original design with the enhanced grip of textured black G-10 handle scales and the edge geometry of a full-flat-ground VG-10 blade. The handle’s full-length stainless steel liners ensure superior strength and a secure foundation for a four-position pocket clip that allows tip-up or tip-down carry on both sides of the body. These features, along with a sturdy back lock mechanism, make operation of the G-10 Police3 completely ambidextrous and ideal for support-side carry. The Police3 is available with a PlainEdge or SpyderEdge blade.

The classic Police Model with stainless steel handles

The G-10-handled Police3 features a four-position pocket clip

In the early 1980’s, law enforcement officers appealed to Spyderco to make a slim, easy-to-carry folder that offered serious cutting performance. The result was the iconic Police Model – one of the most enduring and recognizable folding knives ever produced. The classic version of the Police Model features a satin-finished stainless steel handle with chamfered edges for maximum comfort during use. The VG-10 stainless steel blade has a dramatic swedge for acute point geometry and is available with a PlainEdge, SpyderEdge, or CombinationEdge. The blade locks via a stout back lock mechanism that, along with a four-position hourglass clip, makes carry and operation of the knife completely ambidextrous.

Building and exhibit designs for the museum are currently in progress and countless artifacts are being collected and catalogued to document the contributions and accomplishments of our nation’s law enforcement officers. To support this worthy cause and to continue to do our part to honor our country’s law enforcement personnel, Spyderco is proud to offer a special edition of our popular Delica knife. The Commemorative National Law Enforcement Officers Memorial Foundation (NLEOMF) Delica features a blue handle and a laser-engraved logo of the National Law Enforcement Museum. Spyderco will donate a portion of the sales of every commemorative Delica to the NLEOMF to support the museum project.

The museum is currently scheduled to open in early 2015. For more information on this project, the National Law Enforcement Officers Memorial and related programs and events, please visit the NLEOMF web site at www.nleomf.org.

C07 Police Model

<table>
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<td>G-10 Black</td>
<td>Back Lock</td>
<td>G-10 Black</td>
<td>Japan</td>
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Both versions of the Police Model feature a four-position pocket clip.

THE NATIONAL LAW ENFORCEMENT OFFICER MUSEUM FOUNDATION COMMEMORATIVE DELICA

In the year 2000, the United States Congress and President Bill Clinton authorized the establishment of a National Law Enforcement Museum in Washington, D.C. The goal of this museum is to tell the story of American law enforcement through exhibits, collections, research and education. Designed as a natural extension of the National Law Enforcement Officers Memorial, it will be the largest and most comprehensive museum to honor the duty and sacrifice of America’s law enforcement officers.

Building and exhibit designs for the museum are currently in progress and countless artifacts are being collected and catalogued to document the contributions and accomplishments of our nation’s law enforcement officers. To support this worthy cause and to continue to do our part to honor our country’s law enforcement personnel, Spyderco is proud to offer a special edition of our popular Delica knife. The Commemorative National Law Enforcement Officers Memorial Foundation (NLEOMF) Delica features a blue handle and a laser-engraved logo of the National Law Enforcement Museum. Spyderco will donate a portion of the sales of every commemorative Delica to the NLEOMF to support the museum project.

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C11FBLM

The classic Police Model with stainless steel handles

The G-10-handled Police3 with flat-ground blade and textured handle scales

Both versions of the Police Model feature a four-position pocket clip.

In the early 1980’s, law enforcement officers appealed to Spyderco to make a slim, easy-to-carry folder that offered serious cutting performance. The result was the iconic Police Model – one of the most enduring and recognizable folding knives ever produced. The classic version of the Police Model features a satin-finished stainless steel handle with chamfered edges for maximum comfort during use. The VG-10 stainless steel blade has a dramatic swedge for acute point geometry and is available with a PlainEdge, SpyderEdge, or CombinationEdge. The blade locks via a stout back lock mechanism that, along with a four-position hourglass clip, makes carry and operation of the knife completely ambidextrous.
Hawkbill blades replicate the structure of an animal’s claw—piercing and shearing with full power at the point while pulling the material being cut into the natural curve of the concave edge. Traditionally associated with the karambit of Indonesia and the Philippines, they have also become an extremely popular format in modern tactical and utility knives.

Originally featured on the dramatic Spyderco Civilian™, the Reverse “S” blade shape is an enhanced version of the hawkbill profile that adds a section of belly at the heel of the edge. This edge profile complements the natural arc of motion of the arm and further amplifies the cutting power of the claw-like blade.

In addition to the hawkbill knives shown here, we also offer several versions of the Tasman Salt™ and a hawkbill version of the Ladybug3™ featuring rustproof H-1® steel blades (see pages 67, 70).

**HAWKBILLS & REVERSE “S” BLADES**

Hawkbill blades.

**KARAHAWK**

The Karahawk is a highly evolved folding version of the Southeast Asian karambit. Its gently curved hawkbill blade is precision machined from VG-10 stainless steel and features both our Trademark Round Hole™ and an Emerson Opening Feature to ensure swift, positive blade deployment. It is supported by a high-strength back lock mechanism designed to withstand the stresses of defensive use and mated to a handle constructed of full stainless steel liners capped with textured G-10 scales. The handle features a ring at the butt to facilitate traditional karambit manipulation techniques and is sized to keep the knife exceptionally compact and easy to carry. A reversible hourglass clip supports tip-up standard-grip and reverse-grip carry on both sides of the body.

**CIVILIAN**

The Civilian was designed from the ground up as a personal-protection tool. Originally intended for use by undercover narcotics officers operating without firearms, its signature Reverse “S” SpyderEdge blade provides extreme cutting performance even when wielded with gross motor skills and minimal training. Its highly capable blade is mated to a handle constructed of full stainless steel liners and textured black G-10 scales by a high-strength back lock mechanism. A two-position clip supports discreet tip-up or tip-down carry on the right side. One of the most distinctive production knives ever made, the Civilian comes complete with a zippered storage pouch.

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### Model Number Model Name Closed Length Overall Length Blade Length Thickness Weight Grind Edge Options Lock Type Handle R/L/Ambi Clip Origin

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Model Name</th>
<th>Closed Length</th>
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<th>Blade Length</th>
<th>Thickness</th>
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<td>•</td>
<td>Back Lock</td>
<td>G-10 Right/Tip-down</td>
<td>Japan</td>
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The Karahawk's clip supports right or left-side tip-up carry.

The Civilian's clip supports right-side tip-up or tip-down carry.
The Spyderco Matriarch began with a request from our South African distributor for a more economical version of the Civilian as a personal-defense tool for women. That concept ultimately evolved into the Matriarch2, which integrates the Civilian’s aggressive blade shape and Reverse “S” edge profile with the lightweight handle construction of the popular Endura4. Its SpyderEdge VG-10 stainless steel blade provides optimal cutting performance while its sturdy back lock mechanism, four-position clip, and Trademark Round Hole support fully ambidextrous carry, high-speed deployment, and operation.

Invented by renowned custom knifemaker Ernest Emerson, the Emerson Opener is an integral hook on the back of the blade that snags the corner of your pocket as the knife is drawn, automatically opening the blade as the knife clears the pocket. A natural complement to the Matriarch2, it ensures swift, positive deployment of the sinuous Reverse “S” blade.

The Lil’ Matriarch packs the Reverse “S” edge profile, ambidextrous operation, lightweight construction, and four-position carry of the Matriarch2 into a smaller, more compact version. Built on the handle design of the popular Delica4, it provides extreme cutting performance in a compact, easy-to-carry format.

The classic Spyderco Harpy is one of the most popular commercial hawkbills ever produced and the first knife to incorporate the tremendous cutting power of our SpyderEdge into a hawkbill blade. Its hollow-ground VG-10 stainless steel blade cuts with an authority beyond its size and makes it the tool of choice for cutting netting, rope, cord, and webbing. Configured for right-left, tip-up/right-down carry, the Harpy features solid stainless steel handle construction, a sturdy back lock mechanism, and a drying vent/hole/key.

The Cricket Stainless is a deceptively capable combination of small size and serious cutting performance. Inspired by the natural perfection of a water-worn river rock, its oval handle provides a palm-filling grip, as well as an ideal foundation for the Reeve Integral Lock (R.I.L.) that locks its blade in the open position. Its sinuous “reverse-S” edge profile maximizes the blade’s cutting power while providing an exceptionally fine tip for detail work. Compact and unobtrusive, the Cricket can be clipped almost anywhere by virtue of its stainless steel pocket clip, which also makes it an elegantly functional money clip when carried in the pocket.

Created in Japan more than 1,200 years ago, Nishijin is a traditional method of textile weaving known for its meticulous, colorful detail. This intricate art form is also the inspiration of the remarkable glass fiber handle scale on the Nishijin Cricket. An amazing synthesis of traditional style and state-of-the-art durability, the deep blue Nishijin is the perfect complement to the timeless Cricket design.

Both Matriarch2 models and the Lil’ Matriarch feature four-position clips.

Both Cricket models feature a clip configured for right-side, tip-down carry.

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<tr>
<th>Model</th>
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<td>217</td>
<td>3.57</td>
<td>91</td>
<td>3.27</td>
<td>83</td>
<td>0.118</td>
<td>3.0</td>
</tr>
</tbody>
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<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Steel Weight</th>
<th>Grind Edge Options</th>
<th>Lock Type</th>
<th>Handle R/L/Ambi</th>
<th>Clip Origin</th>
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<tbody>
<tr>
<td>C12BK</td>
<td>Matriarch2</td>
<td>5.75</td>
<td>146</td>
<td>8.55</td>
<td>217</td>
<td>3.57</td>
<td>91</td>
<td>3.27</td>
<td>83</td>
<td>0.118</td>
<td>3.0</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Steel Weight</th>
<th>Grind Edge Options</th>
<th>Lock Type</th>
<th>Handle R/L/Ambi</th>
<th>Clip Origin</th>
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<tbody>
<tr>
<td>C08</td>
<td>Harpy Stainless</td>
<td>3.88</td>
<td>99</td>
<td>6.63</td>
<td>168</td>
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<td>70</td>
<td>2.42</td>
<td>61</td>
<td>0.118</td>
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</table>

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Steel Weight</th>
<th>Grind Edge Options</th>
<th>Lock Type</th>
<th>Handle R/L/Ambi</th>
<th>Clip Origin</th>
</tr>
</thead>
<tbody>
<tr>
<td>C29</td>
<td>Cricket Stainless</td>
<td>2.78</td>
<td>71</td>
<td>4.66</td>
<td>118</td>
<td>1.88</td>
<td>48</td>
<td>1.60</td>
<td>41</td>
<td>0.079</td>
<td>2.0</td>
</tr>
</tbody>
</table>
Spyderco pioneered the concept of the first purpose-designed rescue knife in 1991 by combining the safety of a sheepfoot blade profile, the cutting power of a serrated SpyderEdge, and the lightweight convenience of an FRN handle. The Rescue3 updates that proven design with advanced features that include an ergonomically enhanced FRN handle with Bi-Directional Texturing, skeletonized stainless steel liners, and a four-position hourglass clip that supports all possible carry positions. Its saber-ground VG-10 blade is serrated all the way to the tip for extreme cutting power and features a 14mm Spyderco hole for positive deployment.

**RESCUE 79MM**

The official issue knife for a major U.S. federal law enforcement agency, the Rescue 79mm provides the same quick deployment, extreme cutting power, and ambidextrous operation as our larger rescue knives in a lighter, more compact package. Perfect for smaller hands or inside-the-pocket carry, the Rescue 79mm is also available with either a black or high-visibility orange FRN handle.

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Blade Thickness</th>
<th>Weight</th>
<th>Grind</th>
<th>Edge Options</th>
<th>Lock Type</th>
<th>Handle</th>
<th>Clip Origin</th>
</tr>
</thead>
<tbody>
<tr>
<td>C14BK4/5/6</td>
<td>Rescue3 Ltwt. (Black or Orange)</td>
<td>4.09</td>
<td>104</td>
<td>7.17</td>
<td>182</td>
<td>3.09</td>
<td>78</td>
<td>2.68</td>
<td>68</td>
<td>0.118</td>
<td>3.0</td>
</tr>
<tr>
<td>C45BK/BK</td>
<td>Rescue 79mm</td>
<td>4.22</td>
<td>107</td>
<td>8.69</td>
<td>221</td>
<td>3.57</td>
<td>91</td>
<td>3.23</td>
<td>82</td>
<td>0.118</td>
<td>3.0</td>
</tr>
<tr>
<td>C45ORBK</td>
<td>Rescue 79mm</td>
<td>4.09</td>
<td>104</td>
<td>7.17</td>
<td>182</td>
<td>3.09</td>
<td>78</td>
<td>2.68</td>
<td>68</td>
<td>0.118</td>
<td>3.0</td>
</tr>
</tbody>
</table>

For information on our Salt rescue knives made with 100% rustproof H-1 steel, please see the C89 Atlantic Salt™ and C118 Saver Salt™ on page 68.

**RESCUE KNIVES**
The Assist is the ultimate pocket tool for first responders and rescue personnel. Its unique blade features an oversized Spyderhole and Cobra Hood® attachment for swift, positive blade deployment, even while wearing heavy gloves. The blunt tip safely slides under seat belts, clothing, and other materials and will not puncture flotation gear, while its SpyderEdge provides extreme cutting performance that easily powers through even the toughest materials. The Assist’s Bi-Directional Textured® FRN handle is available in black and high-visibility orange and features a built-in survival whistle and a reversible wire pocket clip. Its finger grooves ensure a secure grip and enable the blade to “scissor cut” rope and cord much like a cigar cutter. Squeeze the Assist’s closed blade and a retractable carbide glass breaker extends from the butt end of the handle, providing the ability to safely and efficiently break windows. For military personnel concerned about light discipline issues, an all-black version with a TiCN-coated blade and hardware is also available.

**Model Number**

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Blade Type</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Steel</th>
<th>Weight</th>
<th>Color</th>
<th>Lock Type</th>
<th>Handle</th>
<th>Clip</th>
<th>Origin</th>
</tr>
</thead>
<tbody>
<tr>
<td>C79BK</td>
<td>Lightweight</td>
<td>4.87”</td>
<td>8.55”</td>
<td>3.68”</td>
<td>3.15”</td>
<td>0.118”</td>
<td>VG-10</td>
<td>3.0</td>
<td>Black</td>
<td>None</td>
<td>FRN</td>
<td>Ambi Tip-up</td>
<td>Japan</td>
</tr>
<tr>
<td>C79OR</td>
<td>Lightweight</td>
<td>4.87”</td>
<td>8.55”</td>
<td>3.68”</td>
<td>3.15”</td>
<td>0.118”</td>
<td>VG-10</td>
<td>3.0</td>
<td>Orange</td>
<td>TiCN</td>
<td>FRN</td>
<td>Ambi Tip-up</td>
<td>Japan</td>
</tr>
</tbody>
</table>

VG-10 stainless steel blade with high-performance combination edge

Retractable carbide glass breaker for window breaching

Blunted tip for enhanced safety during rescue operations

All-black version features non-reflective TiCN-coated blade

Round Hole™ and Cobra Hood® for positive one-handed deployment

Available with black or high-visibility orange nylon handles

High-strength back lock

Built-in survival whistle
COMPACT KNIVES

When it comes to knives, size does matter. And in many circumstances smaller, more compact, and more discreet knives are better. Spyderco’s high-performance compact knives are testimony to this fact and have earned an enviable reputation for packing big-knife performance into small, easily carried packages. They also provide a variety of options for those who need real cutting performance, but live or work in areas with restrictive knife laws or policies.

CHICAGO

The Chicago was specifically designed to conform to the legal blade-length restrictions of its namesake city while still providing performance that rivals a full-size cutting tool. Its two-inch 440C stainless steel blade is flat ground for optimal cutting performance and features a Trademark Round Hole for easy opening. Textured G-10 handle scales and forefinger chisel ensure a full, secure grip, and a user-friendly Walker LinerLock® mechanism keeps the blade securely open during use. The reversible deep-pocket wire clip allows the knife to nestle discreetly in the pocket while keeping it poised for quick, easy access. Functional and law abiding, the Chicago defines the compact modern folding knife.

CAT

The Spyderco Cat is the ideal synthesis of compact size and big-knife functionality. The combination of its carefully contoured G-10 handle and strategically placed finger chisel provide plenty of surface area for a secure grip. Its 2.5-inch leaf-shaped blade is flat ground for superior edge geometry and is supported by a sturdy Walker LinerLock mechanism that secures the blade in the open position. A reversible, deep-pocket wire clip provides ambidextrous tip-up carry and blends invisibly with virtually any color of pants.

KIWI4

The Kiwi has always been one of Spyderco’s most popular and enduring designs, but its latest incarnation takes this practical tool to new heights. Updated to better fit larger hands, it features textured black G-10 scales that compliment its unique double finger chisel to provide a superbly secure grip. The VG-10 stainless steel blade’s full-flat grind produces incredible edge geometry for friction-free cutting, while its sturdy back lock mechanism, full liners, and solid stainless steel back spacer ensure ample strength. A reversible deep-pocket wire clip completes the package, offering low-profile tip-up carry on either side of the body.

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Steel</th>
<th>Weight</th>
<th>Finish</th>
<th>Edge Options</th>
<th>Lock Type</th>
<th>Handle R/L/Ambi</th>
<th>Clip Origin</th>
</tr>
</thead>
<tbody>
<tr>
<td>C130G</td>
<td>Chicago G-10 Black</td>
<td>3.11 in</td>
<td>5.11 in</td>
<td>2.00 in</td>
<td>4.92</td>
<td>0.100 in</td>
<td>2.2 oz</td>
<td>Full-flat</td>
<td>Plain + Combination</td>
<td>LinerLock</td>
<td>G-10</td>
<td>Ambi</td>
<td>Taiwan</td>
</tr>
<tr>
<td>C129G</td>
<td>Cat G-10 Black</td>
<td>3.54 in</td>
<td>6.04 in</td>
<td>2.50 in</td>
<td>6.40</td>
<td>0.100 in</td>
<td>2.6 oz</td>
<td>Full-flat</td>
<td>Plain + Combination</td>
<td>LinerLock</td>
<td>G-10</td>
<td>Ambi</td>
<td>Taiwan</td>
</tr>
<tr>
<td>C178G</td>
<td>Kiwi4</td>
<td>3.84 in</td>
<td>6.78 in</td>
<td>2.94 in</td>
<td>7.46</td>
<td>0.098 in</td>
<td>2.5 oz</td>
<td>Full-flat</td>
<td>Plain + Combination</td>
<td>Back Lock</td>
<td>G-10</td>
<td>Ambi</td>
<td>Japan</td>
</tr>
</tbody>
</table>

The Chicago and Cat both feature wire clips for ambidextrous tip-up carry.

The Kiwi4 features a wire clip for ambidextrous tip-up carry.

The Cat and Chicago both feature wire clips for ambidextrous tip-up carry.
The Dragonfly concentrates the qualities of a full-sized folding knife into an amazingly compact, pocket-friendly format. Its refined ergonomics and textured index-finger choil provide a comfortable, secure grip for hands of all sizes and leverage that allows the compact blade to cut with authority far beyond its size. A reversible pocket clip, Spyderco Round Hole and sturdy back lock mechanism support convenient carry, one-handed access and serious functionality. The Dragonfly is available with several different handle choices, including stainless steel, foliage green G-10 with stainless liners, and textured FRN. Most versions feature VG-10 stainless steel blades, but there is also an FRN version with ultra-high-carbon ZDP-189 steel for those seeking the ultimate in small-blade performance.

Our Dragonfly2 model is also available in Salt versions featuring 100% rustproof H-1 steel. Please see page 70.

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Metal Finish</th>
<th>Stainless Steel</th>
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<th>FRN</th>
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<td>C28</td>
<td>Dragonfly</td>
<td>Stainless</td>
<td></td>
<td></td>
</tr>
<tr>
<td>C28BK2</td>
<td>Dragonfly2</td>
<td>Lightweight</td>
<td>FRN</td>
<td></td>
</tr>
<tr>
<td>C28GRE2</td>
<td>Dragonfly2</td>
<td>Lightweight</td>
<td>ZDP-189</td>
<td></td>
</tr>
<tr>
<td>C28GFG</td>
<td>Dragonfly</td>
<td>Stainless</td>
<td>G-10</td>
<td></td>
</tr>
</tbody>
</table>

Stainless Dragonflies have steel clips. All other Dragonfly models feature deep-pocket wire clips. See chart for more details.
<table>
<thead>
<tr>
<th>Model</th>
<th>Model Number</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Weight</th>
<th>Steel</th>
<th>Grind</th>
<th>Edge Options</th>
<th>Lock Type</th>
<th>Handle</th>
<th>R/L/Ambi</th>
<th>Clip</th>
<th>Origin</th>
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<tbody>
<tr>
<td>LSS3</td>
<td>LSS3</td>
<td>Ladybug3</td>
<td>2.48 inches</td>
<td>4.41 inches</td>
<td>1.93 inches</td>
<td>1.72 inches</td>
<td>0.079 ounces</td>
<td>2.0</td>
<td>VG-10</td>
<td>1.3</td>
<td>Plain</td>
<td>Back Lock</td>
<td>Stainless</td>
<td>Ambi</td>
<td>None</td>
<td>Japan</td>
</tr>
<tr>
<td>LBK3</td>
<td>LBK3</td>
<td>Ladybug3 Lightweight Black</td>
<td>2.48 inches</td>
<td>4.38 inches</td>
<td>1.90 inches</td>
<td>1.70 inches</td>
<td>0.079 ounces</td>
<td>2.0</td>
<td>VG-10</td>
<td>0.7</td>
<td>Plain</td>
<td>Back Lock</td>
<td>FRN</td>
<td>Ambi</td>
<td>None</td>
<td>Japan</td>
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<tr>
<td>LFG3</td>
<td>LFG3</td>
<td>Ladybug3 Lightweight Foliage Green</td>
<td>2.48 inches</td>
<td>4.38 inches</td>
<td>1.90 inches</td>
<td>1.70 inches</td>
<td>0.079 ounces</td>
<td>2.0</td>
<td>VG-10</td>
<td>0.7</td>
<td>Plain</td>
<td>Back Lock</td>
<td>FRN</td>
<td>Ambi</td>
<td>None</td>
<td>Japan</td>
</tr>
<tr>
<td>LPR3</td>
<td>LPR3</td>
<td>Ladybug3 Lightweight Purple</td>
<td>2.48 inches</td>
<td>4.41 inches</td>
<td>1.93 inches</td>
<td>1.72 inches</td>
<td>0.079 ounces</td>
<td>2.0</td>
<td>VG-10</td>
<td>0.7</td>
<td>Plain</td>
<td>Back Lock</td>
<td>FRN</td>
<td>Ambi</td>
<td>None</td>
<td>Japan</td>
</tr>
<tr>
<td>LGRE3</td>
<td>LGRE3</td>
<td>Ladybug3 Lightweight ZDP-189</td>
<td>2.48 inches</td>
<td>4.41 inches</td>
<td>1.93 inches</td>
<td>1.72 inches</td>
<td>0.079 ounces</td>
<td>2.0</td>
<td>ZDP-189</td>
<td>0.6</td>
<td>Full-flat</td>
<td>None</td>
<td>ZDP-189</td>
<td>None</td>
<td>None</td>
<td>Japan</td>
</tr>
</tbody>
</table>

**Ladybug3**

Spyderco’s popular Ladybugs offer amazing cutting capability in a lock-blade folder small enough to fit on your keychain. Clipless and handled in a variety of colors of injection-molded FRN or satin-finished stainless steel, Ladybugs feature the same back lock construction as many of our full-sized knives. Their blades include our Trademark Round Hole that makes opening them much easier than a traditional nail nick and are available with a choice of plain or SpyderEdge cutting edges. If you really want to push the limits of performance, Ladybugs are even available with blades ground from ultra-high-carbon ZDP-189 and 100% rustproof H-1 steels. Please see page 70 for our Ladybug Salt models.

**Manbug**

The same compact size as its counterpart the Ladybug, Spyderco’s Manbug boasts the enhanced edge geometry of a broader, thicker, flat-ground blade. It is available in four versions: a classic bolstered design with gray G-10 scales, a lightweight version with a textured black FRN handle, and a lightweight version with an ultra-high-performance ZDP-189 blade. Clipless and designed for carry in the pocket, the Manbug also features a lanyard hole for easy attachment to a fob or keychain.
When asked what knife he would give to his son if he were deploying for military service, Spyderco’s founder Sal Glesser answered by creating the Military Model. A shining example of Spyderco’s motto of “Reliable High Performance™,” it features a premium CPM S30V stainless steel blade for exceptional edge retention and corrosion resistance. Its modified clip-point blade is flat ground for strength and cutting performance and has a 14mm Spyderco Round Hole for quick, positive, one-handed opening—even while wearing gloves. The Military is available with both satin finished and non-reflective black DLC (Diamond-Like Carbon) coated blades.

The tremendous popularity of the original Military Model has inspired an entire family of knives featuring different handle options. In its classic form, the Military features a sturdy LinerLock mechanism nested into durable black or digital camouflage G-10 handle scales. For extreme reliability, the titanium-handled Military features a Reeve Integral Lock (R.I.L.) with a long-lasting hardened steel insert. And, for those seeking the ultimate combination of strength and style, the fluted titanium Military combines the R.I.L. mechanism, solid titanium scales, and a spectacular CNC-machined fluted texture.

All versions of the Military feature contoured stainless steel pocket clips for secure right-side, tip-down carry and open-handled construction for reliability and easy maintenance.

---

<table>
<thead>
<tr>
<th>Model Name</th>
<th>Number</th>
<th>Blade Length (inches)</th>
<th>Edge Length (inches)</th>
<th>Blade Thickness (inches)</th>
<th>Weight (ounces)</th>
<th>Lock Type</th>
<th>Handle R/L/Ambi</th>
<th>Clip Origin</th>
</tr>
</thead>
<tbody>
<tr>
<td>C36GE</td>
<td>Military Model G-10 Black</td>
<td>5.52</td>
<td>3.65</td>
<td>0.145</td>
<td>3.7</td>
<td>4.5</td>
<td>Black</td>
<td>Right</td>
</tr>
<tr>
<td>C36GBK</td>
<td>Military Model G-10 Black Blade</td>
<td>5.52</td>
<td>3.65</td>
<td>0.145</td>
<td>3.7</td>
<td>4.5</td>
<td>Black Blade</td>
<td>Right</td>
</tr>
</tbody>
</table>

All versions of the Military Model feature clips configured for right-side, tip-down carry.
Military Model with digital camouflage-patterned G-10 scales with satin-finished blade

Digital camouflage-patterned G-10 scales and non-reflective DLC-coated blade

All versions of the Military Model feature clips configured for right-side, tip-down carry

Solid titanium handle scales and Reeve Integral Lock (R.I.L.) mechanism with steel insert

CNC-machined fluted titanium handle scales and R.I.L. with steel insert

Model Number Model Name Closed Length in. mm Overall Length in. mm Blade Length in. mm Edge Length in. mm Blade Thickness in. mm Steel Weight ounces grm Grind Edge Options Lock Type Handle R/L Ambi Clip Origin

C36GCMO Military Model G-10 Camo 5.52 140 4.00 102 3.65 93 0.145 3.7 CPM S30V 4.5 128 Full-flat • None LinerLock G-10 Right Tip-down USA

C36GCMOBK Military Model G-10 Camo Black Blade 5.52 140 4.00 102 3.65 93 0.145 3.7 CPM S30V 4.5 128 Full-flat • DLC LinerLock G-10 Right Tip-down USA

C36TI Military Model Titanium 5.52 140 4.00 102 3.65 93 0.145 3.7 CPM S30V 6.1 173 Full-flat • None R.I.L. Titanium Right Tip-down USA

C36TIF Military Model Fluted Titanium 5.52 140 4.00 102 3.65 93 0.145 3.7 CPM S30V 5.1 145 Full-flat • None R.I.L. Titanium Right Tip-down USA
One of Spyderco’s most in-demand models, the Para Military2 offers the same performance and reliability as the Military Model in a more compact package. Its premium CPM S30V blade is flat ground for strength and low-drag cutting performance and boasts a 14mm Trademark Round Hole for positive one-handed opening. In addition to the standard satin finish, a non-reflective black DLC-coated blade is also available. The Para Military2’s blade is supported by a high-strength Compression Lock™ that locks it securely open and allows it to be closed one-handed without placing your fingers in the path of the edge. Its ergonomic handle is built on a framework of nested stainless steel liners and textured black or digital camouflage G-10 scales. A four-position clip supports left or right-hand, tip-up or tip-down carry and ensures immediate accessibility regardless of your carry preference.

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Blade Thickness</th>
<th>Steel</th>
<th>Lock Type</th>
<th>Handle R/L/Ambi</th>
<th>Clip Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>C81G2</td>
<td>Para Military2 G-10</td>
<td>4.82”</td>
<td>8.24”</td>
<td>3.42”</td>
<td>0.145</td>
<td>CPM S30V</td>
<td>G-10</td>
<td>Ambi</td>
<td>4-position</td>
</tr>
<tr>
<td>C81GBK2</td>
<td>Para Military2 G-10</td>
<td>4.82”</td>
<td>8.24”</td>
<td>3.42”</td>
<td>0.145</td>
<td>CPM S30V</td>
<td>DLC</td>
<td>Ambi</td>
<td>4-position</td>
</tr>
<tr>
<td>C81GCMO2</td>
<td>Para Military2 Camo</td>
<td>4.82”</td>
<td>8.24”</td>
<td>3.42”</td>
<td>0.145</td>
<td>CPM S30V</td>
<td>G-10</td>
<td>Ambi</td>
<td>4-position</td>
</tr>
<tr>
<td>C81GCMOBK2</td>
<td>Para Military2 Camo</td>
<td>4.82”</td>
<td>8.24”</td>
<td>3.42”</td>
<td>0.145</td>
<td>CPM S30V</td>
<td>DLC</td>
<td>Ambi</td>
<td>4-position</td>
</tr>
</tbody>
</table>
The Native is an extremely practical, multifunctional cutting tool that showcases the quality and affordability of Spyderco's US-made products. The heart of this popular knife is its premium CPM S30V blade, which is hollow ground and features a pronounced swedge. It is joined to the textured, injection-molded FRN handle by a high-strength lock mechanism with a Boye Dent to prevent unintentional closure. The carefully engineered handle ergonomics and forefinger choil ensure positive control during use and make the knife compatible with all hand sizes. Completely ambidextrous, the Native includes a reversible clip with barrel-bolt hardware that provides left or right-side tip-up carry. It is available with either a satin-finished blade and hardware or, for operational environments, with blackened fittings and a DLC-coated blade.

The Native's popularity has inspired a number of unique expressions of the design, including a vibrant pink-handled version. Available in Plainedge only and sporting a brightly polished stainless steel pocket clip, the pink Native promotes awareness of cancers that affect women and is the perfect choice for ladies seeking a functional yet stylish everyday cutting tool. Spyderco donates a portion of the sales of the Pink Native to Guardians of the Ribbon, an extraordinary charity that provides direct support to women battling all forms of cancer. For more information, please visit www.pinkfiretrucks.org.
The Native® is the latest evolution of this signature design and a direct reflection of Spyderco’s commitment to constant quality improvement (C.Q.I.). It expresses the proven size, shape, and ergonomics of the classic Native with full-length skeletonized stainless steel liners, textured black G-10 scales, and a four-position pocket clip. Its blade is full-flat ground from CPM S35VN steel—a high-performance particle metallurgy steel acclaimed for its extreme toughness and edge retention. The blade and handle are joined by a highly refined back lock mechanism that represents the pinnacle of strength, precision, and ease of operation.

The Native® Fluted Titanium combines the advanced engineering and premium materials of the standard Native® with meticulously machined solid titanium handle scales. The scales are fluted with a stunningly beautiful sunburst pattern that also provides texture for a secure grip during use.

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Steel</th>
<th>Lock Type</th>
<th>Handle Material</th>
<th>Clip Type</th>
<th>Origin</th>
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</thead>
<tbody>
<tr>
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<td>2.95 inches</td>
<td>2.42 inches</td>
<td>0.125 inches</td>
<td>CPM S35VN</td>
<td>Back Lock</td>
<td>Ambidextrous</td>
<td>4-position</td>
<td>USA</td>
</tr>
<tr>
<td></td>
<td>Native® Black</td>
<td>102 mm</td>
<td>177 mm</td>
<td>75 mm</td>
<td>61 mm</td>
<td>3.2 mm</td>
<td>CPM S35VN</td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>C41TIF</td>
<td>Native® Fluted Titanium</td>
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<td>6.95 inches</td>
<td>2.95 inches</td>
<td>2.41 inches</td>
<td>0.125 inches</td>
<td>CPM S35VN</td>
<td>Back Lock</td>
<td>Titanium</td>
<td>4-position</td>
<td>USA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>102 mm</td>
<td>177 mm</td>
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<td>3.2 mm</td>
<td>CPM S35VN</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

One of the most unique versions of Spyderco’s Native Lightweight is our Operation Enduring Freedom commemorative knife. Its desert-tan-colored FRN handle is consistent with military color motifs and clearly distinguishes it from our standard black-handled versions. Every commemorative Native® is manufactured and assembled by the skilled craftsmen in our Golden, Colorado factory. The blades of these knives are laser-engraved with “Operation Enduring Freedom” and “We pray for your safe return.” Spyderco manufactures these extraordinary knives to honor and thank our troops who go in harm’s way to defend our Nation’s values. They are not available to dealers or distributors in the U.S. or overseas and are sold exclusively through AAFES and other military purchasing channels. Spyderco also gives away 50 of these knives per month to forward-deployed military personnel through a random drawing. Qualifying military personnel can enter this drawing by completing the online form on the Contact page of the Spyderco website (http://spyderco.com/contact/) or by emailing us at MilitaryLottery@spyderco.com. Thanks to all our military personnel for their service, sacrifice, and dedication. God Bless Our Troops.
Bob Terzuola’s pioneering work as a custom knifemaker helped define the form of modern tactical knives. He was also the first maker to collaborate with Spyderco to adapt custom designs to production knives. Terzuola’s Starmate features a satin-finished VG-10 blade mated to a handle constructed of textured black G-10 scales and skeletonized full stainless steel liners. The blade locks open by virtue of Terzuola’s unique expression of the Walker LinerLock mechanism, which features a concave tang ramp for improved lock strength. To ensure ease of carry and instant accessibility, the Starmate features a four-position hourglass clip that supports ambidextrous tip-up or tip-down carry.

Widely acknowledged as the father of custom tactical folding knives, Bob Terzuola designed the Double Bevel to offer the best of both worlds—the superior edge geometry of a full-flat grind and the strength of a hollow grind. Its meticulously ground VG-10 stainless steel blade features an Americanized tanto-style point for strength and the sleek profile that characterizes Terzuola’s no-nonsense designs. The ergonomic handle’s textured G-10 scales provide a secure grip and are supported by skeletonized stainless steel liners that also form the foundation of the knife’s enhanced Walker LinerLock™ mechanism. This mechanism includes a concave radiused tang ramp—a feature pioneered by Terzuola to increase lock strength and reliability. A four-position clip keeps this handy knife at your fingertips, offering tip-up or tip-down carry on both the left and right sides.

Both the Starmate and the Double Bevel feature versatile four-position clips.

Designed by noted personal-defense trainer Michael Janich, the Yojimbo2 is an evolved expression of his original Spyderco Yojimbo design, which pioneered the application of the wharncliffe blade in tactical folders. The refined ergonomics of the Yojimbo2 complement the natural contours of the hand, ensuring maximum surface contact and positive control. They also encourage a thumb-forward grip and make the 3.20-inch CPM S30V blade a natural extension of the hand. The straight cutting edge of the hollow-ground blade offers extreme cutting performance by transfering power all the way to the tip and ensures improved point strength. Nested stainless steel liners provide structural strength and form the backbone of the knife’s high-strength compression lock mechanism. Textured G-10 scales and a four-position clip guarantee a non-slip grip and rapid deployment from all carry positions.
The Manix2 family of knives showcase Spyderco's Made-in-USA quality and the strength and ease of use of our patented Ball Bearing Lock. One of Spyderco's strongest lock mechanisms, it consists of a hardened steel ball bearing encased in a polymer cage. When the knife is opened, a spring plunger drives the ball bearing forward onto a ramp on the blade, wedging it securely open. Pulling back on the cage releases the lock and allows the blade to pivot smoothly closed. Both opening and closing are easily performed with either hand and without ever placing your fingers in the path of the edge.

The popularity and proven performance of the Manix2 have inspired a number of unique variations of the basic design, as well as a larger, even more capable Manix2 XL. No matter what your cutting and carry needs may be, there's a Manix2 that's up to the task.

**MANIX2 FAMILY**

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The popularity and proven performance of the Manix2 have inspired a number of unique variations of the basic design, as well as a larger, even more capable Manix2 XL. No matter what your cutting and carry needs may be, there's a Manix2 that's up to the task.

**MANIX2 AND MANIX2 BLACK BLADE**

Full stainless steel liners give the G-10-handled Manix2 exceptional strength and heft. Strategically placed jimping on the edges of the liners enhances grip and ensures superior control during demanding cutting chores. The flat-ground CPM S30V blade is available with a choice of a plain or CombinationEdge and, like the liners, features a handsome tumbled finish. For operational applications, the Manix2 is also available in an all-black PlainEdge version with a tough Diamond-Like Carbon (DLC) blade coating and blackened liners and handle hardware. Completely ambidextrous, the Manix2’s clip supports left and right-side tip-up carry.

The Manix2 features a reversible clip for left or right-side tip-up carry.
**MANIX2 XL**

For some cutting chores bigger is better. The Manix2 XL’s extra-large-sized format is perfect for large hands and tasks that demand a longer blade. Like its smaller counterpart, it boasts a CPM S30V blade, full stainless steel liners, a stout Ball Bearing Lock mechanism, and a reversible clip that provides ambidextrous tip-up carry.

**MANIX2 XL BLACK BLADE**

The black-bladed Manix2 XL features a durable Diamond-Like Carbon (DLC) blade coating and subdued handle hardware and clip.

**MANIX2 BLACK LIGHTWEIGHT**

If you prefer basic black to translucent blue, you’re in luck. This version of the Manix2 offers all the same features and functionality of the award-winning translucent blue version, but with a black FRCP handle.

**MANIX2 BLUE LIGHTWEIGHT**

The Manix2 Lightweight packs the cutting power of a flat-ground CTS BD1 stainless steel blade into a handle molded from translucent blue FRCP (fiberglass reinforced copolymer). Amazingly tough and lightweight, this material reduces the weight of this full-sized knife to just three ounces. A precision-machined steel insert in the handle supports the Ball Bearing Lock mechanism to lock the blade securely open and a low-profile reversible wire clip provides left or right-side tip-up carry. An extraordinary example of state-of-the-art materials, this knife was Winner of Blade Magazine’s Most Innovative American Design Award.

C101BL2

Manix2 Lightweight models feature a reversible clip for ambidextrous tip-up carry.
The Stretch is a highly evolved folding knife that traces its roots back to the classic Spyderco Hunter and Pro-Venator models. Ideal for hunting applications and all other cutting chores, it features an injection-molded FRN handle with Bi-Directional Texturing®, a wide profile, and an ergonomic shape that brackets the hand to provide an amazingly secure grip. Its skeletonized stainless steel liners and sturdy back lock mechanism ensure superior strength and a four-position clothing clip supports ambidextrous tip-up and tip-down carry. The Stretch’s drop-point blade is full-flat ground for exceptional edge geometry and low-friction cutting performance. It is available with your choice of VG-10 stainless or ultra-high-carbon ZDP-189 blade steel.

The P’Kal and P’Kal Trainer feature a reversible wire clip for ambidextrous tip-up carry.

“Pikal” is an incredibly potent system of martial arts tactics that originated in the Philippines. Meaning “to rip” in Visayan dialect, Pikal also inspired the Spyderco P’Kal—a unique folding knife specifically suited to those tactics. The P’Kal’s plain-edged blade is flat ground from CPM S30V stainless steel and features a slightly curved edge for impressive cutting power. Spyderco’s Trademark Round Hole and a removable Emerson Opening feature provide amazingly fast one-handed blade opening, either manually or by hooking the Emerson feature on the pocket during the draw. Designed by former undercover narcotics officer and close-combat instructor Craig Douglas (aka “Southnarc”), the P’Kal is a “reverse-edge” tool. Ergonomically it is intended to be held with the sharpened edge facing inward toward the user, replicating the mechanical function of the claws of an animal.

The backbone of the P’Kal’s handle is a pair of skeletonized full stainless steel liners. They are capped by textured black G-10 laminate scales and house Spyderco’s patented Ball Bearing Lock—an extremely strong lock mechanism that is also completely ambidextrous. To support all appropriate carry and deployment methods, the P’Kal also features a reversible wire wire clip that provides tip-up, edge-forward and edge-back carry on both the left and right sides.

A defensive tool is useless without the skills to power it. And the best way to develop those skills is with proper training equipment. The P’Kal Trainer is mechanically identical to its live-blade counterpart, but features a blunted edge and rounded point to allow safe contact with a training partner. The multiple holes in the blade make its weight comparable to the live version and, along with its bright red G-10 handles, easily identify it as a training tool. Fully configurable for any tip-up carry position and featuring the same removable Emerson Opening feature, the P’Kal Trainer allows you to integrate all phases of your training-carrier, deployment, and contact tactics—into a seamless flow.
The Caly3 Carbon Fiber straddles the line between a work of art and a high-performance cutting tool. Its leaf-shaped blade features a core layer of ultra-high-carbon ZDP-189 steel sandwiched between two outer layers of 420J2. This san mai (three-layer) construction results in an incredible fusion of cutting performance and structural strength. The blade’s full-flat grind ensures excellent edge geometry and clearly reveals the boundary between the layers. The handle of the Caly3 is also noteworthy, mating full skeletonized stainless steel liners, a mid-positioned back lock, and state-of-the-art carbon fiber handles with an oversized pivot pin for exceptional fusion of beauty and structural strength. A reversible deep-pocket wire clip completes the package and provides ambidextrous tip-up carry.

**Model: Caly3.5 Carbon Fiber**
- Blade length: 3.4 inches
- Edge length: 3.08 inches
- Blade thickness: 0.118 inches
- Steel: ZDP-189/420J2
- Grind: Full-flat
- Edge Options: Combination
- Lock Type: Back Lock
- Handle: Carbon Fiber
- Clip: Tip-up
- Origin: Japan

All versions of the Caly3 and Caly3.5 include a reversible deep-pocket wire clip for left or right-side tip-up carry.
Spyderco’s Value Folders are universally respected as some of the best bargains in the knife market. They express all the defining features of a state-of-the-art Spyderco folder with economical materials to yield functional, reliable, and highly affordable knives that are ideal for price-conscious users. Value Folders are available in a wide range of sizes and all feature skeletonized stainless steel liners, textured G-10 scales, Walker LinerLock® mechanisms, heavy-duty four-position pocket clips, and lined lanyard holes. Their broad, leaf-shaped blades are full-flat ground for low-friction cutting performance and feature Spyderco’s Trademark Round Hole™ for swift one-handed deployment.

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Steel</th>
<th>Weight</th>
<th>Grind</th>
<th>Edge Options</th>
<th>Lock Type</th>
<th>Handle</th>
<th>Clip Location</th>
<th>Origin</th>
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</thead>
<tbody>
<tr>
<td>C122G</td>
<td>Tenacious G-10</td>
<td>3.98</td>
<td>8.50</td>
<td>3.13</td>
<td>26.5</td>
<td>0.122</td>
<td>8Cr13MoV</td>
<td>2.6</td>
<td>Full-flat</td>
<td>•</td>
<td>LinerLock</td>
<td>G-10</td>
<td>Ambi</td>
<td>4-position</td>
</tr>
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<td>Tenacious G-10 Black Blade</td>
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<td>8.50</td>
<td>3.30</td>
<td>26.5</td>
<td>0.122</td>
<td>8Cr13MoV</td>
<td>2.6</td>
<td>Full-flat</td>
<td>Oxide</td>
<td>LinerLock</td>
<td>G-10</td>
<td>Ambi</td>
<td>4-position</td>
</tr>
<tr>
<td>C136G</td>
<td>Persistence G-10</td>
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<td>8.90</td>
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<td>22.5</td>
<td>0.122</td>
<td>8Cr13MoV</td>
<td>2.6</td>
<td>Full-flat</td>
<td>•</td>
<td>LinerLock</td>
<td>G-10</td>
<td>Ambi</td>
<td>4-position</td>
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<tr>
<td>C142G</td>
<td>Resilience G-10</td>
<td>5.20</td>
<td>10.70</td>
<td>4.20</td>
<td>41.5</td>
<td>0.122</td>
<td>8Cr13MoV</td>
<td>2.6</td>
<td>Full-flat</td>
<td>•</td>
<td>LinerLock</td>
<td>G-10</td>
<td>Ambi</td>
<td>4-position</td>
</tr>
</tbody>
</table>

The Tenacious™ was voted Blade Magazine’s “Best Buy Folder.” The Resilience provides true big-knife cutting power. The Ambitious is small but extremely capable. The compact Persistence offers concealable, full-service performance. All Value Folders feature four-position clips adjustable for left or right-side tip-up or tip-down carry.
Spyderco’s Sage series is a family of folding knives that honors the pioneering designers of our industry. Every member of the Sage family features a flat-ground, leaf-shaped CPM S30V blade, an ergonomic handle design with textured forefinger choil and thumb ramp, and a reversible tip-up wire clip. However, each knife showcases a specific lock mechanism to pay homage to the trendsetting knifemaker or designer who invented it. These extraordinary knives also support a worthy cause, as proceeds from the sale of every Sage Series folder are donated to the Alzheimer’s Association, Colorado Chapter (http://alz.org/co).

The Sage1 showcases Chris Reeve’s Reeve Integral Lock (R.I.L.)—a robust lock mechanism that is functionally similar to a Linerlock, but uses the knife’s metal handle scale as the lock material. This knife honors Reeve’s invention by expressing the R.I.L. in precision-machined solid titanium and an open-backed design for easy cleaning.

The Sage2 pays homage to the late Blackie Collins and his groundbreaking Bolt Action Lock. This revolutionary lock design consists of a spring-loaded steel bolt that wedges between a ramp on the tang of the blade and the inside of the handle back strap. Retracting an ambidextrous button releases the lock to close the blade. The latest version of the Sage3 features black cubic check carbon fiber/G-10 laminate.

The front lock is a variation of the traditional back lock design with a shorter lock bar and a mid-positioned release that allows a knife to be operated more easily with one hand. Developed by the late Al Mar with the help of several custom knifemakers, it set the standard for today’s generation of highly ergonomic folder designs. The Sage4 commemorates Mar’s contribution to the advancement of knife design and features ironwood scales, stainless steel liners and titanium bolsters.

<table>
<thead>
<tr>
<th>Model</th>
<th>Blade Steel</th>
<th>Blade Length</th>
<th>Handle Material</th>
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<th>Lock Type</th>
<th>Handle Color</th>
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</thead>
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<td>C123CF</td>
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<td>Mid Back Lock</td>
<td>Black Cubic Check Carbon Fiber/G-10 Laminate</td>
<td>Taiwan</td>
</tr>
</tbody>
</table>
BRADLEY FOLDER

Gayle Bradley's first Spyderco collaboration clearly reflects his wealth of experience as a custom knifemaker and former World Cutting Competition Champion. It features a high-performance CPM M4 blade with a deep hollow grind for exceptional edge geometry and a long service life. Its ergonomic handle is meticulously designed to accommodate all grips and hand sizes and features skeletonized full-length stainless steel liners, carbon fiber/G-10 laminate scales, and a flush-finished LinerLock mechanism that reduces the possibility of unintentional lock release during hard use. A black, four-position hourglass clip provides ambidextrous tip-up and tip-down carry, making this amazing knife as handy as it is capable.

Model Number Model Name Closed Length Overall Length Blade Length Edge Length Blade Thickness Steel Weight Grind Edge Options Lock Type Handle Clip Origin
C134CF Bradley Folder 4.68 8.15 3.47 88 0.118 CPM M4 5.2 Hollow • LinerLock Carbon Fiber/G-10 Laminate Ambi 4-position Taiwan

The Bradley Folder’s four-position clip supports all carry positions.

SZABO FOLDER

Laci Szabo combines his military, law enforcement, and martial arts experience with a unique design flair to create some of the most extraordinary knives ever made. His Szabo Folder is both a purpose-designed self-defense tool and a functional work of art. Its sweeping, scimitar-shaped CPM S30V blade features a full-length spine and a concave scallop on the spine for trapping tactics. It is mated to a generously sized ergonomic handle by Spyderco’s high-strength Compression Lock mechanism and backed by an internal self-close mechanism that keeps the blade securely in place during carry. The newest version of the Szabo Folder features a black titanium carbonitride-coated blade, black cubic check carbon fiber/G-10 laminate scales, full stainless steel liners, and a four-position clip.

Model Number Model Name Closed Length Overall Length Blade Length Edge Length Blade Thickness Steel Weight Grind Edge Options Lock Type Handle Clip Origin
C146CFBBK Szabo Folder Black Blade 5.65 10.25 4.60 101 0.157 CPM S30V 7.0 Hollow • TiCN Compression Carbon Fiber/G-10 Laminate Ambi 4-position Taiwan

The Szabo Folder’s four-position clip supports ambidextrous tip-up and tip-down carry.
VALLOTTON SUB-HILT FOLDER

Butch Vallotton is one of the premier makers of high-end custom folders and automatic knives. He was also the first folder maker to use a blade’s thumb stud as a stop pin for the lock. Our Vallotton Sub-Hilt honors this innovation and is the only Spyderco to feature both a thumb stud and our Trademark Round Hole. Its premium CPM S30V blade combines hollow-ground primary bevels with a faceted flat-ground tip for a superior synthesis of cutting performance and point strength. The meticulously crafted handle combines brushed stainless bolsters and a sub-hilt with contoured, polished G-10 scales. It also houses the knife’s stout LinerLock mechanism and features a four-position clip that supports all possible carry configurations.

Model Number Model Name Closed Length mm Overall Length mm Blade Length mm Edge Length mm Blade Thickness mm Steel Weight ozs. Grind Edge Options Lock Type Handle R/L/Ambi Clip Origin

C149G Vallotton Sub-Hilt 127 221 94 89 0.157 CPM S30V 4.0 Hollow • LinerLock G-10 Ambi 4-position Taiwan

SCHMPP TUFF

What’s in a name? In the case of Ed Schempp’s impressive Tuff folding knife, everything. The heart of the Schempp Tuff is its massive flat-ground drop-point blade. Precision machined from Crucible’s CPM 3V particle metallurgy steel, it is a full 4mm (0.157 inch) thick and features bilateral fullers (grooves) to reduce weight, increase strength, and reduce friction during cutting. The Schempp Tuff’s handle is constructed with a dimple-textured G-10 scale and stainless steel liner on one side and a solid titanium scale on the other. The titanium scale serves as the basis for a sturdy Reeve Integral Lock (R.I.L.) mechanism that features a hardened steel lock interface for increased strength and durability.

Model Number Model Name Closed Length mm Overall Length mm Blade Length mm Edge Length mm Blade Thickness mm Steel Weight ozs. Grind Edge Options Lock Type Handle R/L/Ambi Clip Origin

C151GTI Schempp Tuff 131 225 94 76 0.157 CPM 3V 4.0 Saber • R.I.L. Titanium/G-10 Ambi 4-position Taiwan

The Vallotton Sub-Hilt features a four-position clip that supports all carry positions.

The Schempp Tuff’s four-position clip provides left- or right-side tip-up or tip-down carry.

Model Number Model Name Closed Length mm Overall Length mm Blade Length mm Edge Length mm Blade Thickness mm Steel Weight ozs. Grind Edge Options Lock Type Handle R/L/Ambi Clip Origin

C149G Vallotton Sub-Hilt 127 221 94 89 0.157 CPM S30V 4.0 Hollow • LinerLock G-10 Ambi 4-position Taiwan

C151GTI Schempp Tuff 131 225 94 76 0.157 CPM 3V 4.0 Saber • R.I.L. Titanium/G-10 Ambi 4-position Taiwan
Marcin Slysz is a Polish knifemaker who has earned an enviable reputation for producing impeccably crafted high-tech folding knives. His Techno design boasts a 4.5mm-thick (0.177 inch) blade ground from Carpenter CTS™ XHP stainless steel, a state-of-the-art alloy that offers superior strength, edge retention, and corrosion resistance. The Techno's handle construction includes a titanium liner and textured Earth-brown G-10 scale on one side and a solid titanium scale on the other. The solid scale is the foundation of a Reeve Integral Lock (R.I.L.) mechanism and a pocket clip configured for right-side, tip-up carry. The blade and handle components of the Techno feature a subdued stonewashed finish.

The Southard Folder was Spyderco's first design to feature a "flipper"—a small integral lever near the tang of the blade that allows the knife to be opened with a stroke of the index finger. Designed by talented custom knifemaker Brad Southard, it features a CTS™ 204P hollow-ground blade that rotates on a special captive ball-bearing pivot system to ensure a super-smooth action. The Southard's handle construction includes a titanium liner and textured Earth-brown G-10 scale on one side and a solid titanium scale on the other. The blade and handle components of the Southard feature a subdued stonewashed finish.

Many tactical applications require a knife that is non-reflective to ensure that the user does not give away his position. To adapt the Southard design to these applications, Spyderco is proud to introduce an all-black version featuring a durable titanium carbonitride coating on the blade and handle components and a textured black G-10 handle scale.

Both versions of the Southard Folder include a clip configured for right-side tip-up carry.

### Techno vs. Southard Folder Specifications

<table>
<thead>
<tr>
<th>Model/Name</th>
<th>Model Number</th>
<th>Model Name</th>
<th>Closed Length incl. Hinge</th>
<th>Overall Length incl. Hinge</th>
<th>Blade Length incl. Hinge</th>
<th>Edge Length</th>
<th>Blade Thickness incl. Hinge</th>
<th>Weight</th>
<th>Grind</th>
<th>Edge Type</th>
<th>Coating</th>
<th>Lock Type</th>
<th>Handle/R/L/Ambi</th>
<th>Clip Type</th>
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<td>Southard Folder G-10</td>
<td>C156GBN</td>
<td>Southard Folder G-10</td>
<td>4.50</td>
<td>118</td>
<td>7.93</td>
<td>3.40</td>
<td>0.157</td>
<td>4.0</td>
<td>CTS 204P</td>
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<td>None</td>
<td>Titanium/G-10</td>
<td>Right Tip-up Taiwan</td>
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<tr>
<td>Southard Folder G-10/Black Blade</td>
<td>C156GBBK</td>
<td>Southard Folder G-10/Black Blade</td>
<td>4.50</td>
<td>118</td>
<td>7.93</td>
<td>3.40</td>
<td>0.157</td>
<td>4.0</td>
<td>CTS 204P</td>
<td>None</td>
<td>None</td>
<td>Titanium/G-10</td>
<td>Right Tip-up Taiwan</td>
<td></td>
</tr>
</tbody>
</table>
ULIZE

The Ulize is a lean, high-performance folder optimized for law enforcement duty use and personal-defense. Designed by German custom knifemaker Ulrich (“Uli”) Hennicke, its VG-10 stainless steel blade features a slightly recurved edge profile and a deep hollow grind for aggressive cutting performance. Full stainless steel liners and a solid stainless back spacer ensure a deft balance and a solid foundation for the handle’s black G-10 scales and high-strength back lock mechanism. Completely ambidextrous and ideal for support-side carry, the Ulize carries easily in any position via its versatile four-position pocket clip.

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Steel Weight</th>
<th>Lock Type</th>
<th>Handle R/L/Ambi</th>
<th>Clip Position</th>
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<tr>
<td>C161G</td>
<td>Ulize</td>
<td>5.44 inches</td>
<td>9.55 inches</td>
<td>4.11 inches</td>
<td>3.92 inches</td>
<td>0.118 inches</td>
<td>3.0 ounces</td>
<td>Back Lock</td>
<td>G-10 Ambi</td>
<td>4-position</td>
</tr>
</tbody>
</table>

BATTLESTATION

Designed by Alexandru Diaconescu, better known to knife enthusiasts as “Dialex,” the Battlestation is a tour-de-force folding knife built for extreme performance. Its hybrid tanto-style blade is saber ground from VG-10 stainless steel and features a sweeping point, an index-finger choil, and an unsharpened swedge. A sturdy back lock mechanism anchors it to a handle constructed of full stainless steel liners and textured black G-10 scales that features a reversible wire clip configured for tip-up carry. An impressive synthesis of functional ergonomics and futuristic style, the Battlestation commands attention.

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Steel Weight</th>
<th>Lock Type</th>
<th>Handle R/L/Ambi</th>
<th>Clip Position</th>
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</thead>
<tbody>
<tr>
<td>C168G</td>
<td>Battlestation</td>
<td>4.23 inches</td>
<td>7.20 inches</td>
<td>2.97 inches</td>
<td>2.44 inches</td>
<td>0.138 inches</td>
<td>3.5 ounces</td>
<td>Back Lock</td>
<td>G-10 Ambi</td>
<td>Tip-up</td>
</tr>
</tbody>
</table>
**DOMINO**
The Domino is the second Spyderco knife to feature a Kit Carson-inspired flipper opener. Its full-flat-ground blade is machined from premium CTS™ XHP steel and rides on specially designed ball bearing washers for an ultra-smooth opening action. The handle features a solid titanium scale on one side and a titanium liner and black cubic check carbon fiber/G-10 laminate scale on the other. The titanium scale houses a high-strength Reeve Integral Lock (R.I.L.) mechanism with a steel interface that serves double duty as an overtravel stop. For ease and versatility of carry, the Domino also includes a black, four-position pocket clip.

**HUNGARIAN FOLDER**
The latest edition to Spyderco’s groundbreaking Ethnic Series of knives, the Hungarian folder pays homage to the traditional pocketknife of Hungary. Designed by Hungarian architect and knife enthusiast Gábor Szakonyi, this beautiful knife faithfully captures the graceful lines of the traditional “fejesgörbe” (header curved) folding knife, as well as the spirit of quality that typifies Hungarian folk art. Featuring Walker LinerLock construction, full stainless steel liners, sculpted stainless steel bolsters, polished G-10 scales, and a full-flat-ground CTS™ XHP blade, this extraordinary knife represents a powerful link between traditional artistry and state-of-the-art manufacturing.

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**Model Number** | **Model Name** | **Closed Length** | **Overall Length** | **Blade Length** | **Edge Length** | **Blade Thickness** | **Steel Weight** | **Grind** | **Edge Options** | **Lock Type** | **Handle** | **Clip** | **Origin**
--- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | ---
C172CFI | Domino | 4.13 | 7.68 | 3.13 | 2.89 | 0.118 | 3.0 | CTS™ XHP | Plain | Spyder | Taiwan

---

A four-position clip allows the Domino to be carried tip-up or tip-down on both the left and right sides.

---

**Model Number** | **Model Name** | **Closed Length** | **Overall Length** | **Blade Length** | **Edge Length** | **Blade Thickness** | **Steel Weight** | **Grind** | **Edge Options** | **Lock Type** | **Handle** | **Clip** | **Origin**
--- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | ---
C173G | Hungarian Folder | 4.83 | 8.46 | 3.63 | 3.28 | 0.118 | 3.0 | CTS™ XHP | Plain | Spyder | Taiwan

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The Hungarian Folder’s clip provides right-side tip-up carry.
Ukrainian-born Serge Panchenko has only been making custom knives for a few years, but in that time has developed a devoted following. His first collaboration with Spyderco, the Roc, combines a unique cleaver-style blade with a gracefully curved handle featuring skeletonized full stainless steel liners and textured black G-10 scales. The VG-10 stainless steel blade is saber ground for strength and is supported by a sturdy Walker LinerLock mechanism and an open-backed handle construction for light weight and ease of cleaning. A reversible deep-pocket wire clip supports tip-up carry on both sides of the body and ensures that this uniquely functional tool is always at the ready.

For Wyoming-based Mike Draper and his wife Audra, knifemaking is a family affair that yields everything from tough tactical folders to investment-quality art knives. His new collaboration with Spyderco, the Mike Draper Folder, reflects both ends of that spectrum. Its precision-machined solid titanium handle boasts an intricate spider web design, a color-anodized spider web design, and a painstakingly finished sanded back. The blade is a modified drop-point profile full-flat ground from VG-10 stainless steel and supported by a sturdy Walker LinerLock mechanism. Configured for right-side, tip-up carry, this unique knife is both a work of art and a practical everyday cutting tool.
Fans of large, hard-use folders rejoice! Spyderco’s new Tatanka takes our familiar look and proven performance characteristics and supercharges them with the extreme strength of an all-new lock—the PowerLock™. Hands down the strongest locking mechanism we’ve ever produced, it is housed within a handle constructed of full skeletonized stainless steel liners and textured G-10 scales. The business end of the Tatanka features a stout saber-ground VG-10 blade with a pronounced swedge for an acute point. A four-position clip provides tip-up or tip-down carry on either side of the knife, supporting all possible carry positions and making this incredible knife completely ambidextrous.

Most often known by its nickname “carraca,” the navaja is a centuries-old traditional Spanish folding knife with a unique ratchet-style blade lock. Translated into a state-of-the-art folder by the talented Ed Schempp, Spyderco’s Navaja features a traditional clip-point blade masterfully ground from CPM S30V stainless steel. It is matched by an exquisitely machined handle constructed of stainless steel liners and bolsters mated to carbon fiber/G-10 laminate scales with classic dovetail joints. The blade locks open by means of a proven Walker LinerLock mechanism, and a unique detent system produces an audible ratcheting sound when the blade is opened, replicating the signature “carraca” sound of traditional navaja knives.
H-1® steel is an extremely unique blade material that is completely rustproof. It is the heart of Spyderco’s Salt Series—a family of knives ideally suited to hard use in and around the water. Conventional steels are produced by adding carbon to iron. This process changes the molecular matrix of the metal, enabling it to be altered through a variety of heat-based processes to produce hard, extremely durable things like knife blades. Unfortunately, carbon-based steels also have a significant flaw: they are vulnerable to rust.

Rust occurs when the carbon in steel reacts with chloride. To avoid this, H-1 uses 0.10% nitrogen instead of carbon to give the material its steel-like qualities. Nitrogen does not react with chloride, making H-1 blades completely impervious to rust, even when submerged in salt water for extended periods of time.

H-1 is also unique because it is an austenitic steel. Traditional martensitic steels use a heat treating process to harden and temper them to be serviceable knife blades. H-1, however, “work hardens” through the mechanical processes of shaping and grinding the steel. The areas “worked” the most—the bevels and cutting edges—become the hardest. The areas worked less remain softer and tougher. The end result is a blade with differential hardness that provides a combination of the strength and cutting performance—just like a coveted Japanese clay-tempered sword.

To ensure unfailing reliability in even the harshest environments, all other components of Spyderco’s Salt knives are also manufactured from 100% corrosion-proof materials. The perfect choice for maritime use, Salt knives are also ideal for deep concealment where corrosion due to perspiration is a concern.

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**SALT SERIES™**

H-1™ steel is an extremely unique blade material that is completely rustproof. It is the heart of Spyderco’s Salt Series—a family of knives ideally suited to hard use in and around the water.

**SALT1™**

The Salt1 provides all the extraordinary qualities of H-1 steel in a convenient, multi-purpose folding knife. Based on our third-generation Delica pattern, the molded FRN handle features Volcano-Grip™ texturing for a positive grip and a reversible titanium clip for ambidextrous tip-up carry. The Salt1 is available with either a plain or fully serrated SpyderEdge cutting edge and a choice of a black or high-visibility yellow handle.

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**TASMAN SALT**

Like an animal’s claw, a hawkbill blade collects the object being cut and draws it into the concave edge to generate focused cutting power. The perfect tool for cutting netting, line, and other fibrous materials, this highly capable blade profile is the heart of Spyderco’s Tasman Salt. The Tasman Salt is available with a black or high-visibility yellow handle and combines the remarkable cutting dynamics of the hawkbill blade with the rustproof qualities of H-1 steel and the versatility of either a plain or SpyderEdge cutting edge. A stout back lock mechanism and reversible tip-up titanium clip support easy ambidextrous use.

---

**Model**

<table>
<thead>
<tr>
<th>Model Name</th>
<th>Closed Length (mm)</th>
<th>Overall Length (mm)</th>
<th>Blade Length (mm)</th>
<th>Edge Length (mm)</th>
<th>Blade Thickness (mm)</th>
<th>Steel</th>
<th>Weight (g)</th>
<th>Grind Edge Options</th>
<th>Lock Type</th>
<th>Handle</th>
<th>Clip</th>
<th>Origin</th>
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<td>67</td>
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<td>175</td>
<td>74</td>
<td>64</td>
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<td>H-1</td>
<td>67</td>
<td>Hollow</td>
<td>•</td>
<td>•</td>
<td>None</td>
<td>Back Lock</td>
</tr>
</tbody>
</table>
The blunt point of a sheepfoot blade prevents accidental punctures and provides an extra measure of safety in many work environments. The Atlantic Salt and Saver Salt fuse the sheepfoot profile with an aggressive SpyderEdge cutting edge to yield knives that offer extreme cutting performance and complete control. Their molded FRN handles offer a choice of black or bright yellow color and feature a reversible titanium pocket clip for tip-up carry on either the left or right side. The perfect tool for sailors, rescue workers and first responders, Salt rescue knives are also 100% rustproof. (C89YL – NSN Issued)

**ATLANTIC SALT AND SAVER SALT**

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length in</th>
<th>Overall Length in</th>
<th>Blade Length in</th>
<th>Edge Length in</th>
<th>Blade Thickness in</th>
<th>Weight (oz)</th>
<th>Lock Type</th>
<th>Handle R/L/Ambi</th>
<th>Clip Type</th>
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<td>C89YL</td>
<td>Saver Salt</td>
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<td>77</td>
<td>Back Lock</td>
<td>FRN Ambi Tip-up</td>
<td>Japan</td>
<td></td>
</tr>
</tbody>
</table>

The reversible clips on both the Atlantic and Saver Salt support left or right-side tip-up carry

**PACIFIC SALT™**

The Pacific Salt is an impressive synthesis of lightweight, full-service cutting performance, and 100% rustproof reliability. Its Trademark Round Hole, high-strength back lock mechanism, and reversible tip-up clip provide completely ambidextrous operation, while the knives’ Salt Text feature of the FRN handle ensures a secure grip in even the harshest conditions. The Pacific Salt is available with a PlainEdge or SpyderEdge blade and either a black or yellow handle. A special version with a PlainEdge blade and a non-reflective titanium carbonitride coating is also available. The veteran of extensive military testing, that knife is approved for U.S. Naval and Marine Corps aviation units. (NSN Issued)

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Closed Length in</th>
<th>Overall Length in</th>
<th>Blade Length in</th>
<th>Edge Length in</th>
<th>Blade Thickness in</th>
<th>Weight (oz)</th>
<th>Lock Type</th>
<th>Handle R/L/Ambi</th>
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<td>FRN Ambi Tip-up</td>
<td>Japan</td>
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<tr>
<td>C91YL</td>
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<td>4.89</td>
<td>8.69</td>
<td>3.80</td>
<td>3.39</td>
<td>0.118</td>
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<td>Back Lock</td>
<td>FRN Ambi Tip-up</td>
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<tr>
<td>C91BLK</td>
<td>Pacific Salt</td>
<td>4.89</td>
<td>8.69</td>
<td>3.80</td>
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<td>85</td>
<td>Back Lock</td>
<td>FRN Ambi Tip-up</td>
<td>Japan</td>
<td></td>
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</tbody>
</table>

All versions of the Pacific Salt feature reversible clips that provide ambidextrous tip-up carry

The reversible clips on both the Atlantic and Saver Salt support left or right-side tip-up carry

The Pacific Salt is made from high-strength back lock mechanism, and reversible tip-up clip provide completely ambidextrous operation, while the knives’ Salt Text feature of the FRN handle ensures a secure grip in even the harshest conditions. The Pacific Salt is available with a PlainEdge or SpyderEdge blade and either a black or yellow handle. A special version with a PlainEdge blade and a non-reflective titanium carbonitride coating is also available. The veteran of extensive military testing, that knife is approved for U.S. Naval and Marine Corps aviation units. (NSN Issued)
<table>
<thead>
<tr>
<th>Number</th>
<th>Model Name</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Thickness</th>
<th>Grip</th>
<th>Grind</th>
<th>Edge Options</th>
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<td>Plain</td>
<td>Clip</td>
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<td>LYL3</td>
<td>LADYBUG3 SALTS</td>
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<td>Plain</td>
<td>Flip</td>
<td>FRN Ambi None Japan</td>
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<td>LYL3HB</td>
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<td>Plain</td>
<td>Flip</td>
<td>FRN Ambi None Japan</td>
<td></td>
</tr>
</tbody>
</table>

DRAGONFLY2 SALT

To many knife users, the Dragonfly represents the ideal balance between compact size and full-featured cutting performance. Rendered with an H-1 steel blade and a high-visibility yellow handle, it provides all the function of the original in a 100% rustproof package.

LADYBUG3 SALTS

Available with your choice of a leaf-shaped or hawkbill blade, Ladybug Salts are the smallest folders in the Salt series. Despite their diminutive size, they offer impressive cutting power and are completely immune to the elements.

THE SPYDERCO WHALE RESCUE BLADE

One of the tragic effects of commercial fishing efforts is the entanglement of whales in fishing nets and related rigging. As the entangled whales struggle to break free, they and their nets are pulled outward, often resulting in serious injury and sometimes death. Fortunately, there has been an increasing awareness in recent years of the amazing whales and their magnificent vernals, and at last a few years ago, their tales were heard, and their lives were truly saved.

Douglas Coughran AM is the Senior Wildlife Officer, Marine Wildlife Operations, Department of Environment and Conservation, Fisheries Protection Branch, Western Australia. His focus specialises in saving entangled whales by approaching them with small inflatable boats. Since the whales can approach 40 foot in length and many tonnes in weight, the boats are a low profile approach that will not trigger the adrenaline-driven flight response in the Humpback Whale.

In 1999, Coughran conceived the Whale Rescue Blade which is a 10-inch stainless steel blade and a high-visibility yellow handle, it provides all the function of the original in a 100% rustproof package. The Whales were tested on 40mm and 50mm rope with extremely impressive results. Two months later, Coughran’s team received notification that a 10-meter Humpback whale had become entangled and immobilized by fishing nets and related rigging. As the entangled whales struggle to break free, the lines wrap around their bodies, limiting their ability to move and breathe. To ensure that the whales would be rescued, Coughran’s team then had to construct a rescue pole that could be used to cut the static cord, which was made from a proprietary material called Kevlar, a fibrous material that is resistant to heat and it worked perfectly, becoming a permanent part of their specialized kit.

Spyderco is extremely proud of the Whale Rescue Blade project and our role in supporting the wildlife conservation organizations that save these magnificent animals.

Since that initial rescue, Spyderco’s Whale Rescue Blade has been used numerous times to save the lives of endangered marine life. Currently, dozens of Whale Rescue Blades are currently in service in Alaska, Texas, Canada, South Africa, Hawaii, New Zealand, and the Pacific and Atlantic coastlines of the U.S.

The cutting power of our Whale Rescue Blades has attracted the attention of U.S. military units working with special operations forces. Early testing of the Spyderco Whale Rescue Blade has proven that it could be quickly and efficiently cut the paracord static line, the most common material deployed in failure. They contacted Spyderco with the hope that we might be able to provide a blade that could cut the static cord, which was made from a proprietary material called Kevlar, a fibrous material that is resistant to heat and it worked perfectly, becoming a permanent part of their specialized kit.

Spyderco Whale Rescue Blades are made from HRC 55 stainless steel. Because of their unique purpose, the Whale Rescue Blade has traditionally been an extremely limited item offered only to wildlife conservation organizations. However, interest has grown greatly, particularly with the introduction of military special operations units in 2002. Spyderco decided to increase production and make the Whale Rescue Blade available to the commercial market. The Spyderco Whale Rescue Blade still maintains the high standards of quality of the original, but with the added benefit of being made from H1 steel, it is a unique highdensity, highcarbon steel that is extremely resistant to rust and, therefore, the blade is able to be milled without an edge bevel and thus is able to hold a very sharp edge.

Spyderco is extremely proud of the Whale Rescue Blade project and our role in supporting the wildlife conservation organizations that save these magnificent animals.

Blades only.
Spyderco is best known for its trendsetting folding knives; however, we also offer a broad range of fixed blades specifically designed to meet the demanding needs of operational users, outdoorsmen, and self-reliant citizens. Many of our fixed blades were conceived and developed in close coordination with respected subject-matter experts to satisfy particular mission needs. They also feature state-of-the-art materials like our rustproof H-1 steel to ensure the highest standards of performance and reliability in even the harshest and most challenging operational environments.

**FIXED BLADES**

Developed in close cooperation with the jumpmasters of the U.S. Army’s 82nd Airborne Division, the Spyderco Jumpmaster is a high-performance cutting tool specifically designed to support airborne operations. Jumpmasters oversee airborne troops as they exit an aircraft during parachute operations. If a soldier hangs up and his chute fails to deploy, the jumpmaster must quickly and safely cut the static line to free the jumper. The Jumpmaster’s SpyderEdge sheepfoot blade powers through webbing, rope and other fibrous materials with a vengeance and, thanks to its H-1 construction, is totally rustproof. Its Bi-Directional Textured FRN scales and an ergonomic handle ensure a positive grip in even the most demanding circumstances, while its ambidextrous injection-molded polymer sheath allows the knife to be strapped securely to the calf for rapid access and deployment.

**JUMPMASTER™**

*Developed in close cooperation with the jumpmasters of the U.S. Army’s 82nd Airborne Division, the Spyderco Jumpmaster is a high-performance cutting tool specifically designed to support airborne operations. Jumpmasters oversee airborne troops as they exit an aircraft during parachute operations. If a soldier hangs up and his chute fails to deploy, the jumpmaster must quickly and safely cut the static line to free the jumper. The Jumpmaster’s SpyderEdge sheepfoot blade powers through webbing, rope and other fibrous materials with a vengeance and, thanks to its H-1 construction, is totally rustproof. Its Bi-Directional Textured FRN scales and an ergonomic handle ensure a positive grip in even the most demanding circumstances, while its ambidextrous injection-molded polymer sheath allows the knife to be strapped securely to the calf for rapid access and deployment.*

| Model Number | Model Name | Overall Length | Blade Length | Edge Length | Blade Thickness | Sheath Material | Grip | Edge | Handle Sheath Sheath Mount Origin |
|--------------|------------|----------------|--------------|-------------|----------------|----------------|------|------|---------------------|-----------------|
| FB24BK       | Jumpmaster | 9.33 237       | 4.49 114     | 4.15 105    | 0.118 3.0      | H-1            | 5.4 153 | 9.1 258 | FRN Polymer Leg Straps | Japan           |

**FIXED BLADES**

**JUMPMASTER™**

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| Model Number | Model Name | Overall Length | Blade Length | Edge Length | Blade Thickness | Sheath Material | Grip | Edge | Handle Sheath Sheath Mount Origin |
|--------------|------------|----------------|--------------|-------------|----------------|----------------|------|------|---------------------|-----------------|
| FB24BK       | Jumpmaster | 9.33 237       | 4.49 114     | 4.15 105    | 0.118 3.0      | H-1            | 5.4 153 | 9.1 258 | FRN Polymer Leg Straps | Japan           |
 Originally conceived by martial artist Randy Wanner and perfected by combat veteran Bob Taylor, the Warrior combat knife has a long and fascinating history. Scientifically designed to complement the natural arc of motion of the human arm, the blade’s shape allows the point directly below the user’s hand to maximize the transfer of energy of a reverse-grip thrust. To ensure superior strength and make it impervious to the elements, the Spyderco Warrior is ground from rustproof H-1 steel, which possesses differential hardness properties similar to a clay-tempered Samurai sword. Its skeletonized full-tang construction and textured FRN handle scales provide additional strength and guarantee a positive grip. Available with either a satin finish or a black titanium carbonitride coating, every Warrior comes complete with a nylon belt sheath that is also suitable for MOLLE attachment. A copy of The Warrior Path, a book that details the fascinating evolution of this knife, is complementary with every Warrior knife.

The designers of the original Warrior knife, Randy Wanner and Bob Taylor, have generously donated their royalties on all sales of the Spyderco Warrior to the Special Operations Warrior Foundation. On their behalf, Spyderco donates three percent of net sales for each Warrior sold to the Special Operations Warrior Foundation. This organization is dedicated to providing educational scholarships to the surviving children of fallen special operations personnel and immediate financial assistance to special operations personnel severely wounded in combat. For more information, please visit their web site www.specialops.org.

The fascinating history of the Warrior knife spans more than 30 years and has never been fully told—until now. Through the close cooperation of the design’s co-developer, Bob Taylor, and extensive research into the archives of Black Belt and Soldier of Fortune magazines, noted author Michael Janich reveals the true history of the Warrior and the dynamic personalities behind it. The Warrior Path is fully illustrated with nearly 100 color photos, including rare glimpses of almost every variant of the Warrior design ever made. It also tells the complete story of the original Warrior and how it came to be. Softcover, 72 pages, color photos.
# PYGMY WARRIOR

The Pygmy Warrior distills the unique qualities of the original Warrior design into a more compact, easier-to-carry format. Designed by combat veteran and lifelong martial artist Bob Taylor, the Pygmy is precision machined from premium CTS BD1 stainless steel and features full-tang construction for extreme strength. The curve of the blade is computer optimized to match the natural arc of motion of the human arm and ensure maximum energy transfer. An aggressive series of sawteeth on the back of the blade also enhance its effectiveness when used with reverse-grip trapping and hooking techniques. The Pygmy’s handle features stackable scales that allow you to customize the grip size to your hand. This highly evolved close-combat tool includes a custom-molded Boltaron® sheath equipped with a versatile G-Clip attachment.

<table>
<thead>
<tr>
<th>Model/Number</th>
<th>Model Name</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Edge Options</th>
<th>Handle</th>
<th>Sheath</th>
<th>Sheath Sheath</th>
<th>Mount Origin</th>
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<tbody>
<tr>
<td>FB29GBBK</td>
<td>Pygmy Warrior</td>
<td>9.38</td>
<td>4.63</td>
<td>3.85</td>
<td>0.175</td>
<td>Plain</td>
<td>G-10</td>
<td>Boltaron</td>
<td>G-Clip</td>
<td>USA</td>
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<tr>
<td>FB05-2</td>
<td>Temperance2</td>
<td>9.72</td>
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<td>4.72</td>
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<td>Full-flat</td>
<td>Micarta</td>
<td>Boltaron</td>
<td>G-Clip</td>
<td>Japan</td>
</tr>
</tbody>
</table>

# TEMPERANCE2

The Temperance2 is hands down one of the most impressive production fixed blades ever made. Its VG-10 stainless steel blade features a full-flat grind and distal taper for truly exceptional edge geometry and cutting performance. Its skeletonized full tang reduces weight while ensuring strength and is capped by contoured earth-toned canvas Micarta scales. The ergonomic contours and bead blasted feature of the handle provide a rock-solid grip and guarantee positive control during even the most demanding cutting chores. The Temperance2 is accompanied by a custom-molded Boltaron® sheath with a G-Clip attachment that provides safe, secure carry with a wide variety of mounting options.
MORAN FIXED BLADES

The late Bill Moran was an icon of American custom knifemaking and the founding father of the American Bladesmith Society. Spyderco is honored to have been the only company
with whom he produced production versions of his designs. Our Moran fixed blades are flat ground from VG-10 stainless steel to ensure exceptional edge geometry for game
preparation and general outdoor use. Their elegantly simple handles are molded from durable FRN and feature Kraton® rubber inlays for a secure grip. Available in both trailing-
point and drop-point profiles, Moran fixed blades are surprisingly lightweight and versatile. The drop-point version is also available with a non-reflective black titanium carbonitride
coating and has been adopted for use with select U.S. military aircrew survival vests. All versions of the Moran fixed blade include a molded Boltaron® sheath with a multi-position
G-Clip mounting system.

BUSHCRAFT

Inspired by the skills of the Bushmen of the Southern hemisphere, Bushcraft is the art of surviving in the wilderness using only primitive means. The indispensable tool of this
discipline is a knife that is versatile enough for a broad range of tasks and can be used for extended periods without fatigue. Designed with input from Chris Claycomb and
Bushcraft UK, the Spyderco Bushcraft knife offers all the qualities necessary for this discipline. Its Scandi-ground O-1 tool steel blade provides a keen, durable edge that is
easily sharpened in the field by primitive means. The full-tang handle construction features carefully contoured, polished G-10 scales that allow extended use without fatigue or
“hot spots.” The perfect tool for bushcrafters, outdoorsmen, and survivalists, the Bushcraft comes housed in a traditional black leather sheath suitable for belt carry or lashing
to a pack.

<table>
<thead>
<tr>
<th>Model</th>
<th>Model Name</th>
<th>Overall Length</th>
<th>Blade Length</th>
<th>Edge Length</th>
<th>Blade Thickness</th>
<th>Knife Weight</th>
<th>Total Weight with Sheath</th>
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<td>3.35</td>
<td>0.118</td>
<td>2.1/1.0</td>
<td>3.8/2.5</td>
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<th>Edge Length</th>
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<td>0.118</td>
<td>3.0</td>
<td>6.2/3.9</td>
</tr>
</tbody>
</table>

- O-1
- Scandi
- FRN/Kraton
- Boltaron
- Japan
- TiCN
SCHMPP ROCK

Ed Schempp’s original Rock Salt design redefined the concept of the modern camp knife. The Schempp Rock takes that evolution one step further by rendering the same qualities of light weight, highly evolved ergonomics, and phenomenal edge geometry in VG-10 stainless steel. The broad, flat-ground blade features a skeletonized full tang and a unique dropped-handle design that minimizes fatigue and increases cutting power by allowing the user to maintain a strong, natural wrist angle. Its textured, injection-molded FRN handle scales guarantee a comfortable, secure grip and an injection-molded polymer sheath with grommeted construction and a G-Clip attachment supports a variety of carry positions.

PUUKKO

A puukko is the classic fixed-blade knife of the Finnish people. Its deceptively simple but versatile design is highly regarded by hunters, outdoorsmen, and savvy knife users worldwide. To create our expression of this iconic design, Spyderco went to one of the world’s leading authorities—award-winning Finnish custom knifemaker and puukko expert Pekka Tuominen. In classic puukko style, it features a single-edged blade ground from CPM S30V steel and a concealed-tang handle crafted from brown G-10. The handle’s traditional teardrop cross-section and a sandblasted texture offer a secure grip and natural orientation of the edge during use. When not in use, the Puukko stores in a handsome brown leather sheath with a traditional free-floating belt attachment.

Model Number Model Name Overall Length in. mm Blade Length in. mm Edge Length in. mm Blade Thickness in. mm Steel Knife Weight oz. g Total Weight with Sheath oz. g
FB20FBK Schempp Rock 12.25 311 6.75 171 5.91 150 0.118 3.0 VG-10 9.1 258 12.9 366 Flat •
FB28GBN Puukko 8.75 222 3.54 89.5 3.30 84.5 0.200 5.1 CPM S30V 4.9 139 7.0 198 Scandi • n/a G-10 Leather Belt loop Taiwan

Model Number Model Name Overall Length in. mm Blade Length in. mm Edge Length in. mm Blade Thickness in. mm Steel Knife Weight oz. g Total Weight with Sheath oz. g Grind Edge Options Handle Sheath Sheath Mount Origin
FB20FBK Schempp Rock 12.25 311 6.75 171 5.91 150 0.118 3.0 VG-10 9.1 258 12.9 366 Flat •
FB28GBN Puukko 8.75 222 3.54 89.5 3.30 84.5 0.200 5.1 CPM S30V 4.9 139 7.0 198 Scandi • n/a G-10 Leather Belt loop Taiwan
Experienced knife users know that the first few inches of the blade closest to the handle do most of the real work. So how much blade is enough? Spyderco answered that question with our Enuff series—three fixed blades that provide everything you need in a working knife and nothing you don’t. Available in clip-point, leaf-shaped, and sheepfoot blade profiles, they all feature the same skeletonized full-tang handle design and Bi-Directional-Textured injection-molded FRN scales. Their blades are precision ground from VG-10 stainless steel and offer an excellent balance of edge holding and corrosion resistance. All members of the Enuff family come complete with a molded polymer sheath with a versatile G-Clip attachment for multiple carry options.

**ENUFF CLIP, LEAF, AND SHEEPFOOT**

The Enuff Sheepfoot Salt combines the extreme cutting power of a SpyderEdge sheepfoot blade with the 100% rustproof quality of H-1 steel to yield a truly extraordinary cutting tool. The austenitic properties of the H-1 blade also ensure an exceptionally hard cutting edge and a tough, springy back. Ideal for work in and around the water, it features high-visibility yellow handle scales and an ambidextrous polymer sheath with a multi-positional G-Clip mount.

**STREET BOWIE**

One of Spyderco’s earliest fixed-blade designs, the Fred Perrin-designed Street Bowie is an incredibly versatile knife that is ideal for a wide range of applications. It combines Perrin’s distinctive index-finger choil—an brilliantly effective alternative to a traditional guard—and an injection-molded FRN handle with Kraton rubber inserts to provide a remarkably positive grip. The full-flat-ground VG-10 blade is cloaked in a non-reflective black ceramic coating and carried in a newly redesigned injection-molded polymer sheath. The sheath’s G-Clip attachment supports a broad range of carry positions and may be easily removed to support other carry options, including lashing to MOLLE gear.

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**Model Number** | **Model Name** | **Overall Length** | **Blade Length** | **Edge Length** | **Blade Thickness** | **Steel** | **Knife Weight** | **Total Weight with Sheath** | **Grind** | **Edge Options** | **Handle** | **Sheath** | **Mount** | **Origin**
--- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | ---
FB04BB | Street Bowie Black Blade | 9.25 | 5.00 | 5.00 | 0.123 | VG-10 | 4.2 | 117 | 6.6 | 189 | Plain | FRN Polymer G-Clip Germany
FB31CBK | Enuff Clip Point | 6.75 | 2.75 | 2.75 | 0.157 | VG-10 | 3.8 | 108 | 5.4 | 154 | Full-flat | FRN Polymer G-Clip Japan
FB31BK | Enuff Leaf Blade | 6.75 | 2.75 | 2.75 | 0.157 | VG-10 | 3.8 | 108 | 5.4 | 154 | Full-flat | FRN Polymer G-Clip Japan
FB31SBK | Enuff Sheepfoot | 6.75 | 2.75 | 2.75 | 0.157 | VG-10 | 4.0 | 113 | 5.7 | 162 | Saber | FRN Polymer G-Clip Japan
FB31YL | Enuff Sheepfoot Salt | 6.75 | 2.75 | 2.75 | 0.157 | H-1 | 3.9 | 111 | 5.7 | 162 | Hollow | FRN Polymer G-Clip Japan
Fred Perrin is an accomplished custom knifemaker who has had a tremendous influence on modern tactical knife design. His Street Beat reflects his vast experience as a martial artist and close-combat trainer, offering a highly functional fixed-blade knife in a compact, easily carried package. Its Bowie-style blade is full-flat ground from VG-10 stainless steel and features full tang construction for strength and balance. Hand-filling polished Micarta scales and Perrin’s signature index-finger choil ensure an exceptionally secure grip and protect the hand from sliding forward onto the blade. The Street Beat comes complete with a hand-molded black Boltaron sheath with an adjustable G-Clip attachment that supports vertical, canted, horizontal, and inverted carry on the belt and inside the waistband.

Stuart Ackerman is a custom knifemaker from New Zealand with a penchant for practical fixed-blade knives that you can count on in a pinch. His Serrata design definitely fits that description. Its thick, leaf-shaped blade is made by casting 440C stainless steel—a process that creates dendritic (“tree-like”) crystalline structures that give it exceptional strength, ductility, and cutting ability. The blade is full-flat-ground for strength and has a distal taper to reduce weight, enhance edge geometry, and provide exceptional balance. Its contoured handle scales are made of black G-10 and are meticulously shaped to fill the hand while eliminating “hot spots.” The Serrata comes complete with a custom-molded Boltaron® sheath with G-Clip attachment.
G-CLIP

A standard feature on Spyderco’s fixed-blade knife sheaths, the G-Clip is a simple yet versatile sheath mount that provides a wide variety of carry options. The G-Clip is attached to a sheath with two stainless-steel Chicago screw sets and two rubber washers using a T-10 Torx wrench (not included). The clip features multiple mounting holes that support vertical (handle up or handle down), horizontal, forward, and backward cant. It fits belts up to 1-1/2 inches wide and also functions as an spring clip for direct attachment to pockets and clothing. The G-Clip attaches to either side of Spyderco sheaths, allowing them to be easily configured for inside-the-waistband carry and either edge-forward or edge-back orientation in all carry positions.

INSIDE-THE-WAISTBAND CARRY WITH REARWARD CANT

EDGE-FORWARD BELT CARRY WITH FORWARD CANT

HORIZONTAL BELT CARRY

VERTICAL BELT CARRY

INVERTED VEST-POCKET CARRY
88

AUTOMOTICS

The model in the following section is federally restricted. Sale of restricted items is limited to qualified personnel only, as defined in the statutory language for 18 U.S.C. Section 776(f)(2010-11) and 15 U.S.C. Section 1244(2-4). You must also comply with all applicable local and state laws, statutes, and regulations related to the purchase and possession of automatic knives. Purchasing and/or possessing an automatic knife may subject you to criminal liability.

Qualified buyers are required to complete and physically sign an Acknowledgement & Representations Form (available through your Spyderco sales representative or downloadable from our web site at www.spyderco.com/infocent). There will be absolutely NO SALES of restricted knives without this completed form and all other required documentation.

RESTRICTED ITEM WARRANTY & REPAIR GUIDELINES: Should any RESTRICTED ITEM need to be returned to Spyderco for warranty and/or repair reasons, the item MUST be accompanied by a RESTRICTED ITEM RETURN FORM. The form must be completed and signed attesting to the fact that the person in possession of the knife is legally permitted to possess said item before any warranty work can be performed. If you are unable to provide the proper signed documentation, the knife will NOT be returned. There are NO EXCEPTIONS to this policy.

AUTOMATICS

The Autonomy truly defines the state of the art in modern automatic knives. Developed based on the demanding mission requirements of the U.S. Coast Guard’s rescue swimmers, it features a SpyderEdge rescue-style blade ground from H-1 steel—a nitrogen-based steel that is completely immune to saltwater corrosion. Its automatic opening is powered by a coil spring contained within a removable shroud that allows spring replacement without disassembling the entire knife. Its oversized firing button allows quick indexing by tactile sense and is supported by both stainless steel liners for increased lock strength. The button spring is also integral to one of the stainless steel liners, providing increased tension and eliminating any cavities within the handle that could retain water. This feature and the knife’s open construction allow it to be easily cleaned and dried, making it the ideal tool for waterborne rescue operations. Winner of the prestigious “Most Broadview American Design” award at the 2012 Blade Show and International Cutlery Fair, the Autonomy features black G-10 scales, a non-reflective DLC (Diamond-Like Carbon) coating on the blade and all hardware, and a secondary safety to prevent unintentional operation of the firing button.

Model Number Model Name Closed Length Closed Weight Overall Length Blade Length Blade Thickness Steel Weight Grind Edge Options Lock Type Handle R/L/Ambi Clip Origin

C165GBBK Autonomy G-10 Black Blade 4.92 125 8.57 218 3.65 93 3.42 87 0.118 3.0 H-1 5.5 156 Hollow • DLC G-10 Ambi Tip-Up USA

The Autonomy’s reversible wire clip supports ambidextrous tip-up carry.
Realizing the full potential of a cutting tool requires the careful control of many factors, including the quality and composition of the steel, the heat-treating process, the geometry of the blade, and the sharpness of the edge. To ensure continued high performance, the edge must also be maintained with proper sharpening.

Before Spyderco ever made knives, we manufactured the tools to keep them sharp. Our full selection of sharpening products now includes everything from small, lightweight stones that are ideal for touch-ups in the field to our versatile Sharpmaker™ system that takes the mystery out of sharpening virtually any cutting tool—including serrated edges. Regardless of your tool or your intended application, Spyderco's state-of-the-art sharpening accessories can help you get the edge you need.

THE IMPORTANCE OF BEING SHARP

The key to sharpening any cutting tool is removing the steel at the edge while maintaining a consistent angle between the blade and the stone. Spyderco’s Tri-Angle Sharpmaker takes the mystery out of this process and enables anyone to sharpen a knife effectively with just a few minutes’ practice. Its durable ABS plastic frame contains keyed holes that accurately set the stones’ sharpening angles at a 30° (15° each side) or 40° (20° each side) for sharpening knives. Simply keep the plane of your knife’s blade vertical and draw the edge along each stone to sharpen. It’s that simple. For serrated blades, use the rounded edges of the stones and a slightly looser grip to allow the stone to flow into the recesses of each serration.

The Sharpmaker system includes two sets of high alumina ceramic stones: a pair of high-grit (brown) stones for aggressive sharpening and a set of fine (white) stones for professional-grade finishing. A set of brass safety rods protects your hands while sharpening and all components snap into the self-contained ABS plastic base and lid for easy storage. Every Sharpmaker comes complete with a detailed instruction book and DVD that guides you step by step through the process of sharpening knives, scissors, awls, and many other tools.

TRI-ANGLE SHARPMAKER™

This step-by-step instructional DVD teaches you everything you need to know to use your Sharpmaker to sharpen virtually every cutting tool you own. This is the same DVD included with every Sharpmaker kit.
TRI-ANGLE STONES

204UF1 TRI-ANGLE STONE ULTRA FINE
Ultra fine accessory stone fits the Sharpmaker base and puts an exceptionally fine scratch pattern on your edge for hair-popping sharpness. Sold individually. Made in USA. 7” x 0.5” (178mm x 13mm)

204F1 TRI-ANGLE STONE FINE
Replacement fine-grit (white) stone for your Sharpmaker. Sold individually. Made in USA. 7” x 0.5” (178mm x 13mm)

204M1 TRI-ANGLE STONE MEDIUM
Replacement medium-grit (brown) stone for your Sharpmaker. Sold individually. Made in USA. 7” x 0.5” (178mm x 13mm)

204D TRI-ANGLE STONES DIAMOND
Accessory diamond-impregnated steel triangles fit your Tri-Angle Sharpmaker base for aggressive stock removal of exceptionally dull edges or edge re-profiling. Sold as a pair. 7” x 0.5” (178mm x 13mm)

BENCH STONES

Spyderco’s ceramic bench stones are made from ultra-hard alumina ceramic material. They are used like traditional sharpening stones, but do not require oil. Ideal for wood chisels, plane irons, and similar bladed tools, they are easily cleaned with ordinary kitchen cleanser.

302F BENCH STONE FINE 2"x8"
Fine-grit bench stone comes in a light blue polymer case with non-skid rubber feet.

302M BENCH STONE MEDIUM 2"x8"
Medium-grit bench stone comes in a dark blue polymer case with non-skid rubber feet.

302U BENCH STONE ULTRA FINE 2"x8"
Ultra-fine-grit bench stone comes in a black polymer case with non-skid rubber feet.

306U BENCH STONE ULTRA FINE 3"x8"
This ultra-fine, ultra-thin ceramic bench stone comes in a leather sleeve pouch and offers an extra-wide sharpening surface.
POCKET STONES

Spyderco’s ceramic pocket stones are compact, lightweight, and ideal for touching up edges in the field. Most come complete with a protective suede carry case that doubles as a non-slip base during use. The perfect addition to a pack, survival kit, or bug-out bag, they only add a few ounces of weight to your load.

303M POCKET STONE MEDIUM 1” x 5” Medium-grit brown stone with suede case.

303F POCKET STONE FINE 1” x 5” Fine-grit white stone with suede case.

303MF DOUBLE STUFF² 1” x 5” This double-duty stone features medium and fine-grit stones permanently bonded back to back for the ultimate in versatile field sharpening. Suede case included.

305M1 POCKETSTONE MEDIUM 1” x 3” x .25” This compact medium-grit pocket stone is perfect for field use on knives and for sharpening everything from dental implements to craft tools. Stone only.

307F SLIP STONE 2” x 4” The slip stone has a teardrop-shaped cross section that makes it the perfect stone for sharpening gouges and other tools with concave cutting edges. Its wide, flat surfaces work great for conventional edges, and its narrow edge can be used to sharpen serrated edges. Suede case included.

308F GOLDEN STONE² Shaped like a duck’s foot, the Golden Stone is a compact, versatile sharpening device that automatically sets the proper sharpening angle. Hold it by the narrow end and place the scalloped and on a flat surface. Tilting the stone from side to side creates a 20-degree sharpening angle on the outer edges. Just keep the plane of your blade vertical and draw the edge alternately along each side to sharpen. Other features allow easy sharpening of scissors, serrated edges, and pointed objects and its suede carry case also acts as a non-slip tabletop pad.

CERAMIC FILES

Spyderco’s ceramic files are specifically designed for sharpening small, detailed tools like woodcarving tools, gouges, and dental devices. They are used by gunsmiths for trigger jobs, deburring, and detailed finishing. Available individually or as a set in a suede, snap-close pouch, our ceramic files include round, square, triangle, and slip (teardrop) shapes.

400F1R Ceramic File Round (sold individually).
400F1S Ceramic File Square (sold individually).
400F1T Ceramic File Triangle (sold individually).
400F1SP Ceramic File Slip (sold individually).
400F Ceramic file set, flat of all four files in a snap-close suede pouch.

MADE IN THE USA

303M
303F
303MF
305M1
307F
308F
400F1R
400F1S
400F1T
400F1SP
ACCESSORIES

C12C ZIPPER CASE LARGE

Protect your favorite folding knives with this handsome black synthetic leather pouch. Its plush lining protects your knife against scratches and a full-length zipper provides security and easy access. For folding knives up to 5.5 inches long closed, it is embossed with a gold Spyderco bug.

C18C ZIPPER CASE SMALL

This smaller zippered pouch features the same quality construction as the larger version but is sized for knives up to 4.5 inches long when closed.

SPYDERPACS

Spyderpacs are the ultimate solution for storing, protecting, and transporting your collection of Spyderco folding knives. Made from tough black polyester denier, these durable multi-pocket packs have rubber plastic lining pockets that hold knives securely in place without marring or scratching. Multiple Velcro clasps, an adjustable shoulder strap, and an embroidered gold Spyderco logo complete the package and make the SpyderPac™ an indispensable accessory for every serious knife enthusiast.

SP1 SpyderPac – Large 30 pockets
SP2 SpyderPac – Small 18 pockets

BUGPIN SPYDERCO BUG LAPEL PIN

Drop your Spyderco pride in style with this silver and black enameled pin with the Spyderco “bug” logo.

SPYDERCO BEADS

Lanyards and fobs are a popular way of spicing up folding knives and making smaller knives easier to draw. If you’re a fan of fobs and lanyards—or if you enjoy making necklaces, bracelets, or other beaded items—add a touch of Spyderco style to your project with a genuine pewter Spyderco bead. Beads are available separately or with a woven nylon lanyard already attached.

BEAD1 BEAD SQUARE PEWTER
Square bead only, 0.5 inch

BEADLY BEAD SQUARE WITH LANYARD
Square bead with lanyard

BEAD2 ROUND BEAD PEWTER
Round bead only, 0.5 inch

BEADLY ROUND BEAD WITH LANYARD
Round bead with lanyard

SPYDERCO BANDANA BLACK WITH RED BUGS

Whether you use it as a “do rag,” a “drive-on-rag,” or an ordinary handkerchief, Spyderco bandana makes a great everyday accessory. This oversized black bandana is made in the U.S.A. from 100% cotton and measures 27” x 27”. It is screen printed on one side with red Spyderco bugs and the Spyderco logo.

USB FLASH DRIVE WRISTBAND

Keep your critical data immediately available and show your pride in the tactical side of Spyderco with our OpFocus wristband flash drive. Made from durable bar-corded rubber, this 2GB drive is both PC and Mac compatible. One size only (band length 8.375 inches).
Some people can’t afford to be without their knives. For them, we offer Replacement Parts Kits that provide all the parts necessary to perform their own simple repairs to a lightweight Delica 4 or Endura 4 knife. Please reference our warranty information for our policy on end-user maintenance.

**REPLACEMENT KITS**

- **C10KIT ENDURA4 REPAIR KIT**
  - Includes all parts necessary to repair or refurbish any version of the Endura 4 lightweight
- **C11KIT DELICA4 REPAIR KIT**
  - Includes all parts necessary to repair or refurbish any version of the Delica 4 lightweight

**REPLACEMENT CLIPS**

Spyderco offers replacement clips and clip screws for all of its current-production folding knives. We also maintain limited supplies of clips and screws for discontinued knives and make them available as long as supplies last. Please contact the Spyderco Factory Outlet at 800-525-7770 x107 or sfo@spyderco.com to inquire about the availability and price of a replacement clip for your specific knife.

**SPYDERCO WARRANTY:**

- Spyderco knives are designed and built for use as cutting tools. Use of our knives for any purpose other than cutting is considered abuse and is not covered by warranty, like all tools, Spyderco knives require proper maintenance to function properly and are subject to normal wear and tear. Kneads put to hard use for extended periods of time may eventually reach the end of their service life and should be retired from use and replaced.

**WARRANTY INFORMATION:**

- **Warranty warrants that all of its products are free from defects in material and workmanship.**
- **Repairs to your knife performed by any source other than Spyderco Inc. unconditionally void the knife’s warranty.**
- **Spyderco does not cover loss, theft, or damage caused by abuse, misuse, improper handling, alteration, accident, neglect, disassembly, or improper sharpening.**
- **If a knife falls to function as it was designed, we will examine its condition upon its return to Spyderco, determine the cause of the failure and respond in an appropriate manner.**
- **If we determine there is a defect in the material or workmanship of the knife, Spyderco will repair or replace the knife at its sole discretion. Spyderco's warranty does not cover loss, theft, or damage caused by abuse, misuse, improper handling, alteration, accident, neglect, disassembly, or improper sharpening.**
- **If a problem with a returned knife is determined to be caused by reasons other than a defect in manufacture/materials/workmanship, Spyderco will determine whether the product can be repaired and inform you of the cost to you to have Spyderco perform that repair service. Upon authorization and payment we will perform the repair.**
- **If Spyderco is unable to repair the condition of a knife, we will return it to you with the recommendation it be retired from use. All costs associated with shipment of the product will be your responsibility and are the responsibility of the customer.**

**REPAIR INFORMATION:**

Spyderco offers a variety of sharpening and repair services. Depending on the repairs necessary to restore the function of your knife, a fee may be required. Please reference the website for more detailed information regarding our repair fees and services. Replacement Clip Kits may be purchased directly through Spyderco Factory Outlet Store by calling 800-525-7770 ext. 307 or (303) 279-0855, ext. 107 or by e-mail at sfo@spyderco.com.

**WHERE TO SEND YOUR KNIFE:**

When sending your knife to us for warranty service or repair, please include a description of the problem and how it occurred. Please provide a company or individual name, a physical return address (for P.O. boxes please), and a daytime phone number. We recommend shipping your knife in a box, not a padded envelope, and shipping by UPS or registered mail for your tracking purposes.

**Toll free: 800-525-7770 x255  • Phone: 303-279-8383 x255**

**E-mail: customerservice@spyderco.com**

**RELEASE, ASSUMPTION OF RISK, WAIVER OF LIABILITY AND INDEMNITY AGREEMENT:**

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**WARRANTY INFORMATION**

® SCALES NOT INCLUDED SCALES NOT INCLUDED
Spyderco greatly appreciates the service and sacrifice of our nation's duty-bound personnel and we believe very strongly in supporting them in every way possible. To ensure that they can equip themselves with the best knives and accessories available, we established the OpFocus Professional Purchase Program. This program allows active-duty military and law enforcement personnel and qualified first responders to purchase Spyderco products directly from us at a substantial discount. Duty-bound personnel interested in applying for membership in the OpFocus program may contact Kristi Hunter of Spyderco Government Sales at khunter@spyderco.com or 303-279-8383, x105. She will confirm your qualification for the program and provide appropriate application documents.

GOVERNMENT AND GSA PURCHASING INFORMATION
Spyderco provides special sales support and discounted pricing to state and federal government agencies. We also hold a contract with the U.S. General Services Administration (GSA Contract #FSC06-07-M-4742) and our full product line is available through the GSA purchasing system. Qualified purchasers please contact Kristi Hunter of Spyderco Government Sales at khunter@spyderco.com or 303-279-8383, x105 for a quote or to receive more information.

NSN INFORMATION
Several Spyderco products have been assigned NSNs (some are NATO assigned). Please refer to spyderco.com/opfocus for the most current NSN information or contact Kristi Hunter at khunter@spyderco.com.

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The processing of a powdered metal alloy for steel chemists not only involves traditional smelting techniques. The process starts off the same as ever-by-grinding the alloy-definitely not without difficulty. Then comes the melt-down. The metal is melted down in crucibles and then cast into ingots. From the crucible, the metal is then poured into molds. The pouring is repeated until the mold is filled, and then the metal is allowed to cool. This process is called “casting.”

Grain boundaries act as barriers to diffusion, the smaller the grains, the better defining what your own preferences are and why.

A word of caution, this information is not intended to be all-inclusive, nor could it ever be. We at Spyderco, just like all other people, gravitate towards superior products. We are committed to using high-quality materials and design in our products. We believe that our experience and knowledge can help you make informed decisions about the materials you choose for your knives. Our goal is to provide you with the best possible product, and we hope that this information helps you make that decision.

Alloying is the process of combining two or more metals to create a new alloy. This process is commonly used in the manufacturing of metals and alloys, which are used in a variety of applications, including aerospace, automotive, and construction. The process of alloying is achieved through the addition of one or more metals to a base metal, which alters the properties of the resulting alloy. The resulting alloy can have different properties than the base metal, such as increased strength, increased corrosion resistance, or increased hardness. The goal of alloying is to create a new material that is stronger, cheaper, or more suitable for a specific application.

Industry standards and conventions vary, but in the knife world, 3% or more carbon in a steel designates it as a High Carbon Steel. High Carbon Steels have been processed differently than Carbon Steels, a process called “tempering.” Tempering is the process of heating a metal above its critical temperature, holding it at that temperature for a specific amount of time, and then cooling it down. This process is used to alter the microstructure of a metal, which can change its properties. The process of tempering is used in the knife industry to create different types of steels, which are used in a variety of applications, including kitchen knives, outdoor knives, and cutting tools. The process of tempering is an important part of the knife-making process, and it can be used to create different types of steels, which are used in a variety of applications.
GLOSSARY

ABS
A black amorphous thermoplastic polymer with high impact strength.

Ambidextrous
Using both hands with equal skill. Pertaining to leaves, it is a knife that can be operated equally well with both the left and right hand.

Anodized
To subject a metal to an electrochemical action as the anode of a cell in order to coat with a protective or decorative film.

Austenite
A solid solution of carbon and other elements in gamma iron, having a face-centered cubic lattice at all temperatures.

Austenitic Steel
A family of stainless steels, typically stainless, containing primarily of austenite. Nickel martensitic steels, which are hardened through heat treatment, austenitic steels work harden.

Bead Blasted
A finish achieved by bead blasting, a form of abrasive blasting that uses fine glass beads as an abrasive medium. Abrasive blasting is the operation of forcibly propelling a stream of abrasive material against a surface under high pressure to smooth, roughen, shape, or clean a surface.

Bolster
A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

Bolstering
To ornament an object by embedding a piece of a different material in it, flush with its surface, or in a groove or channel.

Boltaron®
A recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. A moldable thermoplastic, it has excellent impact strength and is resistant to chemicals and abrasion. Similar to Kydex®.

Boltaron® Guard (aka Handguard)
An adjustable thermoplastic clip affixed to fixed-blade sheaths to support a variety of carry positions on the belt, waistband, or other locations.

Brass
An alloy of copper and zinc, often used in tools for the machining or drilling of steel.

Bridging
The unsharpened portion on the underside of a knife blade adjacent to the edge. The kick prevents control during use.

Carrara
An onomatopoeic term referring to the sound of a Spanish navaja folding knife when it is opened. An endearing and evocative sound.

Carbine
A cutaneous term referring to the removal of the skin from the head, shoulders and neck.

Carbide
A hard, sharp carbon/iron material typically used in tools for the machining or drilling of steel. Precisely it refers to the removal of the skin from the head, shoulders and neck.

Carbide Tip
A material against a surface under high pressure to smooth, roughen, shape, or clean a surface.

Capping
The process in which a solid, especially a metal, is eaten away and changed by a chemical action.

Cordura®
A black amorphous thermoplastic polymer with high impact strength. It is used in a wide range of products, including luggage, backpacks, boots, military wear, and automotive apparel because it provides increased durability and abrasion resistance.

Corrosion
A process in which a solid, especially a metal, is eaten away and changed by a chemical action.

Damage/Defect
A steel produced by forge welding layers, rods, or strands of steel to create a homogenous piece.

DLC (Diamond-like carbon) Coating
A mechanical entrapment of diamond crystals into a metal substrate. In the production of slanted blade designs, the process is done by bombarding the material with a stream of energetic argon ion bombardment solution until enough material is built up around the diamond crystals to hold them in place. Used in the production of Spyderco sharpening stones. It consists of a ceramic-binding agent mixed with alumina particles (synthetic sapphires) that is shaped then kiln fired at temperatures in excess of 3,000 degrees.

DLC-Coating
The compound used in the manufacture of Spyderco sharpening stones. It consists of a ceramic-binding agent mixed with alumina particles (synthetic sapphires) that is shaped then kiln fired at temperatures in excess of 3,000 degrees.

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Kraton®
A high-performance elastomer manufactured by Kraton Polymers used as a synthetic replacement for rubber. Kraton provides the flexibility, high traction, and sealing abilities of natural rubber, but with increased resilience to heat, wear, and short-cycling.

MOLLE
An acronym for Modular Lightweight Load-carrying Equipment—the current system of load-bearing equipment used by military and law enforcement personnel. It consists of a grid of nylon webbing that allows the modular attachment of pouches and other equipment to achieve customized equipment configurations.

Nesting
The practice of machining a recess into a 60° or other handle scale material to tuck the lines and task mechanics. Nesting increases structural strength while reducing the overall thickness of the handle.

Nonferrous
Referring to any non-ferrous metal, in this case, steel composed primarily of martensite, a crystalline structure created when the steel is cooled so rapidly that the change from austenite to pearlite is suppressed; responsible for the hardness of quenched steel.

Nylon
A synthetic polymer made from powdered metalurgy, and is often used in the manufacture of firearm holsters and knife sheaths. It can be easily heat formed, yet is flexible, durable, and resistant to perspiration, chemicals, and solvents.

OpFocus®
Short for “operational focus,” a term coined by Spyderco to describe a perspective of our product line as it applies to operational applications. Roughly synonymous with “tactical,” it highlights the features and benefits of our products as they apply to the needs of military, law enforcement, and first responders personnel and self-defense situations.

Phosphor Bronze Washers
Washers placed over a knife’s pivot pin between the scales or liners and the blade. They are made of phosphor bronze alloy, which provides a low-friction bearing surface for smooth operation.

Pommel
The knob or expansion found at the butt end of a knife handle.

Pivot Style
A folding knife pivot that features right-angle “steps” or shoulders between sections of different diameters. Most commonly, the center of the pivot is larger in diameter than the two ends. This process increases the strength and ease of assembly during manufacturing.

Quillion
A beveled area on the back of a blade near the point that is purposely unsharpened. As it applies to knives, a dull matte finish on a metal part produced by a tumbling or vibratory process using a coarse polishing medium.

Quenching
A process used to harden or cool a metal. It consists of heating the metal to a critical temperature and then rapidly cooling or quenching it to harden it.

Reverse (aka Pile Side)
The side of a knife opposite the obverse side. It is visible when the knife is viewed edge down with the point facing to the left.

Ridge on Handle
A ridge or small protrusion on the Spyderco Round Hole that creates a shelf for the thumb to apply pressure during use.

Ring Opening
A one-handed opening method that involves grasping the closed blade of a folding knife. In fixed-blade knives, it also serves as a forward-positioned lanyard hole.

Skeletonized Liners
Internal steel handle liners that feature a series of holes (skeletonizing) that reduce their weight while maintaining structural integrity.

Spyder-Drop Opening
A drop point style that includes gripping the closed blade of a folding knife near the pivot pin and pivoting the handle down to open the knife. This technique is accomplished with a Spyderco Round Hole, using the Spyderco Round Hole to achieve a secure grip.

Stainless Steel
Steel containing a minimum of 10.5% chromium, making it resistant to corrosion. The chromium oxide (Cr2O3) forms on the surface of the steel, creating a barrier to oxidation that inhibits rust formation. Stainless steels are corrosion resistant, but not immune to rust.

Stonewashed Finish
A limited, one-time-only production of a specific knife design or variant. Production quantities of sprint runs are limited to less than 1000 pieces.

Tang
The portion of a blade that connects to the handle or serves as the foundation of the handle of a knife.
BLADE SHAPES

ASSIST BLADE  (Patented blunt tip) A hollow-ground blade with a blunt tip designed to prevent accidental punctures. Designed for cutting webbing, rope, or clothing.

BOWIE-SHAPED BLADE  Named after the legendary Colonel James Bowie, this term has come to describe any number of variations of a blade with a primary cutting edge with a curved “belly” and a dished or pointed tip. The clip may be sharpened or unsharpened or may be straight or concave.

DOUBL-E-EDGED BLADE A blade with sharpened edges on both the primary edge and the spine or a symmetrical blade with two sharpened edges, like a dagger.

LEAF-SHAPED BLADE A symmetrical blade with a usual amount of curve on the spine and the cutting edge. The point lies at the primary bevel and the point both lie on the blade’s centerline. Leaf-shaped blades often feature false edges or false edges on the back of the blade.

MODIFIED CLIP-POINT BLADE A blade ground on the spine in an angled or sweeping line downward to meet the point.

HAWKBILL BLADE A blade shape developed and refined by Spyderco. It is similar to a spearpoint, but not completely symmetrical, and has a more acute amount of curve on the spine and the cutting edge. The grind of the primary bevel and the point both lie on the blade’s centerline. Spearpoint blades often feature false edges or false edges on the back of the blade.

DROP-POINT BLADE A blade shape in which the point of the knife drops downward from the spine to meet a straight cutting edge at the tip.

WHARNCLIFFE BLADE A blade shape in which the tip of the knife drops downward from the spine to meet a straight cutting edge at the tip.

REVERSE “S” BLADE A blade shape resembling a backwards letter “S” with the tip curving downward and the widest portion of the blade curved in an angled or sweeping line.

LEAF-SHAPED BLADE A blade shaped originally and refined by Spyderco. It is similar to a spearpoint, but not completely symmetrical, and has a more acute amount of curve on the spine and the cutting edge. The point lies at the primary bevel and the point both lie on the blade’s centerline. Spearpoint blades often feature false edges or false edges on the back of the blade.

MODIFIED CLIP-POINT BLADE A blade ground on the spine in an angled or sweeping line downward to meet the point.

HAWKBILL BLADE A sharply curved blade sharpened on the concave side. Designed for cutting with a pulling stroke, it is commonly used by commercial fishermen for cutting line, webbing and netting.

LEAF-SHAPED BLADE A blade shape developed and refined by Spyderco. It is similar to a spearpoint, but not completely symmetrical, and has a more acute amount of curve on the spine and the cutting edge. The point lies at the primary bevel and the point both lie on the blade’s centerline. Spearpoint blades often feature false edges or false edges on the back of the blade.

REVERSE “S” BLADE A blade shape resembling a backwards letter “S” with the tip curving downward and the widest portion of the blade curved in an angled or sweeping line.

HANDLE MATERIALS AND TERMINOLOGY

ALUMITE  A coating used on aluminum handles, similar to anodizing. It repels moisture, corrosion and dirt, and can be tinted to any color.

ANGLED ALUMINUM  Subjecting aluminum to electrolytic action to coat it with a protective and decorative film.

BI-DIRECTIONAL TEXTURING  A patented finishing pattern molded into FRN handles that consists of opposing gadoloided steps radiating outward from the center of the handle. It provides a secure, non-slip grip.

CARBON FIBER  Strong, flexible fibers whose resilience is greater than that of steel. A lightweight material with a high level of tensile strength, it has a three-dimensional appearance and is very resistant to corrosion.

CARBON-FIBER-TO-LAMINATE  A thin, sandwich-like pliable material consisting of a surface layer of pique-carbon fiber bonded to a base layer of G-10.

FRP (Fiberglass Reinforced Poly-Co-Polymer) A tough, fiber-reinforced plastic material that is extremely lightweight and corrosion resistant. An injection-molded poly-carbon reinforced with fiberglass; it is unique in that it can be made translucent or transparent and tinted with various colors.

FRN (Fiberglass Reinforced Nylon) A nylon polymer mixed with glass fiber that can be injection molded. Lightweight and extremely strong, it is used in the manufacture of formed, textured knife handles.

G-10  A carbon-fiber-filled epoxy resin laminate that has a textured protective layer bonded to its surface.

HARDINSTEEL  A high-impact, high-frictional carbon fiber that replicates the dramatic decorative patterns of traditional Japanese nishijin woven textiles.

KRAMITE  A high-performance ceramic blade material manufactured by Kitchen Knives used as a synthetic replacement for razor blades. Nitroal provides the flexibility, high traction, and amazing angle of natural razor, but with increased resistance to heat, weathering, and chemicals. Nitroal is used in the manufacture of knife handles to provide a comfortable, secure grip.

MACRITA  A patented texture pattern molded into FRN handles that consists of opposing gadoloided steps radiating outward from the center of the handle. It provides a secure, non-slip grip.

MILLING  A high-impact, high-frictional carbon fiber that replicates the dramatic decorative patterns of traditional Japanese nishijin woven textiles.

PULLY-CARBON FIBER  A high-impact, high-frictional carbon fiber that replicates the dramatic decorative patterns of traditional Japanese nishijin woven textiles.

PEEL-PLY CARBON FIBER  A high-impact, high-frictional carbon fiber that replicates the dramatic decorative patterns of traditional Japanese nishijin woven textiles.

STAINLESS STEEL  A non-ferrous metal that is lightweight, highly corrosion resistant and has a high degree of tensile strength. It is ideally suited to use in the handles, liners and other components of folding knives.

TITANIUM  A non-ferrous metal that is lightweight, highly corrosion resistant and has a high degree of tensile strength. It is ideally suited to use in the handles, liners and other components of folding knives.

WOLFLAND  A non-ferrous metal that is lightweight, highly corrosion resistant and has a high degree of tensile strength. It is ideally suited to use in the handles, liners and other components of folding knives.
EDGE GRINDS

A sharpened edge with no serrations or teeth, sometimes referred to as a "smooth" edge.

SPYDERGRINDS

An edge featuring Spyderco's two-step serration pattern consisting of one large and two small serrations. This pattern increases the cutting edges surface area by up to 24%.

COMBINATIONEDGE™

A blade with an edge that is partially PlainEdge and partially serrated.

PLAINEDGE™

A sharpened edge with no serrations or teeth, sometimes referred to as a "smooth" edge.

BLADE COATINGS

Acronym for "titanium carbonitride" coating. It is a mixture of sp2 (graphite) and sp3 (diamond) used for coating blades and parts to make them non-reflective and increase their wear resistance and corrosion resistance.

BLADE GRINDS

A non-reflective coating bonded to steel using an electrostatic process. It reduces the steel's reflective property.

DLC (Diamond-like Carbon)

A mixture of sp3 (diamond) and sp2 (graphite) used for coating blades and parts to make them non-reflective and increase their wear resistance and corrosion resistance.

TITANIUM CARBONITRIDE COATING

A ceramic film coating that is extremely hard and has less than 3 microns thick. It provides high abrasion resistance and a low friction coefficient.

LOCK AND JOINT MECHANISMS

BACK LOCK

A locking system in which the lock is on the back of the handle that uses a -screwed screw that in turn pushes the liner further into the handle. A lug on one end of the blade engages a notch in the handle scales to lock the blade open.

BALL BEARING LOCK

A rotating component that uses two bearings to engage a ramp on the blade tang. The mechanism also serves as a detent to hold the blade in the closed position.

BALL JOINT NON-LOCKING SYSTEM

Designed by knifemaker Michael C. Collins, this is a blade joint mechanism that prevents a knife from closing: the blade is held open by spring pressure on the tang of the blade.

BALL JOINT LOCK

A non-locking joint that uses a lock bar that is integral to the blade tang. The mechanism also serves as a half-stop for the blade's tang.

BOLT ACTION

A locking system in which the blade is held open by spring pressure on a flat section on the back of the blade.

SILVER PEARL™ INTEGRAL LOCK SYSTEM

Designed by knifemaker Robert Skelton, the Silver Pearl uses a leaf-like spring split from ball bearings set into spring areas in the liners. The Ball Joint also serves as a half-stop for the blade for added safety.

SLIPJOINT™

A locking system in which the blade is held open laterally against the spine of the knife.

SPYDERGRINDS

A blade with an edge that is partially PlainEdge and partially SpyderEdge.

COMBINATIONEDGE™

A blade with an edge that is partially PlainEdge and partially serrated.

TRAINER

A purposely blunted blade that accurately replicates the weight and proportion of its live counterpart and is used to train. The blade open.

CHRIS REEVE INTEGRAL LOCK SYSTEM

Developed by custom knifemaker Chris Reeve, the R.I.L. uses a lock that is integral to one of the handle scales.

DEEP POCKET CLIP

A clip designed to mount close to the end of the handle so very little of the blade remains exposed when it is folded in the pocket.

INTEGRAL POCKET CLIP

A clip that is integral to the blade's tang as opposed to a separate component attached with screws. This system is used on early Spyderco models.

METAL CLIP

A knife clip designed to mount close to the spine of the knife so it is left unsharpened to create a swedge.

DEEP POCKET CLIP

A clip designed to mount close to the end of the handle so very little of the blade remains exposed when it is folded in the pocket.

INTEGRAL POCKET CLIP

A clip that is integral to the blade's tang as opposed to a separate component attached with screws. This system is used on early Spyderco models.

METAL CLIP

A knife clip designed to mount close to the spine of the knife so it is left unsharpened to create a swedge.

BLADE LOCKS

Centerline Grind:

A blade grind resembling that of a double-edged knife with the tip and bottom bevels meeting in the center of the blade's width. Only the bottom edge is sharpened and the spine of the knife is left unsharpened to create a swedge.

ZERO GRIND:

A blade grind similar to a flat grind but without the secondary bevel at the cutting edge. The spine of the blade continues to create the cutting edge.

SINGLE-RAIL GRIND:

A blade grind with flat bevels that extend from the handle of the blade to the cutting edge. This grind maintains the blade through a large portion of the blade for increased strength.

FULL-RADIAL GRIND:

A blade grind with flat bevels that extend from the spine all the way to the cutting edge. This grind reduces drag during cutting and decreases overall weight.

HAMAGURI:

Japanese for "clam" or "clamshell," it describes a blade grind with concave radiused bevels. Also called an Anaguri or Anaguri style. It is often used on slip-joint knives and can be adjusted to provide multiple cutting options.

BLADE ELECTRICAL PLATING

A non-reflective coating bonded to steel using an electrostatic process. It reduces the steel's reflective property.

SILVERED GRIND:

An unsharpened bevel on the spine of a blade near the tip. It was sharpened before it would be considered a flat edge.

TITANIUM CARBONITRIDE COATING

A ceramic film coating that is extremely hard and has less than 3 microns thick. It provides high abrasion resistance and a low friction coefficient.
Many Spyderco knives have adjustable clips that allow you to configure them for different carry positions. Some, like the Salt Series folders, are adjustable for left or right side carry (with the flexibility of Four-position carry ranging from 9 o’clock on the left, 3 o’clock on the right, 3 o’clock on the left, and 9 o’clock on the right). Because Spyderco provides our customers with the option of configuring their knives to meet their personal preferences, we do not apply thread-locking compound to our clip screws. To help prevent the clip screws of your knife from loosening over time, we recommend that you apply thread-locking compound to them once you have determined your preferred carry position. Thread-locking compound is available at most hardware, auto-supply, and home-improvement stores.

### CHANGING THE POSITION OF YOUR POCKET CLIP

Before you attempt to remove any Spyderco clip screws, check to ensure that you have the proper tool for the job. Also check the tip of this tool to ensure that it is not worn. Wear tools can easily strip screw heads.

#### CHANGING CLIPS ATTACHED WITH SCREWS

Place a folded towel or computer mouse pad on a firm, flat surface. This will protect your knife and keep it from slipping off as you work. Push your closed knife on this pad instead of a knife with an open blade, insert the tip of this tool into the screw head and apply firm downward pressure as you turn counterclockwise to loosen the screw. Make sure that you maintain downward pressure to avoid stripping the screw head. Repeat this process with the other screws until there are all loose, but leave them in the clip holes.

Lift the clip and the screws together and hold the screws in place with your fingers to avoid dropping them. Apply a small drop of temporary thread-locking compound to the threads of each screw and then use the clip and screws with the handle holes for your preferred mounting position. With the knife again supported by the towel or mouse pad, turn the middle screw and make the other screws easier to strip screw heads. Repeat this process with the other screws until they are all loose, but leave them in the clip holes.

#### GET THE PROPER TOOLS BEFORE YOU BEGIN

Proper tools are critical to good folder maintenance. Before you attempt to change the position of your knife’s clip, invest in the correct size of micro screwdrivers, Torx drivers, and/or two wrenches for your knives. Spyderco folders require the following tools for clip maintenance:

- Knives with metal clips and three Torx® (star-shaped) attachment screws require a T-6 Torx driver.
- Knives with metal clips and three Phillips attachment screws require a small Phillips screwdriver (#2 Phillips).
- Knives with metal clips held in place by a single Torx screw require a T-8 Torx driver.

Our Black and Series folders presently have hard screws that require a 1.5mm metric hex-head (aka “Allen”) wrench. Current production uses T-6 Torx clip screws.

Our Salt folders and some of our older models use a two-piece “hex” nut that requires a coin (a U.S. penny works best).
CHANGING WIRE CLIPS

Follow the same procedures as described above to loosen the single Torx screw that retains the wire clip. If necessary, apply pressure with your fingertip to the head of the Torx screw on the backside of the knife to prevent it from turning. You may also use a second T-8 Torx driver to prevent that screw from turning.

Once the screws have been loosened a few turns (they don’t have to be removed completely), lift the wire clip up and remove it from the milled grooves in the handle. Push the screw head on that side of the handle down and turn the knife over. Insert the ends of the wire clip under the screw head on the other side and tighten the screw to hold the clip in place. If desired, you may remove the screw completely and apply Loctite to the threads before completing the installation.

CHANGING BARREL BOLT CLIPS

Hold the closed knife over a towel or pad on a table and place your thumb over the head of the barrel bolt. Insert a coin into the slot on the other side of the barrel bolt and, while maintaining firm pressure, turn counterclockwise to loosen it. Remove the bolt assembly completely to move the clip to the opposite side. Place the clip into the recess in the handle and insert the body of the barrel bolt (the larger piece with the internal threads) through the clip hole into the handle. Apply a drop of Loctite or similar product to the threads of the screw and screw it into the barrel bolt body. Using the method described above, tighten the barrel bolt with the coin.

With the proper tools and knowledge, you can easily configure the carry of your Spyderco knife to best meet your needs, preferences, and tactics.